

### TB20GT

from S/N 948

P/N: T00.DWEPIPYE

# PILOT'S INFORMATION MANUAL

#### CAUTION

THIS INFORMATION MANUAL IS A NON-OFFICIAL COPY OF THE PILOT'S OPERATING HANDBOOK AND MAY BE USED FOR GENERAL INFORMATION PURPOSES ONLY.

IT IS NOT KEPT CURRENT AND THEREFORE CANNOT BE USED AS A SUBSTITUTE FOR AIRWORTHINESS AUTHORITIES APPROVED MANUAL WHICH IS THE ONLY ONE INTENDED FOR OPERATION OF THE AIRPLANE.

The content of this document is the property of socata. It is supplied in confidence and commercial security of its contents must be maintained.

It must not be used for any purpose other than that for which it is supplied, nor may information contained in it be disclosed to unauthorized persons. It must not be reproduced nor transmitted in any form in whole or in part without permission in writing from the owners of the Copyright.

Information in this document is subject to change without notice.

© 1988, 1991, 1992, 1994 to 1996, 1997, 2000 - socata - All rights reserved

For any information concerning this document, please contact:

#### SOCATA

Groupe AEROSPATIALE MATRA
AEROPORT TARBES – OSSUN – LOURDES
B.P. 930 – 65009 TARBES CEDEX
FRANCE

TELEPHONE : 33 (0)5 62.41.73.00 TELEFAX : 33 (0)5 62.41.76.54 TELEX : 532 835 F

SOCATA

**SECTION** 

1

2

3

4

5

6

7

8

**GENERAL** 

LIMITATIONS

**EMERGENCY PROCEDURES** 

NORMAL PROCEDURES

**PERFORMANCE** 

WEIGHT AND BALANCE **DESCRIPTION** AND MAINTENANCE

AIRPLANE HANDLING, SERVICING

SOCATA

MODEL TB 20

# **GENERAL**

TABLE OF CONTENTS

THREE VIEW DRAWING .....

DESCRIPTIVE DATA ..... ENGINE .....

PROPELLER .... FUEL ............... 

STANDARD AIRPLANE WEIGHTS .............

CABIN AND ENTRY DIMENSIONS .......... BAGGAGE SPACE AND ENTRY DIMENSIONS ....... SPECIFIC LOADINGS ...... SYMBOLS, ABBREVIATIONS AND TERMINOLOGY . . . . . . . . . 

RADIO ABBREVIATIONS ...... CONVERSION FACTORS ......

June 30, 1988

Revision 8

METEOROLOGICAL TERMINOLOGY ............ ENGINE POWER TERMINOLOGY ...... AIRPLANE PERFORMANCE AND FLIGHT PLANNING TERMINOLOGY . WEIGHT AND BAI ANCE TERMINOLOGY GENERAL ABBREVIATIONS ......

STANDARD ATMOSPHERE .....

CONVERSION TABLE .....

1.8 1.9

SECTION 1

**GENERAL** 

Page

12

1.3

1.3

1.3 1.3

1.4

1.4

1.5 1.5

1.5 1.5

1.5

1.6

1.6

1.7 1.7

1.7

1.10 1.11 1.11

1.12

1.1

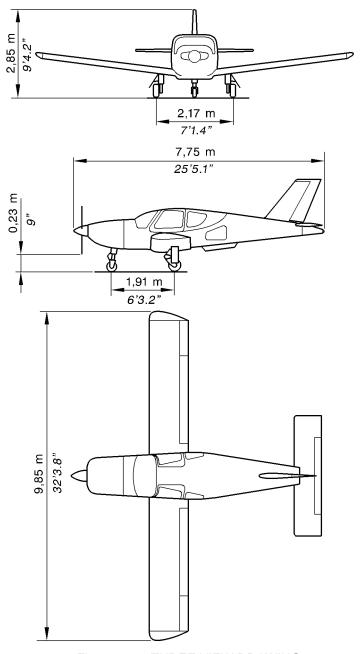


Figure 1.1 - THREE VIEW DRAWING

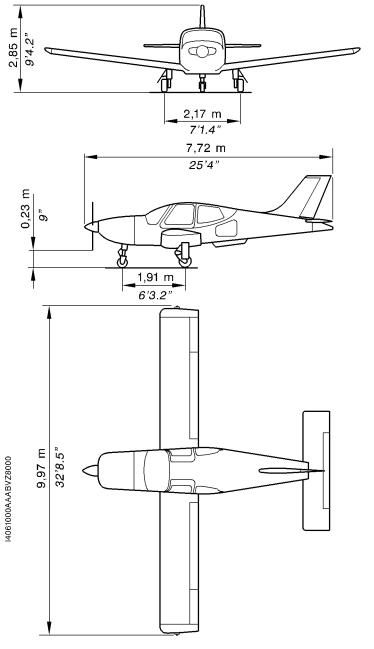


Figure 1.1A – THREE VIEW DRAWING

**GENERAL** 

SOCATA

FAR Part 23 to be furnished to the pilot for operation of SOCATA Model TB 20 airplane. It also contains supplemental data supplied by SOCATA. This section provides basic data and information of general interest. It also

contains definitions or explanations of abbreviations and terminology

commonly used. The general for optional systems are given in Section "Supplements" of this Manual.

### **DESCRIPTIVE DATA**

### **ENGINE**

Number of engines: 1

Engine Manufacturer: AVCO LYCOMING

Engine Model Number: IO-540-C4 D5D or IO-540-C4 B5D

Six-cylinder, horizontally opposed, direct drive, air-cooled Engine rated at 250 BHP at 2575 RPM.

#### **PROPELLER**

Engine Type:

Number of propellers: 1

Propeller Manufacturer: HARTZELL Propeller Model Number: HC-C2YK-1BF/F8477-4

Number of blades: 2

Propeller Diameter:

Maximum: 80 inches (2.03 m)

Minimum: 78 inches (1.98 m)

Propeller Type:

Constant-speed, hydraulically-actuated

Propeller Governor: WOODWARD M 210 681 or C210 761 or F210 761

June 30, 1988 Revision 8

alcohol or 0.15 % for ethylene glycol monomethyl ether. Refer to Section 8

SAE 50

**SOCATA** 

MODEL TB 20

MIL-L-22851 Spec.

**Dispersant Grades** 

after 50 hours

SAE 15W50 or SAE 20W50

SAE 60

SAE 40 or SAE 50

SAE 40

SAE 30, SAE 40 or SAE 20W40 SAE 20W50 or SAE 15W50

SAE 30 or SAE 20W30

#### **FUEL** Approved Fuel Grades (and Colors):

100 (Formerly 100 / 130) Grade Aviation Fuel (Green) Total capacity: 88.8 U.S Gallons (336 Litres)

Total capacity each tank: 44.4 U.S Gallons (168 Litres) Total usable: 86.2 U.S Gallons (326 Litres)

#### NOTE:

"Handling, servicing and maintenance" for additional information.

100 LL Grade Aviation Fuel (Blue)

#### Isopropyl alcohol or ethylene glycol monomethyl ether may be added to the fuel supply. Additive concentrations shall not exceed 1 % for isopropyl

### OIL

### Oil grades (specifications) and Viscosity:

Outsida	MII _I _6082 S

Outside	MIL-L-6082 Spec.
Outside	MIL-L-6082 Spe

Air Mineral Grades

**Temperatures** 

50 first hours

All temperatures

Above 80°F (27°C) SAE 60

30°F (-1°C) to 90°F (32°C) SAE 40 0°F (-18°C) to 70°F (21°C) SAE 30

Above 60°F (15°C)

0°F (-18°C) to 90°F (32°C) Below 10°F (-12°C) **SAE 20** 

Oil Capacity: Sump: 12 Quarts (11.3 Litres)

Total: 13.3 Quarts (12.6 Litres)

Maximum oil consumption: 0.004 qt/BHP/hr.

January 31, 1988 1.4

MAXIMUM CERTIFICATED WEIGHTS Take-off: 3086 lbs (1400 kg) Landing: 3086 lbs (1400 kg)

Weight in Baggage Compartment: 143 lbs (65 kg); refer to Section 6 for

Pre-MOD.151

STANDARD AIRPLANE WEIGHTS

cargo loading instructions.

SOCATA

MODEL TB 20

Standard Empty Weight: 1764 lbs (800 kg)

Maximum Useful Load: 1323 lbs (600 kg)

CABIN AND ENTRY DIMENSIONS

Maximum Cabin Width:

Maximum Cabin Length:

Maximum Cabin Height:

Number of Cabin Entries: Maximum Entry Width: Minimum Entry Width:

Maximum Entry Height:

BAGGAGE SPACE AND ENTRY DIMENSIONS

Pre-MOD.151 Maximum Compartment Width: 4.10 ft (1.25 m)

Minimum Compartment Width: Maximum Compartment Length:

3.45 ft (1.05 m) 2.95 ft (0.90 m) Minimum Compartment Length:

2.20 ft (0.67 m) Maximum Compartment Height: 2.03 ft (0.62 m) Minimum Compartment Height: Entry Width:

2.10 ft (0.64 m) 1.44 ft (0.44 m) Entry Height:

SPECIFIC LOADINGS Wing loading: 24.1 lbs/sq.ft (117.6 kg/m<sup>2</sup>)

Power loading: 12.3 lbs/BHP (5.6 kg/CV)

1.35 ft (0.41 m)

3.45 ft (1.05 m) 2.62 ft (0.80 m) 2.30 ft (0.70 m)

8.30 ft (2.53 m) 3.67 ft (1.12 m)

Pre-MOD.151 4.20 ft (1.28 m) 4.20 ft (1.28 m) 8.30 ft (2.53 m)

Post–MOD.151 1814 lbs (823 kg) 1272 lbs (577 kg) Post-MOD.151

SECTION 1

**GENERAL** 

3.94 ft (1.20 m) 3.48 ft (1.06 m) 2.82 ft (0.86 m) 2.46 ft (0.75 m) Post–MOD.151

4.10 ft (1.25 m)

3.45 ft (1.05 m)

2.95 ft (0.90 m)

2.20 ft (0.67 m)

2.03 ft (0.62 m)

1.35 ft (0.41 m)

2.10 ft (0.64 m)

1.80 ft (0.55 m)

1.5

SYMBOLS, ABBREVIATIONS AND TERMINOLOGY **GENERAL AIRSPEED TERMINOLOGY AND SYMBOLS KCAS** Knots Calibrated Airspeed is indicated airspeed corrected for position and instrument error and expressed in knots. Knots calibrated airspeed is equal to KTAS in standard

**SOCATA** 

Revision 2

MODEL TB 20

atmosphere at sea level. MPH CAS : Miles per Hour Calibrated Airspeed

Knots Indicated Airspeed is the speed shown on the KIAS

SECTION 1

GENERAL

airspeed indicator and expressed in knots.

MPH IAS Miles per Hour Indicated Airspeed

KTAS **Knots True Airspeed** is the airspeed expressed in knots relative to undisturbed air which is KCAS corrected for

altitude, temperature and compressibility.

Maneuvering Speed is the maximum speed at which full or  $V_{\Delta}$ abrupt control movements may be used.

Maximum Flap Extended Speed is the highest speed  $V_{FE}$ 

permissible with wing flaps in a prescribed extended position. Maximum Landing Gear Extended Speed is the maximum VIF landing gear extended.

speed at which an airplane can be safely flown with the Maximum Landing Gear Operating Speed is the maximum  $V_{10}$ 

speed at which the landing gear can be safely extended or retracted.

Never Exceed Speed is the speed limit that may not be  $V_{NF}$ exceeded at any time.

Maximum Structural Cruising Speed is the speed that  $V_{NO}$ should not be exceeded except in smooth air, and then only

with caution.

Stalling Speed or the minimum steady flight speed at  $V_{SO}$ 

which the airplane is controllable in the landing configuration.

June 30, 1988 1.6

V<sub>S1</sub> Stalling Speed or the minimum steady flight speed obtained in a specific configuration. **METEOROLOGICAL TERMINOLOGY** 

SECTION 1

**GENERAL** 

#### **ISA** International Standard Atmosphere : Its temperature is 59°F (15°C) at sea level pressure altitude and decreases by

SOCATA

MODEL TB 20

3.6°F (2°C) for each 1000 ft of altitude. OAT Outside Air Temperature is the free air static temperature. It

is expressed in either degrees Celsius or degrees Fahrenheit. Setting at the pressure corresponding to the reading of actual QNH

Pressure Altitude :

airplane altitude.

Is the altitude read from an altimeter when the altimeter's barometric scale has been set to 29.92 inches of mercury (1013.2 hPa).

## ENGINE POWER TERMINOLOGY

BHP Brake Horsepower is the power developed by the engine.

Manifold Pressure is a pressure measured in the engine's MP induction system and is expressed in inches of mercury (in.Hg).

RPM Revolutions Per Minute is engine speed.

AIRPLANE PERFORMANCE AND FLIGHT PLANNING TERMINOLOGY Climb Gradient:

Is the demonstrated ratio of the change in height during a portion of climb, to the horizontal distance traversed in the

same time interval.

Revision 3

Demonstrated crosswind velocity: Is the velocity of the crosswind component for which

adequate control of the airplane during take-off and landing was actually demonstrated during certification tests. The

value shown is not considered to be limiting.

June 30, 1988 1.7

Is acceleration due to gravity. g Usable Fuel Fuel available for flight planning. **Unusable Fuel:** Fuel remaining after a runout test has been completed in accordance with governmental regulations.

**SOCATA** 

Revision 2

MODEL TB 20

WEIGHT AND BALANCE TERMINOLOGY

SECTION 1

**GENERAL** 

Reference Datum: Is an imaginary vertical plane from which all horizontal distances are measured for balance purpose.

Arm Is the horizontal distance from the reference datum to the center of gravity (C.G.) of an item. Moment Is the product of the weight of an item multiplied by its arm.

(Moment divided by the constant 1000 is used in this handbook to simplify balance calculations by reducing the number of digits). Center of gravity (C.G.): Is the point at which an airplane, or equipment, would balance if suspended. Its distance from the reference datum

is found by dividing the total moment by the total weight of the airplane. C.G. Limits: Center of Gravity Limits are the extreme center of gravity locations within which the airplane must be operated at a

given weight. Standard Empty Weight:

Weight of a standard airplane including unusable fuel and full operating fluids (oil and hydraulic fluids).

**Basic Empty Weight:** Standard empty weight plus optional equipment.

Useful Load: Is the difference between take-off weight and the basic

empty weight.

June 30, 1988 1.8

Maximum Take-off Weight:

Is the maximum weight approved for the start of the take-off

Maximum Weight at Landing:

run.

SOCATA

A/P

MODEL TB 20

Is the maximum weight approved for landing touch-down.

**GENERAL ABBREVIATIONS** 

Α Ampere

: Air conditioning control A/C CTL A/C CLUTCH

: Air conditioning clutch AIR COND

: Air conditioning : Alternator

ALT or ALTr : Autopilot : Battery

BAT CHT : Cylinder head temperature : Degree Celsius (Centigrade)

°C ٥F **EGT EVAP FAN** 

: Degree Fahrenheit Exhaust gas temperature **EXC** : Energization

: Evaporator fan : Foot (Feet) : Feet per minute

ft ft/min HI : High : Electric horizon HOR hPa Hectopascal hr : Hour

in : Inch in.Hg : Inch of mercury Kilogram kg kt

: Knot (1 nautical mile/hr – 1852 m/hr) Litre Pound Landing gear

ı lb LDG LO

June 30, 1988

Revision 8

Low

m : Metre : Minute min : Millimetre mm

P/N : Part Number psi

: Pounds per square inch

SECTION 1

**GENERAL** 

GENERAL		WODEL 1B 20
GENERAL AE	BBREVIATIONS (Cont'd)	
qt	: Quart	
SM	: Statute Mile	
S/N	: Serial Number	
sq.ft	: Square foot	
Std	: Standard	
U.S Gal	: U.S Gallon	
V	: Volt	
RADIO ABBR	REVIATIONS	

SOCATA

MODEL TR 20

SECTION 1

ADF

ADI

ATC

COM

DME

ELT HF

HSI

**IFR** 

ILS

MKR

NAV RMI

UHF

**VFR** 

VHFVOR

VSI

VOR / LOC

: Automatic Direction Finder System

: Attitude Director Indicator

: ATC transponder : Communications Transceivers

**Distance Measuring Equipment Emergency Locator Transmitter** High Frequency

Horizontal Situation Indicator Instrument Flight Rules Instrument Landing System Marker Radio Beacon

Navigation Indicators and/or Receivers Radio Magnetic Indicator

Ultra-High Frequency Visual Flight Rules

Very High Frequency

: VHF Omnidirectional Range : VHF Omnidirectional Range Localizer

Vertical Speed Indicator Transponder

XPDR

June 30, 1988 1.10 Revision 8

#### **CONVERSION FACTORS**

IMPERIAL AND U.S UNITS TO METRIC UNITS			METRIC UNITS TO IMPERIAL AND U.S UNITS		
MULTIPLY	BY	TO OBTAIN	MULTIPLY	BY	TO OBTAIN
FEET	0.3048	METRE	METRE	3.2808	FEET
INCH	25.4	mm	mm	0.03937	INCH
Imp.Gal	4.546	Litre	Litre	0.220	Imp.Gal
U.S Gal	3.785	Litre	Litre	0.264	U.S Gal
lb	0.45359	kg	kg	2.2046	lb

#### STANDARD ATMOSPHERE

Pressure altitude (ft)	Pressure (hPa)	°C	°F
0	1013.2	+ 15.0	+ 59.0
2000	942.1	+ 11.0	+ 51.8
4000	875.0	+ 7.0	+ 44.6
6000	811.9	+ 3.1	+ 37.6
8000	752.6	- 0.8	+ 30.5
10000	696.8	- 4.8	+ 23.4
12000	644.3	- 8.7	+ 16.2
14000	595.2	- 12.7	+ 9.2
16000	549.1	- 16.6	+ 2.2
18000	505.9	- 20.6	- 5.0
20000	465.6	- 24.6	- 12.4

#### **CONVERSION TABLE**

NOTE:

The standard pressure of 1013.2 hPa is equal to 29.92 inches of mercury.

950	951	952	953	954	955	956	957	958	959
28.05	28.08	28.11	28.14	28.17	28.20	28.23	28.26	28.29	28.32
960	961	962	963	964	965	966	967	968	969
28.35	28.38	28.41	28.44	28.47	28.50	28.53	28.56	28.58	28.61
970	971	972	973	974	975	976	977	978	979
28.64	28.67	28.70	28.73	28.76	28.79	28.82	28.85	28.88	28.91
980	981	982	983	984	985	986	987	988	989
28.94	28.97	29.00	29.03	29.06	29.09	29.12	29.15	29.18	29.20
990	991	992	993	994	995	996	997	998	999
29.23	29.26	29.29	29.32	29.35	29.38	29.41	29.44	29.47	29.50
1000	1001	1002	1003	1004	1005	1006	1007	1008	1009
29.53	29.56	29.59	29.62	29.65	29.68	29.71	29.74	29.77	29.80
1010	1011	1012	1013	1014	1015	1016	1017	1018	1019
29.83	29.85	29.88	29.91	29.94	29.97	30.00	30.03	30.06	30.09
1020	1021	1022	1023	1024	1025	1026	1027	1028	1029
30.12	30.15	30.18	30.21	30.24	30.27	30.30	30.33	30.36	30.39
1030	1031	1032	1033	1034	1035	1036	1037	1038	1039
30.42	30.45	30.47	30.50	30.53	30.56	30.59	30.62	30.65	30.68
1040	1041	1042	1043	1044	1045	1046	1047	1048	1049
30.71	30.74	30.77	30.80	30.83	30.86	30.89	30.92	30.95	30.98

LIMITATIONS

TABLE OF CONTENTS

SOCATA

AIRSPEED LIMITATIONS ...... AIRSPEED INDICATOR OR TRUE AIRSPEED

INDICATOR MARKINGS .....

POWER PLANT LIMITATIONS ..... POWER PLANT INSTRUMENT MARKINGS ..... WEIGHT LIMITS .....

MANEUVER LIMITS ..... 

FUEL LIMITATIONS ...... CREW LIMITATIONS .....

SEATING LIMITS .....

2.9 2.9 2.10

SECTION 2

Page

2.3

2.4

2.5

2.6

2.7

28

2.8

2.8

2.9

2.9

2.9

2.9

LIMITATIONS

VACUUM GAGE MARKINGS ..... PLACARDS ..... 2.11 June 30, 1988 2.1 Revision 6

INTENTIONALLY LEFT BLANK

SECTION 2

**LIMITATIONS** 

SOCATA

MODEL TB 20

LIMITATIONS

## The SOCATA Model TB 20 airplane is certified in Normal Category in

Manual

**GENERAL** 

SOCATA

accordance with following basis. Basic general technical conditions:

- FAR 23 Regulations, amendments 1 to 16.
- Complementary general technical conditions: Paragraph 23-1581, amendment 21.
- Special technical condition: The landing gear being held in high position by hydraulic pressure alone, the requirements of paragraphs 23-143 and 23-729 are modified as
  - follows: (a) 1,6  $V_{S1}$  speed is replaced by  $V_{NO}$  in 23–729 (a).
  - (b) Condition 23–143, as for landing gear extension must be checked up to V<sub>NO</sub>.

This airplane must be flown in compliance with the limits specified by placards or markings and with those given in this section and throughout this

This section of the airplane Flight Manual presents the various operating limitations, the significance of such limitations, instrument markings, color coding, and basic placards necessary for the safe operation of the airplane,

its power plant and installed equipment. The limitations for optional systems are given in Section "Supplements" of this Manual.

June 30, 1988

#### **AIRSPEED LIMITATIONS**

Airspeed limitations and their operational significance are shown in Figure 2.1

	SPEED	KCAS	KIAS	REMARKS
$V_{NE}$	Never Exceed Speed	189	187	Do not exceed this speed in any operation
$V_{NO}$	Maximal Structural Cruising Speed	151	150	Do not exceed this speed except in smooth air, and then only with care
V <sub>A</sub>	Maneuvering Speed	130	129	Do not make abrupt or full control movements above this speed
V <sub>FE</sub>	Maximum Flap Extended Speed Take-off Landing	130 102	129 103	Do not exceed these speeds depending on flaps position
$V_{LO}$	Maximum Landing Gear Operating Speed	130	129	Do not extend or retract landing gear above this speed
V <sub>LE</sub>	Maximum Landing Gear Extended	140	139	Do not exceed this speed with landing gear

Figure 2.1 – AIRSPEED LIMITATIONS

extended

Speed

# AIRSPEED INDICATOR OR TRUE AIRSPEED INDICATOR MARKINGS

Airspeed indicator or true airspeed indicator markings and their color code significance are shown in Figure 2.2.

MARKING	KIAS VALUE OR RANGE	SIGNIFICANCE
White Arc	59 – 103	Full Flap Operating Range Lower limit is maximum weight V <sub>SO</sub> in landing configuration. Upper limit is maximum speed permissible with flaps extended
Green Arc	70 – 150	Normal Operating Range Lower limit is maximum weight V <sub>S1</sub> with flaps retracted. Upper limit is maximum struc– tural cruising speed
Yellow Arc	150 – 187	Operations must be conducted with caution and only in smooth air

Figure 2.2 – AIRSPEED INDICATOR OR TRUE AIRSPEED INDICATOR MARKINGS

rations

187

Maximum speed for all ope-

Red line

#### **POWER PLANT LIMITATIONS**

Number of engines: 1

Engine Manufacturer: AVCO LYCOMING

Engine Model Number: IO-540-C4 D5D or IO-540-C4 B5D

Engine Operating Limits for Take-off and Continuous Operations :

Maximum Engine Speed: 2575 RPM

Maximum Cylinder Head Temperature : 500°F (260°C)

Maximum Oil Temperature : 244°F (118°C)

Oil Pressure :

Minimum: 25 psi (1.7 bar)

Maximum Power: 250 BHP

Maximum : 115 psi (7.9 bars)

Fuel Pressure :

Minimum: 0.1 psi (7 hPa) Maximum: 8 psi (552 hPa)

Fuel Grades : See Fuel Limitations

Oil Grades (Specification):

MIL-L-6082 Aviation Grade Mineral Oil or MIL-L-22851 Aviation Grade Dispersant Oil

Number of propellers : 1

Propeller Manufacturer : HARTZELL

r ropeller Marialadarer : 11/11/12EEE

Propeller Model Number : HC-C2YK-1BF/F8477-4

Propeller Diameter :

Minimum: 78 inches (1.98 m) Maximum: 80 inches (2.03 m) Oil Temperature

Fuel Pressure

Fuel flow

Oil Pressure

(1)

Oil Pressure

(2)

Cylinder Head

Temperature

(3)

(1) Alternative No. 1

SOCATA

(118°C)

8 psi

25 Gal / hr

100 psi

115 psi

500°F

(260°C)

SECTION 2

LIMITATIONS

## POWER PLANT INSTRUMENT MARKINGS

0.1 psi

2 Gal / hr

25 psi

25 psi

Power plant instrument markings and their color code significance are shown in Figure 2.3.

INSTRUMENT	Red Line or arc  Minimum Limit	Yellow Arc Caution Range	Green Arc Normal Operating	Red Line  Maximum Limit

INSTRUMENT	Minimum Limit	Caution Range	Normal Operating	Maximum Limit

	Minimum	Caution	Normal	Maximum
	Limit	Range	Operating	Limit
Tachometer			750 to 2575 RPM	2575 RPM

	Limit	rango	oporating	Liitiit
Tachometer	_		750 to 2575 RPM	2575 RPM

Tachometer	_	750 to 2575 RPM		2575 RPM
Oil Townsoreture		below 104°F	104 to 244°F	244°F

(40°C)

25 to 60 psi

and

90 to 100 psi

25 to 55 psi

and

95 to 115 psi

435 to 500°F

(224 to 260°C)

(4)

(40 to 118°C)

0.1 to 8 psi

2 to 25 Gal / hr

60 to 90 psi

55 to 95 psi

200 to 435°F

(93 to 224°C)

(4)

- (2) Alternative No. 2 (3) If installed on airplane
- (4) Optional marking (according to instrument model)

Figure 2.3 - POWER PLANT INSTRUMENT MARKINGS

### **WEIGHT LIMITS**

Maximum Take-off Weight: 3086 lbs (1400 kg) Maximum Landing Weight: 3086 lbs (1400 kg) Maximum Weight in Baggage Compartment: 143 lbs (65 kg); refer to Section 6 for cargo loading.

#### CENTER OF GRAVITY LIMITS

Center of gravity range with landing gear extended:

Forward:

42.2 inches (1.071 m) aft of datum at 3086 lbs (1400 kg)

37.4 inches (0.949 m) aft of datum at 2756 lbs (1250 kg) 35.9 inches (0.913 m) aft of datum at 2205 lbs (1000 kg) or less.

Aft:

47.4 inches (1.205 m) aft of datum at all weights.

Reference datum: Front face of firewall.

Straight line variation between points. Leveling point: Upper fuselage spar

NOTE:

It is the responsibility of the pilot to insure that the airplane is properly loaded. See Section 6 "Weight and Balance" for proper loading instructions.

### MANEUVER LIMITS

This airplane is certificated in the normal category. The normal category is applicable to airplane intended for non-aerobatic operations.

These include any maneuvers incidental to normal flying, stalls (except whip stalls), lazy eights, chandelles, and steep turns in which the angle of bank is no more than 60°.

Aerobatic maneuvers, including spins, are not approved.

FLIGHT LOAD FACTOR LIMITS

+ 3.8 g

SECTION 2

LIMITATIONS

KINDS OF OPERATION LIMITS

The airplane is equipped for day VFR operations and may be equipped for

Flaps down: + 2.0 g

night VFR and day & night IFR operations. See Supplements Section of this Manual.

Flight into known icing conditions is prohibited.

**FUEL LIMITATIONS** 

SOCATA

MODEL TB 20

Flaps up:

2 Tanks:

Total Fuel:

Usable Fuel:

Unusable Fuel:

NOTE:

airplane maneuvers. FOR STEEP NOSE DOWN ATTITUDE (rapid descent) select a fuel tank with at least 10 U.S Gallons (a quarter of tank capacity).

FOR PRONOUNCED OR LONG SIDE SLIPPING select the fuel tank (with usable fuel) at the opposite side of the low wing. CREW LIMITATIONS

Minimum crew: 1 Pilot (1 pilot required at L.H. station)

SEATING LIMITS

Front seats:

Rear seats: 2 when accommodated with 2 seat belts or

44.4 U.S Gallons (168 Litres) each

88.8 U.S Gallons (336 Litres) 86.2 U.S Gallons (326 Litres)

2.6 U.S Gallons (10 Litres)

Usable fuel (up to unusable fuel) can be safely used during all normal

3 when accommodated with 3 seat belts [maximum total weight on rear seats:

509 lbs (231 kg)]

**USE OF DOORS** 

Flight with doors open or ajar is prohibited.

June 30, 1988 Revision 7

2.9

### VACUUM GAGE MARKINGS (if installed)

MARKING	CORRESPONDING VALUE
Green	Normal operating from 4.4 to 5.2 in.Hg
Red lines	at 4.4 and 5.2 in.Hg

LIMITATIONS

# **PLACARDS**

SOCATA

NOTE:

The placards described in the Section 9 "Supplements" replace or supplement those described in this paragraph.

(1) In full view of the pilot, forward of overhead lights

THIS AIRPLANE MUST BE OPERATED AS A NORMAL CATEGORY AIRPLANE IN COMPLIANCE WITH THE OPERATING LIMITATIONS STATED IN FORM OF PLACARDS. MARKINGS AND FLIGHT MANUAL. INVERTED FLIGHT **PROHIBITED** 

**PROHIBITED** INTENTIONAL SPINS **PROHIBITED** ICING CONDITIONS **PROHIBITED** MAXIMUM TAKE-OFF AND LANDING WEIGHT ...... 3086 lbs

DESIGN MANEUVERING SPEED VA ........ 129 KIAS

**187 KIAS** LIMIT SPEED VNF 

FLAPS EXTENDED MAXIMUM SPEED V<sub>FF</sub> ....... **129 KIAS** FLAPS "TAKE-OFF"

FLAPS "LANDING" **103 KIAS** LANDING GEAR EXTENDED MAXIMUM SPEED VLE .... 139 KIAS

LANDING GEAR OPERATING MAXIMUM SPEED VLO .... 129 KIAS POSITIVE FLIGHT LOAD FACTOR (MAXIMUM)

FLAPS DOWN

FLIGHT CONDITIONS : DAY VFR ICING CONDITIONS NOT ALLOWED

June 30, 1988 Revision 7

FLAPS UP

2.11

+ 3.8

+ 2

**SOCATA** 

MODEL TB 20

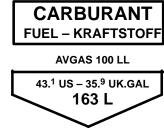
(2) Calibration chart on compass

For	N	30	60	Е	120	150
Steer						
For	S	210	240	W	300	330
Steer						
DATE: RADIO ON						

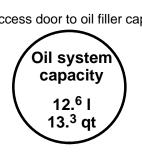
(3) On Baggage door

65 kg – 143 lbs MAXIMUM FOR LOADING INSTRUCTIONS SEE "WEIGHT AND BALANCE DATA" IN FLIGHT MANUAL

(4) Near fuel tank caps



(5) On the back side of access door to oil filler cap



MODEL TB 20

**SOCATA** 

**SECTION 2** 

LIMITATIONS

**LEFT** 

43.1 US.GAL

**USABLE** 



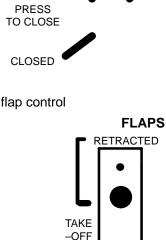
**FUEL SELECTOR** 

**RIGHT** 

**USABLE** 

43.1 US.GAL

(7) On the fuel selector



(8) Near the wing flap control

June 30, 1988 *Revision 6* 

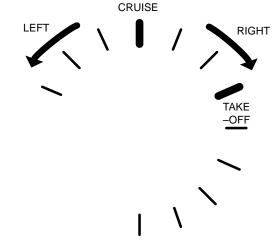
NOSE UP

NOSE **DOWN** 

### (10) Near the rudder trim

(9) Near the stabilator tab position indicator

**RUDDER TAB CRUISE** 



**SOCATA** 

MODEL TB 20

LIMITATIONS



EMERGENCY PROCEDURES

SECTION 3

Page

3.3

3.3

3.3

3.3

3.3 3.4

3.5

3.5

3.5

3.5

3.6

3.6 3.6

3.7

3.7

3.7 3.7

3.8

3.8

3.9 3.9

3.1

# **SECTION 3**

# **EMERGENCY PROCEDURES**

TABLE OF CONTENTS	

ENGINE FAILURES .....

AIRSPEEDS FOR SAFE OPERATIONS (IAS) .....

ENGINE FAILURE DURING TAKE-OFF RUN ...... ENGINE FAILURE IMMEDIATELY AFTER TAKE-OFF ...... 

LOW OIL PRESSURE .....

ENGINE VIBRATION ..... PROPELLER GOVERNOR FAILURE

FORCED LANDINGS .....

EMERGENCY LANDING WITHOUT ENGINE POWER ...... PRECAUTIONARY LANDING WITH ENGINE POWER ......

June 30, 1988

Revision 2

EMERGENCY DESCENT .....

FIRES ..... 

ELECTRICAL FIRE IN FLIGHT ...... 

3.2

**TABLE OF CONTENTS** 

RADIO MASTER SWITCH FAILURE .....

ELECTRICAL FAILURE: IMMEDIATE ACTION.....

ELECTRICAL EQUIPMENT FAILURE ..............

ALTERNATOR FAILURE

BATTERY FAILURE .......

TOTAL ELECTRICAL FAILURE ..... AIRSPEED INDICATING SYSTEM FAILURE .....

(Continued)

LANDING GEAR MALFUNCTIONS .....

LANDING GEAR FAILS TO EXTEND (ONE OR SEVERAL GREEN GEAR ONE OR SEVERAL LANDING GEAR (GREEN) LIGHTS FAIL TO ILLUMINATE DURING TEST CARRIED OUT IN THE PREVIOUS PROCEDURE . . . . . LANDING WITH A LANDING GEAR NOT LOCKED ........

3.13 3.14 ELECTRICAL FAILURE: CHECK-OUT PROCEDURE FOR NIGHT

**SOCATA** 

Page

3.10

3.10

3 10

3.11

3.11

3.12

MODEL TB 20

3.15 3.15 3.15 3.16

3.16 3.16 3.16 3.20

3.20 INVOLUNTARY SPIN ..... 3.21 3.21 3 22 June 30, 1988 Revision 7

### **GENERAL**

emergencies that may be encountered in operating the SOCATA Model TB 20 airplane. If proper preflight inspections, operating procedures, and maintenance practices are used, emergencies due to airplane or engine malfunction should be rare. Likewise, careful flight planning and good pilot judgment can minimize enroute weather emergencies. However, should any emergency develop, the guidelines in this section should be considered and applied as necessary to correct the problem.

This section provides the pilot with procedures that enable him to cope with

### **AIRSPEEDS FOR SAFE OPERATIONS (IAS)**

Engine failure after take-off 70/76 KIAS Maneuvering speed **129 KIAS** Best glide speed 92 KIAS Precautionary landing with engine power 70/76 KIAS

**ENGINE FAILURES** 

### ENGINE FAILURE DURING TAKE-OFF RUN

Throttle **IDLE Brakes APPLY IDLE CUT-OFF** Mixture Magneto selector **OFF** Main switch OFF

Fuel selector **OFF** 

#### **ENGINE FAILURE IMMEDIATELY AFTER TAKE-OFF**

70/76 KIAS Airspeed Mixture **FULL RICH** 

Fuel selector SWITCH TANKS ON Fuel pump

If engine does not start:

**IDLE CUT-OFF** Mixture Fuel selector **OFF**  Fuel pump OFF
Landing gear lever AS REQUIRED
Land STRAIGHT AHEAD
Magneto selector OFF
Main switch OFF

### <u>WARNING</u>

## LANDING STRAIGHT AHEAD IS USUALLY ADVISABLE

#### **ENGINE FAILURE IN FLIGHT**

Glide speed 92 KIAS
Main switch ON
Mixture FULL RICH
Fuel gages CHECK
Fuel tanks SWITCH
Magneto selector BOTH
Fuel pump ON

#### If icing conditions are unintentionally encountered:

"Alternate Air" FULLY PULLED

#### If the engine does not start:

Mixture IDLE CUT-OFF
Throttle 1/2 OPEN
Starter ENGAGE (if propeller stopped)
When the engine runs SLOWLY ENRICH windmilling) UNTIL RE-START

#### NOTE:

Engine re—starting can be performed without particular limitations in all airplane flight envelope.

If the engine does not start, get ready for an emergency landing without engine power.

#### NOTE:

Gliding distance – see Figure 3.4

## LOW OIL PRESSURE

Oil warning light
Pressure indicator
Throttle
Oil temperature
If oil temperature in

red sector REDUCE THROTTLE
Prepare for a forced landing and land as soon as possible.

#### **LOW FUEL FLOW**

Fuel pump OPERATING
Fuel gages CHECKED
Fuel selector SWITCH TANKS

## **ENGINE VIBRATION**

Engine vibration is generally due to defective spark plugs or too rich a mixture.

Mixture RESET

If vibration persists:

RPM SET FOR MINIMUM VIBRATION RANGE

Land as soon as possible.

#### PROPELLER GOVERNOR FAILURE

In case of oil pressure drop in the governor system or pitch control failure, the propeller moves to low pitch.

Oil pressure CHECKED
Oil temperature CHECKED
Throttle AS REQUIRED
Airspeed REDUCED

Avoid rapid application of power.

**CAUTION: MAXIMUM RPM: 2575** 

## **FORCED LANDINGS**

NOTE:

It is recommended that the wheels be up if landing on an unprepared surface.

#### **EMERGENCY LANDING WITHOUT ENGINE POWER**

Glide speed 92 KIAS
Radio TRANSMIT MAYDAY on 121.5 MHz

or on the appropriate frequency giving location and intentions

giving location and in

Seats, seat belts,

Mixture

shoulder harnesses ADJUSTED and SECURE

Landing gear lever AS REQUIRED

Mixture IDLE CUT-OFF

Fuel selector OFF
Magneto selector OFF
Flaps AS REQUIRED

When the landing is secured:

Flaps LANDING

Approach speed 70 / 76 KIAS
Main switch OFF

#### PRECAUTIONARY LANDING WITH ENGINE POWER

Flaps LANDING

Approach speed 70/76 KIAS

Radio ADVISE ATC OF INTENTIONS Seats, seat belts.

shoulder harnesses ADJUSTED and SECURE

Field FLY OVER selected field

Landing gear lever AS REQUIRED

Main switch OFF

Touch-down FLARE OUT and keep nose high

Fuel selector OFF

Magneto selector OFF

Brakes AS REQUIRED

IDLE CUT-OFF

TRANSMIT MAYDAY on 121.5 MHz

## DITCHING

Radio

or on the appropriate frequency giving location and intentions

Landing gear lever

UP

Flaps LANDING

Seats, seat belts,

shoulder harnesses ADJUSTED and SECURE
Airspeed 70/76 KIAS
Flight path Parallel to swells

Before touch-down:

Main switch OFF
Mixture IDLE CUT-OFF
Fuel selector OFF

Touch-down FLARE OUT and keep nose high

#### **EMERGENCY DESCENT**

Throttle IDLE AS REQUIRED
Airspeed 129 KIAS
Landing gear lever DOWN
Descent at V<sub>LE</sub> 139 KIAS
After a prolonged descent with reduced power, apply
power with caution due to low cylinder head temperature.

## FIRES

#### **ENGINE FIRE DURING START**

Mixture IDLE CUT-OFF
Starter GO ON STARTING
Throttle Fuel selector OFF

**SOCATA** 

If fire goes on:

Main switch OFF
Magneto selector OFF

Type state passengers and extinguish fire using all

Evacuate passengers and extinguish fire using all available means (fire extinguisher if installed)

#### **ENGINE FIRE IN FLIGHT**

Visual detection SMOKE – FLAMES
Fuel selector OFF
Mixture IDLE CUT–OFF
Fuel pump OFF
Throttle FULL THROTTLE

Cabin air cooling &

demisting

After engine has stopped :

Magneto selector

"ALTr FLD" switch-breaker OFF Forced landing EXECUTE (as described in

"Emergency Landing Without Engine Power")

FIRE CUT-OFF (-)

OFF

### **WARNING**

## NO ATTEMPT SHOULD BE MADE TO RESTART THE ENGINE AFTER A FIRE

## ELECTRICAL FIRE IN FLIGHT

\* If FIRE is in ENGINE COMPARTMENT:

Main switch OFF

Cabin air cooling & demisting FIRE CUT-OFF

Land as soon as possible.

**ACTIVATE** 

#### \* If FIRE is in CABIN :

Fire extinguisher (if installed)

Main switch

"ALTr FLD" switch–breaker

All electrical switches

(except magnetos)

Cabin air cooling & demisting

OFF

FIRE CUT–OFF

\* If FIRE APPEARS TO BE OUT and electrical power is

necessary to continue flight :

Main switch

ON

Circuit breakers CHECK for faulty circuit,
do not close

Radio/electrical switches
Cabin air cooling
ON, one at a time
OPEN when fire is out

#### **CABIN FIRE**

Main switch OFF
Cabin air cooling & demisting FIRE CUT-OFF
Fire extinguisher (if installed) ACTIVATE

#### **WARNING**

AFTER DISCHARGING A FIRE EXTINGUISHER
WITHIN A CLOSED CABIN, WHEN FIRE IS
EXTINGUISHED, PARTIALLY OPEN CABIN AIR
COOLING TO VENTILATE THE CABIN AND
PREVENT SUFFOCATION

Land as soon as possible.

#### **WING FIRE**

Navigation and landing lights OFF
Anticollision lights (if installed) OFF
Pitot heating (if installed) OFF

Land as soon as possible.

#### **ICING**

## FLIGHT INTO KNOWN ICING CONDITIONS IS PROHIBITED

Cabin temperature
Pitot heating (if installed)
Demisting
OPEN
"Alternate Air"
FULLY PULLED
Engine
INCREASE POWER
without exceeding red line
and periodically change RPM to
minimize ice buildup on propeller

Turn back or change altitude to obtain best outside air conditions.

If icing continues plan a landing at the nearest airport. With an extremely rapid ice build—up, select a suitable "off airport" landing site.

#### NOTE:

With an ice accumulation on or near the wing leading edges, a higher stalling speed may be expected. Plan all maneuvers accordingly.

#### LANDING GEAR MALFUNCTIONS

#### LANDING GEAR FAILS TO RETRACT

#### THE THREE GREEN LIGHTS REMAIN "ON"

Landing gear lever CHECK UP "LDG GEAR" circuit breaker CHECK CLOSED

Emergency landing gear

control CHECK PUSHED

If landing gear fails to retract:

Landing gear lever DOWN

Landing gear lights CHECK GREEN ON

Continue flight with landing gear down, up to destination or toward an appropriate alternate airfield.

Maximum airspeed 139 KIAS

## THE RED LIGHT REMAINS "ON" (WITH OR WITHOUT GREEN LIGHT "ON")

"LDG GEAR" circuit breaker PULL OFF
Landing gear lever DOWN
"LDG GEAR" circuit breaker PUSH
Landing gear lights CHECK GREEN ON
RED OFF

Continue flight with landing gear down, up to destination or toward an appropriate alternate airfield.

Maximum airspeed 139 KIAS

#### A GREEN LIGHT REMAINS "ON", RED LIGHT "OFF"

Flaps TAKEOFF
Airspeed 97 KIAS
"LDG GEAR" circuit breaker PULL OFF
Landing gear lever DOWN
Emergency landing gear

control PULL Landing gear lights CHECK GREEN ON

Continue flight with landing gear down, up to destination or toward an appropriate alternate airfield.

Maximum airspeed 139 KIAS

As a precaution, proceed as described in procedure LANDING WITH A LANDING GEAR NOT LOCKED.

June 30, 1988 Revision 7

**EMERGENCY PROCEDURES** 

UP

ON

OFF

OPEN

DOWN

**PULLED** 

SECTION 3

## LANDING GEAR FAILS TO EXTEND (ONE OR SEVERAL GREEN GEAR **DOWN LIGHTS FAIL TO ILLUMINATE)**

Main switch ON Landing gear lever DOWN

"LDG GEAR" circuit breaker CHECK CLOSED Landing gear lights ILLUMINATE DURING

TEST

TAKE-OFF **Flaps** 97 KIAS Airspeed

The landing gear should extend and lock normally.

If this does not happen:

Landing gear lever

"LDG GEAR" circuit breaker

Landing gear lever Emergency landing gear control

Gear down (green) lights Gear in transit (red) light

be extended using the above procedures. The gear position indicator lights will not illuminate.

Normal landing. ONE OR SEVERAL LANDING GEAR (GREEN) LIGHTS FAIL TO ILLUMINATE DURING TEST CARRIED OUT IN THE PREVIOUS

**PROCEDURE** 

Yaw/slip airplane to help lock gear down Gear in transit (red) light **OFF** Gear in transit (red) light **ILLUMINATES** 

If all electrical power has been lost, the landing gear must

**DURING TEST** 

The affected indicator green light bulb should be burnt out:

Landing gear position

CHECK DOWN POSITION WITH THE TOWER

Precautionary landing

LANDING

**OFF** 

**OFF** OFF

65/70 KIAS

**IDLE CUT-OFF** 

ADJUSTED and SECURE

SOCATA

## LANDING WITH A LANDING GEAR NOT LOCKED

SECTION 3

CHECK POSITION Landing gear position WITH THE TOWER

### LANDING GEAR APPEARS DOWN AND LOCKED

"LDG GEAR" circuit breaker **CLOSED** Landing gear lever DOWN Emergency landing gear control **PUSHED** 

Precautionary landing

#### LANDING GEAR UP OR PARTIALLY EXTENDED

#### Nose gear not locked

– Landing :

**Flaps** 

Airspeed Seats, seat belts, shoulder

harnesses

In final, cut—off the engine

Main switch Mixture

Fuel selector Magneto selector

- After touch-down of main landing gears :

Keep nose high without braking.

Brake smoothly as soon as nose wheel contacts ground.

## Main gear not locked

NOTE:

In case only one main gear extends, minimum airplane damage will result if a gear—up landing is made.

- Retract the landing gear :

Emergency landing gear control PUSHED "LDG GEAR" circuit breaker CLOSED Landing gear lever UP

- Landing on grass if possible :

Flaps LANDING
Airspeed 65/70 KIAS
Seats, seat belts,
shoulder harnesses ADJUSTED and SECURE

– Before touch–down :

Main switch OFF
Mixture IDLE CUT-OFF
Fuel selector OFF
Magneto selector OFF

# LANDING WITHOUT STABILATOR CONTROL

Fly the airplane using pitch trim and throttle.

– Long final :

Airspeed 80 KIAS
Flaps LANDING
Landing gear lever DOWN
Fuel pump ON
Mixture FULL RICH

Propeller HIGH RPM

Throttle and

pitch trim ADJUST SO AS TO MAINTAIN

A RATE OF DESCENT LOWER

THAN 500 ft/min

SOCATA

- Final:

**SECTION 3** 

FLARE OUT near the ground with the pitch trim.

## **CAUTION**

### REDUCE THROTTLE ONLY AFTER TOUCH-DOWN

### RADIO MASTER SWITCH FAILURE (if installed)

When radio navigation equipment cannot be set under voltage due to RADIO MASTER switch malfunction.

"R.M. SWITCH" circuit breaker OPEN

Radio navigation are supplied again and flight can go on normally.

OFF then ON

#### **ELECTRICAL FAILURE: IMMEDIATE ACTION**

#### ELECTRICAL EQUIPMENT FAILURE

Check the circuit breakers panel.

If the circuit breaker is open, close it once only.

If it opens again, do not try to close the circuit breaker, the equipment has failed.

### **ALTERNATOR FAILURE** (Simplified procedure)

ON "ALTr" warning light

Voltmeter:

 Green sector CONTINUE FLYING

– Red / yellow sector :

"ALTr FLD" switch-breaker

"ALTr" warning light REMAINS ON

"ALTr FLD" switch-breaker **OFF** 

Air conditioning switch (if installed) OFF

Non essential electrical load items OFF

## CAUTION

#### SEE HEREAFTER CHECK-OUT PROCEDURE TO BE **USED FOR NIGHT VFR OR IFR** (See Figure 3.1)

#### CAUTION

CHECK BATTERY DISCHARGE. IN THIS CASE, ENDURANCE IS REDUCED AS ELECTRICAL POWER IS ONLY SUPPLIED BY BATTERY

Battery approximate duration: 40 min (Night IFR emergency conditions).

#### NOTE:

The use of the normal landing gear extension may induce a total electrical failure. For landing gear extension, first use the emergency system.

SOCATA

MODEL TB 20

## ELECTRICAL FAILURE : CHECK-OUT PROCEDURE FOR

**NIGHT VFR AND IFR** 

## ALTERNATOR FAILURE (See Figure 3.1)

NOTE:

**SECTION 3** 

The use of the normal landing gear extension may induce a total electrical failure. For landing gear extension, first use the emergency system.

## BATTERY FAILURE (See Figure 3.2)

NOTE:
The use of the normal landing gear extension may induce a total electrical failure. For landing gear extension, first use the emergency system.

TOTAL ELECTRICAL FAILURE (See Figure 3.3)

NOTE: WHEN BUS 3 "PULL-OFF" TYPE CIRCUIT BREAKER IS OPEN, LANDING GEAR ELECTRICAL CONTROL BECOMES INOPERATIVE AND THE LANDING GEAR MUST BE EXTENDED USING EMERGENCY SYSTEM

KEY: CB : Circuit breaker

PCB: Pull-off type circuit breaker

SB: Switch-breaker

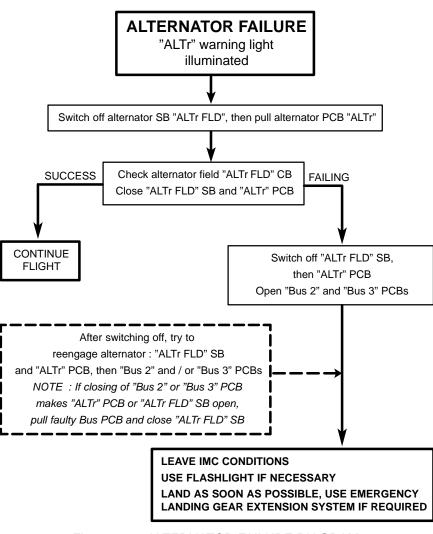


Figure 3.1 – ALTERNATOR FAILURE DIAGRAM

June 30, 1988

KEY: PCB: Pull-off type circuit breaker SB : Switch-breaker

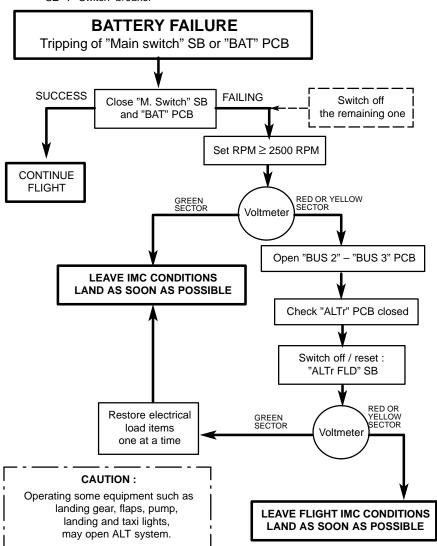
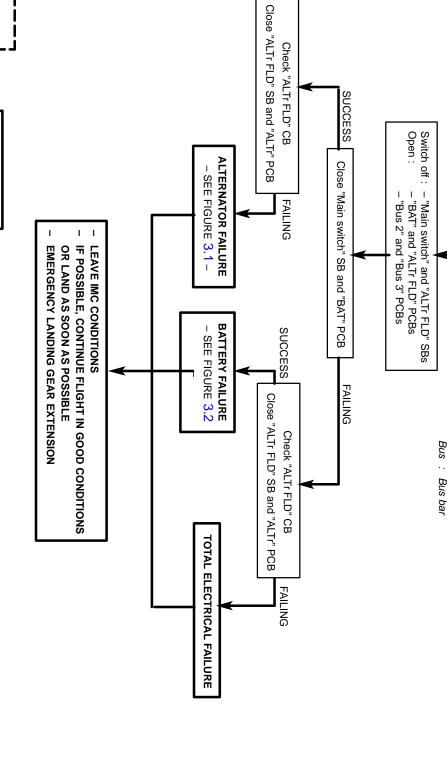


Figure 3.2 – BATTERY FAILURE DIAGRAM

June 30, 1988



ON

## AIRSPEED INDICATING SYSTEM FAILURE

In case of erroneous indications in flight:

Pitot heating (if installed)

Alternate static source (if installed) PULL

For IAS and pressure altitude, see altimeter and airspeed indicator correction tables in "Performance" Section

If erroneous indications persist, carry out a precautionary approach maintaining an adequate airspeed margin above stall warning activation speed.

Recommended parameters :

Propeller FULL FORWARD

Manifold pressure AS REQUIRED

(Approach : 17 in.Hg)

## LANDING WITHOUT FLAPS (Flaps locked, retracted)

"FLAPS" circuit breaker OPEN Flaps control ACTUATED

If the procedure is not successfull, perform the same operations as for a normal landing and maintain a 90 KIAS approach speed.

Plan a landing distance increased by approximately 60 %.

#### **INVOLUNTARY SPIN**

#### INTENTIONAL SPINS ARE PROHIBITED

However, should inadvertent spin occur, the following recovery procedure is recommended :

Rapid and simultaneous action:

Throttle IDLE

Rudder control HOLD OPPOSITE

DIRECTION OF ROTATION

Stabilator control FULL FORWARD
Ailerons NEUTRAL

Spin with flaps:

Same procedure, except retract flaps as soon as possible.

When spinning stops, centralize rudders, level the wings and ease out of the ensuing dive.

#### JAMMED DOORS

#### Pre-MOD.151

In case of jammed doors and in case of emergency :  $\ensuremath{\mathsf{JETTISON}}$  REAR WINDOWS, kicking with foot on the upper part.

#### **OPTIMUM GLIDE WITHOUT ENGINE RUNNING**

MAXIMUM AERODYNAMIC EFFICIENCY "8"

Landing gear up – Flaps up Speed 92 KIAS at maximum weight Propeller wind milling Zero wind

MAXIMUM AERODYNAMIC EFFICIENCY "5"

Landing gear up – Flaps in landing position Speed 70 KIAS at maximum weight Propeller wind milling Zero wind

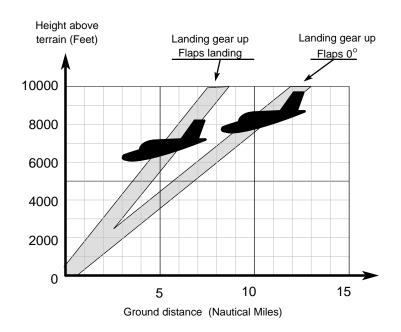


Figure 3.4 – OPTIMUM GLIDE WITHOUT ENGINE RUNNING

**SECTION 4** 

Page

4.3

4.3

4.5 4.5

4.8

4.9

4.10

4.11

4.11

4.12

4.13

4.13

4.14

4.14

4.15

4.15

4.15

4.1

SECTION 4

NORMAL PROCEDURES

# NORMAL PROCEDURES

TABLE OF CONTENTS	

AIRSPEEDS FOR SAFE OPERATIONS (IAS) .....

PREFLIGHT INSPECTIONS ......

ELECTRICAL SYSTEM ...... BEFORE STARTING ENGINE ..... ENGINE STARTING .....

AFTER STARTING ENGINE ......

TAXIING ...... ENGINE RUN-UP ..... BEFORE TAKE-OFF

TAKE-OFF ......

June 30, 1988

Revision 6

DESCENT .....

CLIMB ..... 

APPROACH – LANDING

GO-AROUND ........

STALLS ..... FLIGHT IN TURBULENT AIR .....

**SECTION 4** 

4.2

USE OF DOORS .....

June 30, 1988 Revision 5

SOCATA

4.17

4.18

4.18

4.19

MODEL TB 20

NORMAL PROCEDURES

SECTION 4

## **GENERAL** This section provides procedures for the conduct of normal operation of the

conditions.

SOCATA

SOCATA Model TB 20 airplane. The normal procedures for optional systems are given in Section "Supplements" of this Manual.

## **AIRSPEEDS FOR SAFE OPERATIONS (IAS)**

Following speeds are those important for safe operation of airplane. These data are valid for standard airplane used at maximum weight in normal

- Best rate of climb

  - Landing gear up, flaps retracted
- Landing gear down, flaps in landing position
- Best angle of climb
- - Landing gear up, flaps retracted Landing gear down, flaps in landing position

  - Operating speed in turbulent air127 KIAS
- Maximum speed with flaps in take-off position
- Maximum speed with flaps in landing position Final approach speed (flaps in landing position)
- Maximum demonstrated crosswind

- June 30, 1988

73 KIAS 25 KNOTS

95 KIAS

**73 KIAS** 

81 KIAS

67 KIAS

**129 KIAS** 

**103 KIAS** 

- 4.3

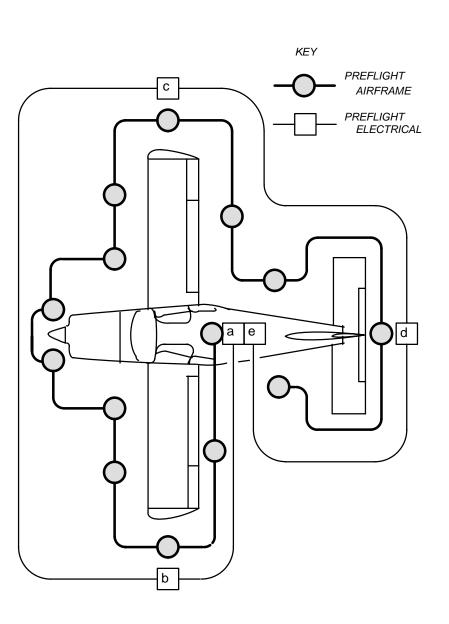


Figure 4.1 - PREFLIGHT INSPECTIONS

## PREFLIGHT INSPECTIONS (See Figure 4.1)

#### **AIRFRAME**

#### 1 - Cabin

Pilot door OPEN **REMOVED** Control lock Magneto selector **OFF** Landing gear lever DOWN Mixture **IDLE CUT-OFF** Main switch ON LANDING **Flaps** Pitch trim TAKE-OFF Rudder trim TAKE-OFF Oxygen (if installed) Check pressure Fire extinguisher (if installed) Check pressure Main switch **OFF** Fuel selector OPEN on "Left"

Proceed with the external preflight inspection moving clockwise around the airplane.

#### 2 - L.H. wing trailing edge

Flap and aileron Check controls, hinges, plays, deflections

## 3 – *L.H.* wing

Wing tip, lights and landing lights Undamaged

#### 4 – L.H. wing leading edge

Wing Pitot Free from frost, snow, ice Cover removed, clean, unobstructed Tie-down REMOVED Stall warning device Clean, check deflection Fuel tank Check level Fuel tank cap SECURED

Fuel tank draining Fuel free from water

and sediment

Fuel tank drain Check CLOSED

## 5 – L.H. main landing gear

Chocks
Tire
Check condition
Shock absorber
Door
Check play and cleanliness
Microswitches
Landing gear well
REMOVE
Check condition
Normal position
Check play and cleanliness
Clean
No foreign body

#### 6 - Forward fuselage

Windshield and window panels Clean Engine cowling attachment Check Check level Oil and absence of leak Clean, good condition Propeller Propeller cone Check (no slack) Air intakes Clean Oil pump breather Unobstructed Exhaust pipe Check Fuel filter draining Fuel free from water and sediment Fuel filter drain Check CLOSED

#### 7 – Nose landing gear

Towing fork
Tire
Check
Shock absorber
Door
Check attachments and cleanliness
Microswitches
Landing gear well
REMOVE
Remove Check
Normal position
Check attachments and
cleanliness
Nicroswitches
No foreign body

#### 8 – R.H. main landing gear

Chocks
Tire
Check condition
Shock absorber
Door
Check play and cleanliness
Microswitches
Landing gear well
REMOVE
Check condition
Normal position
Check play and cleanliness
Clean
No foreign body

#### 9 - R.H. wing leading edge

Fuel tank draining Fuel free from water and sediment

Fuel tank drain Check CLOSED

Fuel tank Check level Fuel tank cap SECURED

Tie-down REMOVED

Tie-down REMOVED
Wing Free from frost, snow and ice

#### 10 - R.H. wing

Wing tip and lights Undamaged

#### 11 - R.H. wing trailing edge

Flap and aileron Check controls, hinges, plays, deflections

#### 12 - R.H. rear fuselage

R.H. door lock UNLOCKED
Static port Cover removed, clean
Window panels Clean

#### 13 - Stabilizers

Fin Check

Rudder and

rudder tab Check controls, hinges, plays, frictions

Stabilator and

stabilator tab Check controls, hinges,

deflections, plays, frictions

Tail cone and

navigation light (<u>Pre–MOD.151</u>) Good condition

## 14 – L.H. rear fuselage

Static port Cover removed, clean

Baggage compartment door SECURED

Window panels Clean

SOCATA

#### **ELECTRICAL SYSTEMS**

### a – Cabin

"ALTr FLD" switch-breaker **OFF** Fuel pump OFF Main switch ON Advisory panel Tested Landing gear indicator lights Tested Fuel gages Check Flaps RETRACT Instrument lights ON Navigation lights ON Anticollision lights (if installed) ON Strobe lights (if installed) ON Recognition lights (if installed) (Post-MOD.151) ON Pitot heating (if installed) ON Landing and taxi lights ON

## b - L.H. wing

Navigation light
Anticollision light (if installed)
Recognition lights
(if installed) (Post–MOD.151)
Landing and taxi lights

Illuminated
Illuminated

## <u>WARNING</u>

## DO NOT TOUCH PITOT DIRECTLY. IT CAN BE HOT ENOUGH TO BURN SKIN

Heated pitot (if installed)

Stall warning device

Check heat

Aural warning

#### NOTE:

Landing and taxi lights and Pitot heating "OFF" before carrying on inspection will prevent battery from being run down.

#### c - R.H. wing

Navigation light
Anticollision light (if installed)
Recognition lights
(if installed) (Post-MOD.151)

Illuminated

Carried out

CLOSED, check catches in place

### d – Airplane rear part

Navigation light (<u>Pre–MOD.151</u>)

Strobe light (if installed)

Anticollision light (if installed)

Flashing

Flashing

#### e - Cabin

Navigation lights OFF Strobe lights (if installed) OFF Anticollision lights (if installed) OFF Recognition lights (if installed) (Post-MOD.151) **OFF** Pitot heating (if installed) OFF Landing and taxi lights OFF Instrument lights **OFF** Main switch OFF

#### **BEFORE STARTING ENGINE**

Preflight inspection

Doors

Main switch	OFF
Parking brake	Set
Parking brake light "PARK"	Illuminated
Seats, seat belts,	
shoulder harnesses	ADJUSTED and SECURE
Flight controls	Check for proper operation
Pitch trim	Check deflection
Rudder trim	Check deflection
Fuel selector	OPEN (L.H. or R.H.)
Circuit breakers (side panel)	Closed
Magneto selector	OFF
Emergency landing gear con	trol PUSHED
"Radio master" (if installed)	OFF
Landing gear lever	DOWN
"Alternate Air"	PUSHED
Alternate static source	
(if installed)	PUSHED
Air conditioning (if installed)	OFF

**SOCATA** 

MODEL TB 20

## ENGINE STARTING

COLD ENGINE :

Anticollision lights (if installed)

Main switch ON Propeller FULL FORWARD

Throttle 1/4 OPEN
Mixture IDLE CUT-OFF
Fuel pump ON

Mixture FULL RICH until fuel flow is displayed

(3 to 5 sec.) then IDLE CUT-OFF Fuel pump OFF

Area Clear Magneto/start selector START (30 sec. maxi)

When the engine starts:

Magneto selector

Mixture

Oil pressure

Check, if no pressure within 30 sec., shut down engine

HOT ENGINE RE-STARTING PROCEDURE:

Main switch ON
Propeller FULL FORWARD
Throttle FULL POWER
Mixture IDLE CUT-OFF

Fuel pump ON

Mixture FULL RICH for 1 sec. then IDLE CUT-OFF

Fuel pump OFF
Area Clear
Magneto/start selector START (30 sec. maxi)

When the engine starts:

Throttle Reduced

### AFTER STARTING ENGINE

**ELECTRICAL POWER CHECK:** 

"ALTr FLD" switch-breaker OFF

– "ALTr" warning light ON

- Voltmeter Yellow sector

"ALTr FLD" switch-breaker ON

 "ALTr" warning light **OFF** 

 Voltmeter Green sector

Turn and bank indicator (if installed) ON

Vacuum gage (if installed) Checked

Positive

Advisory panel test

Landing gear indicator lights test Positive

"Radio master" (if installed) ON All radios and navaids ON

Fuel selector Check engine operation

(minimum 1 minute) on each tank

Set to fullest tank Fuel selector

**Flaps** Checked and RETRACTED

DAY OPERATION:

Air conditioning switch

(if installed) "AIR COND"

if air conditioning required

**NIGHT OPERATION:** 

Air conditioning switch

(if installed) "OFF"

#### TAXIING

Release Parking brake Checked **Brakes** 

Checked Flight instruments Taxi light As required

Avoid exceeding 1200 RPM as long as the oil temperature indicator pointer is within yellow sector.

**SOCATA** 

Steering the airplane with the rudder pedals only is generally sufficient. The combined use of the rudder pedals and the brakes permits if necessary tight turns.

Check operation of gyroscopic instruments (horizontal attitude, heading and turn and bank indicators) by means of alternate turns.

## **ENGINE RUN-UP**

Parking brake Set
Engine control friction Adjusted
Oil temperature Green sector
Oil pressure Green sector
Mixture FULL RICH
Fuel selector Set to fullest tank

#### PROPELLER CHECK:

Propeller FULL FORWARD
Throttle 2000 RPM
Propeller Cycle twice (maxi. 500 RPM drop)
Return to high RPM (FULL FORWARD)

#### MAGNETO CHECK:

Throttle 2000 RPM
Magneto selector L. then BOTH
R. then BOTH

Maximum RPM drop on each magneto 175 RPM

Maximum difference between magnetos 50 RPM

"ALTERNATE AIR" CHECK:

"Alternate Air" Pulled
Manifold pressure Maintained
"Alternate Air" Pushed

MAXIMUM POWER CHECK (or when releasing brakes before take–off) :

Full throttle 2575 RPM

## BEFORE TAKE-OFF

Seats, seat belts, shoulder harnesses

LOCKED Doors Controls Free TAKE-OFF Pitch trim TAKE-OFF Rudder trim **Flaps** TAKE-OFF Magneto selector BOTH "Alternate Air" Pushed Propeller **FULL FORWARD** Mixture **FULL RICH** Fuel selector Check set to fullest tank Fuel pump ON Oil temperature Green sector Oil pressure Green sector Voltmeter Green sector Altimeter Set Heading indicator (if installed) Set Horizontal attitude gyro (if installed) Set Parking brake RELEASE - Light OFF Cabin blower (if installed) **OFF** Landing lights As required

## TAKE-OFF

Lined up on

Airspeeds

Navigation lights

runway

Pitot heating (if installed)

Transponder (if installed)

Air conditioning switch (if installed)

Smoothly apply full power

See Section 5 "Take-off performance"

68 KIAS

75 KIAS

Check heading indicator

Check emergency compass

As required

As required

As required

"OFF"

Check

STANDARD AIRSPEEDS:

Rotation

Initial climb

June 30, 1988 4.13 Revision 5

MODEL TB 20

Apply

**SOCATA** 

WHEN SAFELY AIRBORNE:

RETRACT Landing gear

AT 300 ft:

RETRACT **Flaps** 

AT 1000 ft:

Fuel pump OFF External lights As required

Air conditioning switch

"AIR COND" (if installed) if air conditioning required

#### CLIMB

SECTION 4

**Brakes** 

Mixture **FULL RICH FULL POWER** Throttle Propeller FULL FORWARD (2575 RPM) Optimum climb speed 95 KIAS

NOTE:

Climb can also be carried out at higher speeds and lower power ratings (better visibility towards front, better engine cooling. lower noise level)

#### CRUISE

holding, see engine Cruise 75 % and "Performance" section.

In practice, it is recommended to change tank every half-hour and not to exceed a fuel imbalance of 20 U.S Gallons (75 Litres)

Flight into known icing conditions is PROHIBITED

Unintentional icing conditions: see Section 3 "Emergency procedures", Paragraph "Icing".

Leave icing conditions as soon as possible.

Remember to push in the "Alternate Air" control after leaving the icing area and when you are sure there is no ice on the airframe.

## DESCENT

Power setting as required for descent.

Every 1500 ft, apply engine power to prevent excess engine cooling and spark plugs fouling. Avoid too long descents with manifold pressure lower than 14 in.Hg.

Seats, seat belts. shoulder harnesses

ADJUSTED and SECURE

86/92 KIAS

FULL RICH

Checked Checked

**FULL FORWARD** 

See Section 5

**73 KIAS** 

76/81 KIAS

"OFF"

LANDING below 103 KIAS

"Landing Performance"

DOWN

ON

ON

#### APPROACH – LANDING

FINAL:

**Flaps** 

Fuel pump

Mixture Propeller

**Brakes** 

Airspeed

Landing gear lever

TAKE-OFF below 129 KIAS

Seats, seat belts, shoulder harnesses

SHORT FINAL:

**Flaps** 

Airspeed

Landing lights

Standard airspeed Air conditioning switch (if installed)

GO-AROUND

Smoothly apply full power

Airspeed

June 30, 1988 Revision 7

4.15

When climb rate is positive: Landing gear lever UP "TAKE-OFF" 90 KIAS

"RETRACTED"

95 KIAS

SOCATA

MODEL TB 20

### AFTER LANDING

Climb at

Flaps

Flaps

Airspeed

**OFF** Fuel pump **Flaps** RETRACTED Landing light OFF Taxi light As required TAKE-OFF Trims Radio equipment As required Pitot heating (if installed) OFF Air conditioning (if installed) As required

#### SHUT-DOWN / SECURING AIRPLANE

Parking brake Set Turn and bank indicator (if installed) OFF Anticollision lights (if installed) OFF Taxi light OFF Lights OFF "Radio master" (if installed) OFF Air conditioning switch (if installed) "OFF" Throttle Reduce

## WARNING

THE TEST HEREAFTER MUST BE IMPERATIVELY **CARRIED OUT WITH ENGINE POWER LOWER THAN** 1000 RPM; THE FAILURE TO OBSERVE THIS RULE MAY LEAD TO EXHAUST SYSTEM DAMAGE

Magnetos cut-off test (\*) OFF, then BOTH Throttle 1200 RPM Mixture IDLE CUT-OFF

#### AFTER ENGINE STOPS:

Magneto selector	OFF
"ALTr FLD" switch-breaker	OFF
Main switch	OFF
Fuel selector	OFF
Control lock	Installed
Chocks/Tie-downs	Installed

(\*) Depending on the kind of operation, it is not necessary to perform this test more than once a day, but just before securing the airplane.

#### **STALLS**

#### CAUTION

## ATTEMPT PRACTICE STALLS ONLY WITH SUFFICIENT ALTITUDE FOR RECOVERY

Power–on stalls require an extremely steep pitch attitude. If the center of gravity is at or near its aft limit, a slight tendency toward wing rocking or a wing drop may occur when the stabilator is deflected near its stop.

Aerodynamic warning (pre–stall buffet) is low with power idle and more pronounced at higher power settings. Stall recovery can be effected immediately by easing the stick forward. Altitude loss is minor in all cases and is minimized by prompt application of power at the onset of the stall.

The stall warning horn will sound from 5 to 10 knots before stall speed.

## FLIGHT WITH CROSSWIND

TAKE-OFF:

Apply full power before brake release.

Aileron control moved into wind.

Keep the airplane on runway centerline using the rudder.

Maintain nose-wheel on ground up to 65 KIAS.

Lift-off cleanly in order to avoid subsequent touch-down.

LANDING:

When landing in a strong crosswind, use the landing flap setting.

Although the crab or combination method of drift correction may be used, the wing low method gives the best control. Maximum bank angle close to the ground is 15°.

After touch–down, keep the nose–wheel on the ground, hold a straight course using rudder pedals.

### FLIGHT IN TURBULENT AIR

Maximum airspeed 140 KIAS
Recommended airspeed 129 KIAS
Seats, seat belts,
shoulder harnesses ADJUSTED and SECURE

## **USE OF DOORS**

In windy or gusty conditions, the doors should be firmly held during opening and closing and should be closed and locked immediately after entering or leaving the airplane.

The doors must be closed and locked for all taxiing and flight operations.

**SECTION 4** 

**NORMAL PROCEDURES** 

SOCATA

MODEL TB 20

INTENTIONALLY LEFT BLANK

June 30, 1988

Revision 8

SOCATA

SECTION 5

Page

5.2

5.3

5.4

5.5

5.6

5.7

5.7

5.8

5.10

5.14

5.14

5.14A

5.15

5.29

5.30

5.1

PERFORMANCE

# PERFORMANCE

TABLE OF CONTENTS

ACOUSTIC LIMITATION ......

AIRSPEED CALIBRATION ......

ALTITUDE COMPENSATION ......... STALLING SPEEDS ...... WIND COMPONENTS .....

NOTICE ..... ALTERNATE AIR INFLUENCE ...... 

ANTENNAS INFLUENCE ON PERFORMANCE ..... FOOTSTEPS INFLUENCE ON PERFORMANCE ......

LANDING PERFORMANCE .....

CLIMB PERFORMANCE ..... 

LEVEL FLIGHT PERFORMANCE ......

### **ACOUSTIC LIMITATION**

dated 18th December 1981.

In compliance with decree dated 3rd April 1980, the maximum noise level permissible for SOCATA Model TB 20 airplane corresponding to total maximum certification weight of 3086 lbs is 78.7 d B (A).

The noise level which was determined in conditions stated by

above-mentioned decree at maximum continuous power is 74 d B (A). In compliance with decree dated 12th November 1980 SOCATA Model TB 20 airplane has received the noise limitation type certificate Nr N165

### **AIRSPEED CALIBRATION**

#### NOTE:

The indicated airspeeds (IAS) suppose instrument error to be null.

	FLAPS RE	TRACTED	FLAPS TA	AKE-OFF	FLAPS L	ANDING	
	L/Gea	ar UP	L/Gear UP	OR DOWN	L/Gear DOWN		
	KIAS KCAS		KIAS	KCAS	KIAS	KCAS	
	65	62	60	56	55	52	
NORMAL	75	74	70	69.5	60	58	
STATIC	85	85	75	75	65	64.5	
	120	120.5	85	85.5	80	79.5	
SOURCE	150	151	100	101	100	99.5	
Fig 5.4	MPH IAS	MPH CAS	MPH IAS	MPH CAS	MPH IAS	MPH CAS	
Figure 5.1	75	71	70	66	65	61	
	85	84	80	79	70	68	
	100	100	90	90	80	79	
	135	135	100	101	95	95	

115

116

115

114

## **ALTERNATE STATIC SOURCE CONDITIONS:** Air outlets and/or cabin air

selector flow lever to open position

175

176

Figure 5.2

	FLAPS RE	TRACTED	FLAPS L	ANDING
	L/Gea	ar UP	L/Gear	DOWN
	KIAS	L/Gear UP         L/Gear DOWN           KIAS         KCAS         KIAS         KCAS           65         63         55         51           75         72         60         56           100         95         65         61           120         114         80         74           150         142         100         93		
	65			
:	75	72	60	56
	L/Gear UP         L/Gear DOWN           KIAS         KCAS         KIAS         KCAS           65         63         55         51           75         72         60         56           100         95         65         61           120         114         80         74           150         142         100         93           MPH IAS         MPH CAS         MPH IAS         MPH CAS           75         73         65         60           85         82         70         65           100         96         80         74           135         128         95         88           175         166         115         106	61		
		74		
	150	72 60 56 95 65 61 114 80 74 142 100 93 6 MPH CAS MPH IAS MPH CAS 73 65 60 82 70 65		
	MPH IAS	MPH CAS	MPH IAS	MPH CAS
	75	73	65	60
	85	82	70	65
	100	96	80	74
	135	128	95	88
	175	166	115	106
				F '

June 30, 1988

## ALTITUDE COMPENSATION

#### **ALTERNATE STATIC SOURCE**

NOTE 1:

Subtract corrections from the read altitude.

NOTE 2 :

In case of alternate static source utilization, open air outlets and/or actuate cabin air selector flow lever to open position.

AIRSPEED ALTITUDE	80 KIAS 92 MPH IAS	110 KIAS 127 MPH IAS	140 KIAS 160 MPH IAS	170 KIAS 195 MPH IAS
0 ft	25	50	80	125
5000 ft	25	55	95	145
9000 ft	30	60	105	160
13000 ft	35	70	120	190
17000 ft	40	80	135	220

Figure 5.3 – ALTITUDE COMPENSATION

## **STALLING SPEEDS**

Weight 3086 lbs (1400 kg) **CONDITIONS:** Power OFF

		BANK							
CONFIGURATION	0	° 3		0°	45°				
	KIAS	MPH IAS	KIAS	MPH IAS	KIAS	MPH IAS			
FLAPS RETRACTED L. GEAR RETRACTED	70	80	75	86	83	95			
FLAPS TAKE-OFF L. GEAR UP OR DOWN	65	75	70	80	77	89			
FLAPS LANDING	59	68	63	73	70	81			

NOTE: The indicated airspeeds (IAS) suppose instrument error to be null.

Figure 5.4 – STALLING SPEEDS

L. GEAR DOWN

## WIND COMPONENTS

**EXAMPLE:** Wind speed 20 kt Angle between wind direction and flight path 50°

Headwind Crosswind

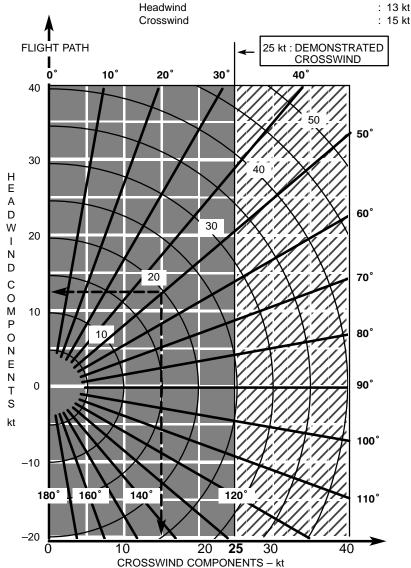


Figure 5.5 - WIND COMPONENTS

SECTION 5

## NOTICE

Performance given in this section are based on tests and interpolated to standard conditions (ICAO) and extrapolated from parameters : weight, altitude, temperature...

Performance values given do not take into account factors such as pilot

technique or degraded airplane condition.

Take-off and landing performance figures are based on a dry hard surface

runway.

The total take-off and landing distances (taxiing and clear 50 ft) will be corrected as follows:

- Influence of runway condition :
  - Increase by: 7 % on hard sod
    - 25 % on high grass

10 % on short grass

- Influence of wind :
  - . Increase by 30 % for each 10 kt rear wind
  - . Reduce by 10 % for each 10 kt headwind.

#### **ALTERNATE AIR INFLUENCE**

If flight conditions may cause icing, it is recommended to operate the lower pull control actuating Alternate Air flap. This operation has an influence on the engine developped power due to the appreciable elevation of air intake temperature and alters the take—off distance by approximately 10 %. During climb at maximum power, climb speed drop is 150 ft / min. During climb at lower power and during cruise flight, rated performance could be established

by increasing manifold pressure of 1 in. Hg at the same power.

## TAKE-OFF PERFORMANCE

Roll (ft)

Clear 50 ft (ft)

ISA + 20°C (+ 36°F)

CONDITIONS: IAS: Lift off : 63 KIAS – 73 MPH IAS Clear 50 ft : 69 KIAS – 79 MPH IAS

Weight: 2370 lbs (1075 kg)

1492

2346

1775

2859

2106

3564

Flaps: Take-off position (10°) Power: Full low pitch – Full throttle

Runway: Tar, dry

N : 2575 RPM

## NOTE:

See Paragraph "NOTICE" for corrections due to wind and runway condition.

Tempe-	Distance	Pressure altitude (ft)						
rature	Distance	0	2000	4000	6000	8000	10000	
ISA - 20°C	Roll (ft)	647	757	886	1042	1230	1448	
(- 36°F)	Clear 50 ft (ft)	1008	1170	1365	1605	1906	2282	
ISA	Roll (ft)	771	905	1063	1254	1487	1758	
ISA	Clear 50 ft (ft)	1197	1399	1642	1948	2341	2851	

1070

1655

1261

1959

909

1409

Figure 5.6 – TAKE-OFF PERFORMANCE

Revision 7

## TAKE-OFF PERFORMANCE

Roll (ft)

Clear 50 ft (ft)

CONDITIONS: IAS: Lift off : 71 KIAS – 82 MPH IAS

Clear 50 ft : 78 KIAS – 90 MPH IAS

Clear 50 ft : 78 KIAS – 90 MPH IAS Weight : 3086 lbs (1400 kg)

Flaps : Take—off position (10°)
Power : Full low pitch — Full throttle

Runway : Tar, dry N : 2575 RPM

## NOTE :

See Paragraph "NOTICE" for corrections due to wind and runway condition.

Tempe-	Distance	Pressure altitude (ft)						
rature	Distance	0	2000	4000	6000	8000	10000	
ISA - 20°C	Roll (ft)	1115	1305	1527	1795	2119	2496	
(- 36°F)	Clear 50 ft (ft)	1735	2036	2409	2889	3537	4457	
10.4	Roll (ft)	1329	1560	1833	2162	2562	3029	
ISA	Clear 50 ft (ft)	2083	2469	2959	3618	4578	6190	

1845

2976

2173

3626

2572

4562

3059

6116

3630

9854

1566

2483

Figure 5.7 – TAKE-OFF PERFORMANCE

ISA + 20°C (+ 36°F)

## CLIMB PERFORMANCE

PRESSURE

8500

10500

12500

5.74

4.95

4.15

1129

973

817

CONDITIONS: Landing gear UP
Weight: 2370 lbs (1075 kg)

Indicated speed : 86 KIAS – 99 MPH IAS

Mixture : FULL RICH

Flaps retracted

Power: 2575 RPM – full throttle

CLIMB SPEED

ALTITUDE	ISA – 20°C (– 36°F)		ISA		ISA+20°C (+ 36°F)	
Feet	m/s	ft/min	m/s	ft/min	m/s	ft/min
500	8.94	1760	8.01	1576	7.22	1422
2500	8.13	1601	7.24	1425	6.48	1276
4500	7.33	1443	6.47	1273	5.74	1130
6500	6.54	1287	5.70	1122	4.99	982

4.93

4.16

3.39

970

818

667

4.25

3.49

2.74

836

688

540

Figure 5.8 – CLIMB PERFORMANCE

## CLIMB PERFORMANCE

CONDITIONS: Landing gear UP

Weight: 3086 lbs (1400 kg)

Indicated speed: 95 KIAS – 109 MPH IAS Mixture: FULL RICH

Flaps retracted

Power: 2575 RPM - full throttle

PRESSURE	CLIMB SPEED							
ALTITUDE	ISA – 20°	SA – 20°C (– 36°F) ISA		ISA+20°C (+ 36°F)				
Feet	m/s	ft/min	m/s	ft/min	m/s	ft/min		
500	6.32	1244	5.59	1100	4.96	977		
2500	5.65	1112	4.94	972	4.34	853		
4500	4.98	979	4.29	844	3.70	729		
6500	4.31	848	3.64	716	3.07	604		

Figure 5.9 – CLIMB PERFORMANCE

2.99

2.34

1.69

716

585

455

June 30, 1988 Revision 7

8500

10500

12500

3.64

2.97

2.31

479

353

228

2.43

1.80

1.16

588

460

332

SOCATA

**CONDITIONS:** Landing gear UP Weight: 2370 lbs (1075 kg)

Indicated speed: 86 KIAS - 99 MPH IAS

Flaps 0°

Mixture: FULL RICH

Power : 2575 RPM – full throttle										
PRESS.		CLIMB FROM SEA LEVEL								
ALT.	ISA –20°C (– 36°F)				ISA +2	20°C (+	36°F)			
Feet	TIME min's"	FUEL US Gal			FUEL US Gal	DIST. NM		FUEL US Gal	DIST. NM	

1'39"

3'8"

0.6

1.1

2.1

2.4

4.7

7.3

1'49"

3'28"

5'20"

7'31"

1 661	min's"	US Gal	NM	min's"	US Gal	NM	mi

500	0'17"	0.1	0.4	0'19"	0.1	0.5	0'21"

2.1

4.0

0.6

1.0

6'43"

Figure 5.10 - CLIMB PERFORMANCE

2500

4500

8500

10500

12500

1'29"

2'48"

Revision 7

0.1

0.6

1.1

1.6

2.2

2.8

3.5

0.5

2.8

5.3

8.4

12.0

16.4

22.1

## **CLIMB PERFORMANCE**

**CONDITIONS:** Landing gear UP Weight: 3086 lbs (1400 kg)

> Indicated speed: 95 KIAS - 109 MPH IAS Mixture: FULL RICH

Flaps 0°

Power: 2575 RPM - full throttle

PRESS.	CL	IMB FROM SEA LEV	EL
ALT.	ISA –20°C (– 36°F)	ISA	ISA +20°C (+ 36°F)

ALT.	ISA –20°C (– 36°F)	ISA	IS

ALT.	ISA –2	20°C (–	36°F)		ISA		ISA +2	20°C (+	36°F)
Feet	TIME	FUEL	DIST.	TIME	FUEL	DIST.	TIME	FUEL	DIST.

min's' US Gal NM min's' US Gal NM

14.5

20.0

3.0

3.8

min's'

NM US Gal 0'24" 0'30" 500 0'27" 0.2 0.6 0.2 0.7 0.2

8.0 2'6" 8.0 3.3 2'23" 0.9 3.8 2'41" 0.9 4.5 2500

4'2" 1.5 4'35" 7.5 5'10" 1.7 4500 6.4 1.6 6'15" 10.0 7'9" 11.9 8'8" 2.2 2.5 14.0 6500 2.3

10'13"

14'2"

17.3

24.3

3.2

4.2

11'46"

16'28"

3.4

4.5

6.0

23'9" 15'53" 4.8 27.1 19'5" 5.3 33.8

Figure 5.11 – CLIMB PERFORMANCE

8'51"

11'58"

8500

10500

12500

8.8

20.7

29.6

42.7

## MAXIMUM PERFORMANCE ALTITUDE

Maximum performance altitude in standard temperature condition (ISA), corresponding to a vertical speed of 100 ft/min, is 18000 ft at take-off maximum weight.

## ANTENNAS INFLUENCE ON PERFORMANCE

Installation of radio antennas reduces cruise performance as follows:

AERIAL	CRUISE	SPEED	RANGE
ALIVIAL	KIAS	MPH IAS	KANGE
VHF	- 0.48	- 0.56	- 0.30 %
VOR	- 0.59	- 0.68	- 0.37 %
Glide	- 0.32	- 0.37	- 0.20 %
ADF Loop antenna	- 0.75	- 0.87	- 0.47 %
ELT	- 0.16	- 0.19	<b>–</b> 0.10 %
Anticollision lights	- 0.16	- 0.19	<b>- 0.10 %</b>
Strobe lights	- 0.43	- 0.50	- 0.27 %
Example : IFR	- 3.23	- 3.73	-2%

Figure 5.12 – ANTENNAS INFLUENCE ON PERFORMANCE

## FOOTSTEPS INFLUENCE ON PERFORMANCE

Installation of the retractable footsteps increases cruise performance as follows:

CRUISE	CRUISE SPEED					
KIAS	KIAS MPH IAS					
+ 2.5	+ 2.5 + 2.9					

Figure 5.12A – FOOTSTEPS INFLUENCE ON PERFORMANCE

#### NOTE:

The retractable footsteps are only installed when modification No. MOD.151 is applied. Thereby, the 2.5 KIAS speed gain counterbalances the standard installation of the VHF, VOR, Glide, ADF, ELT antennas and of the anticollision lights.

SECTION 5

## LEVEL FLIGHT PERFORMANCE

Level flight performance are given for a weight of 2943 lbs (1335 kg) and for setting "Best Power" or "Best Economy" obtained with an EGT.

- Fuel: 86.2 U.S Gal (326 litres) usable Various parameters such as the mixture setting, engine and propeller
- condition and the atmospheric conditions (wind, moisture, temperature and so on...) may noticeably vary the endurance and range.

  Settings with EGT indicator:
- Best economy mixture : from full rich, weaken slowly mixture until peak EGT.
- Best power mixture: From peak EGT, re–enrich until EGT temperature decreases by 75°F (3 divisions).
- Settings without EGT indicator:
- Best economy mixture: from full rich, weaken slowly until first engine malfunctioning signs (vibration) appear and then re-enrich slowly.

PRESSURE ALTITUDE: 500 ft

ISA: 57.2°F (14°C)

CONDITIONS: - Mixture adjusted to the BEST POWER

- Speed without antennas nor external lights

- Weight : 2943 lbs (1335 kg)

### NOTE:

%	N	PA	CA	NS.	TA	S	MIXT ADJUS			CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
	2500	23.6					61.3	16.2	40.6	10.7
75.0/	2400	24.3	470	450	474	454	60.4	15.9	40.0	10.6
75 %	2300	25.1	173	150	174	151	59.4	15.7	39.3	10.4
	2200	26.0					58.5	15.4	38.7	10.2
	2500	22.4					58.4	15.4	39.7	10.5
70.0/	2400	23.1	400	4.40	400	4.47	57.4	15.2	39.1	10.3
70 %	2300	23.8	168	146	169	147	56.5	14.9	38.4	10.1
	2200	24.7					55.5	14.7	37.8	10.0
	2500	21.2					55.5	14.7	38.8	10.2
65 %	2400	21.9	163	142	165	143	54.5	14.4	38.1	10.1
05 %	2300	22.6	103	142	100	143	53.6	14.2	37.5	9.9
	2000	23.4					52.6	13.9	36.8	9.7
	2500	20.1					52.5	13.9	38.0	10.0
60 %	2400	20.7	158	137	159	138	51.6	13.6	37.3	9.9
00 %	2300	21.3	136	137	159	130	50.6	13.4	36.6	9.7
	2200	22.1					49.7	13.1	35.9	9.5
	2500	18.9					49.6	13.1	37.2	9.8
55 %	2400	19.5	152	132	153	133	48.6	12.8	36.5	9.6
33 /6	2300	20.1	132	132	155	133	47.7	12.6	35.8	9.5
	2200	20.8					46.7	12.3	35.0	9.2
	2500	17.7					46.7	12.3	36.5	9.6
50 %	2400	18.3	146	127	147	128	45.7	12.1	35.8	9.5
JU /0	2300	18.8	140	121	147	147 128	44.8	11.8	35.0	9.2
	2200	19.5					43.8	11.6	34.3	9.1

Figure 5.13 – LEVEL FLIGHT PERFORMANCE (500 ft)

#### PRESSURE ALTITUDE: 2500 ft

ISA: 50°F (10°C)

CONDITIONS: - Mixture adjusted to the BEST POWER

- Speed without antennas nor external lights

- Weight: 2943 lbs (1335 kg)

#### NOTE:

%	N	PA	C.A	\S	TA	\S	MIXT ADJUS	_	_	CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
	2500	23.0					61.3	16.2	39.9	10.5
	2400	23.8					60.4	15.9	39.2	10.4
75 %	2300	24.5	171	148	177	154	59.4	15.7	38.6	10.2
	2200	25.4					58.5	15.4	38.0	10.0
	2500	21.9					58.4	15.4	39.0	10.3
70.0/	2400	22.6	400		470	450	57.4	15.2	38.4	10.1
70 %	2300	23.3	166	144	172	150	56.5	14.9	37.7	10.0
	2200	24.2					55.5	14.7	37.1	9.8
	2500	20.7					55.4	14.6	38.1	10.1
05.0/	2400	21.4	404	4.40	407	4.45	54.5	14.4	37.5	9.9
65 %	2300	22.1	161	140	167	145	53.6	14.2	36.8	9.7
	2000	22.9					52.6	13.9	36.2	9.6
	2500	19.6					52.5	13.9	37.3	9.9
60 %	2400	20.2	156	136	162	141	51.6	13.6	36.6	9.7
00 %	2300	20.9	156	130	102	141	50.6	13.4	36.0	9.5
	2200	21.6					49.7	13.1	35.3	9.3
	2500	18.5					49.6	13.1	36.6	9.7
55 %	2400	19.0	150	131	156	136	48.6	12.8	35.9	9.5
55 %	2300	19.6	150	131	136	130	47.7	12.6	35.2	9.3
	2200	20.3					46.7	12.4	34.5	9.1
	2500	17.3					46.7	12.3	35.9	9.5
50 %	2400	17.8	144	125	150	130	45.7	12.1	35.2	9.3
JU /0	2300	18.4	144	123	130	130	44.8	11.8	34.4	9.1
	2200	19.0					43.8	11.6	33.7	8.9

Figure 5.14 – LEVEL FLIGHT PERFORMANCE (2500 ft)

PRESSURE ALTITUDE: 4500 ft

ISA: 42.8°F (6°C)

CONDITIONS: - Mixture adjusted to the BEST POWER

- Speed without antennas nor external lights

Weight: 2943 lbs (1335 kg)

NOTE:

%	N	PA	CA	\S	TA	\S	MIXT ADJUS	_	_	CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
	2500	22.5					61.3	16.2	39.1	10.3
75 %	2400	23.2	168	147	180	157	60.4	16.0	38.5	10.2
	2300	24.0					59.4	15.7	37.9	10.0
	2500	21.4					58.4	15.4	38.3	10.1
70.0/	2400	22.1	101	4.40	470	450	57.4	15.2	37.7	10.0
70 %	2300	22.8	164	143	176	153	56.5	14.9	37.0	9.8
	2200	23.6					55.5	14.7	36.4	9.6
	2500	20.3					55.5	14.7	37.4	9.9
CF 0/	2400	20.9	400	400	470	4.40	54.5	14.4	36.8	9.7
65 %	2300	21.6	160	139	170	148	53.6	14.1	36.2	9.6
	2000	22.4					52.6	13.9	35.5	9.4
	2500	19.2					52.5	13.9	36.6	9.7
60 %	2400	19.7	154	134	165	143	51.6	13.6	36.0	9.5
60 %	2300	20.4	154	134	100	143	50.6	13.4	35.3	9.3
	2200	21.1					49.7	13.1	34.7	9.2
	2500	18.0					49.6	13.1	36.0	9.5
FF 0/	2400	18.6	149	100	158	120	48.6	12.9	35.3	9.3
55 %	2300	19.2	149	129	158	138	47.7	12.6	34.6	9.1
	2200	19.8					46.7	12.4	33.9	9.0
	2500	16.9					46.7	12.3	35.5	9.4
50 %	2400	17.4	141	123	151	121	45.7	12.1	34.8	9.2
JU %	2300	18.0	141	123	151	131	44.8	11.8	34.1	9.0
	2200	18.6					43.8	11.6	33.4	8.8

Figure 5.15 – LEVEL FLIGHT PERFORMANCE (4500 ft)

PRESSURE ALTITUDE: 6500 ft

ISA: 35.6°F (2°C)

CONDITIONS: - Mixture adjusted to the BEST POWER

- Speed without antennas nor external lights

- Weight: 2943 lbs (1335 kg)

NOTE:

Bold-faced types represent recommended power.

%	N	PA	CA	AS	TA	\S		MIXTURE ADJUSTING		CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
75 %	2500	22.1	167	145	184	160	61.3	16.2	38.4	10.1
	2500	20.9					58.4	15.4	37.6	9.9
70 %	2400	21.6	162	141	178	155	57.4	15.2	37.0	9.8
	2300	22.3					56.5	14.9	36.3	9.6
	2500	19.8					55.4	14.6	36.8	9.7
CE 0/	2400	20.5	457	407	470	454	54.5	14.4	36.1	9.5
65 %	2300	21.1	157	137	173	151	53.6	14.1	35.5	9.4
	2000	21.9					52.6	13.9	34.9	9.2
	2500	18.7					52.5	13.9	36.0	9.5
CO 0/	2400	19.3	450	400	400	4.40	51.6	13.6	35.4	9.4
60 %	2300	19.9	152	132	168	146	50.6	13.4	34.7	9.2
	2200	20.6					49.7	13.1	34.1	9.0
	2500	17.6					49.6	13.1	35.4	9.4
55 %	2400	18.2	146	127	161	140	48.6	12.9	34.7	9.2
55 %	2300	18.8	146	127	161	140	47.7	12.6	34.0	9.0
	2200	19.4					46.7	12.3	33.3	8.8
	2500	16.5					46.7	12.3	35.2	9.3
EO 0/	2400	17.0	120	100	152	122	45.7	12.1	34.5	9.1
50 %	2300	17.6	138	120	152	132	44.8	11.8	33.8	8.9
	2200	18.2					43.8	11.6	33.1	8.7

Figure 5.16 - LEVEL FLIGHT PERFORMANCE (6500 ft)

June 30, 1988 5.19

PRESSURE ALTITUDE: 8500 ft

ISA :  $28.4^{\circ}F$  ( $-2^{\circ}C$ )

CONDITIONS: - Mixture adjusted to the BEST POWER

Speed without antennas nor external lights

- Weight: 2943 lbs (1335 kg)

NOTE:

%	N	PA	CA	NS .	TA	ıs	MIXT ADJUS		SPECIFIC CONSUMPTION	
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
70 %	2500	20.5	160	139	182	158	58.4	15.4	36.9	9.7
	2500	19.4					55.5	14.7	36.1	9.5
65 %	2400	20.0	155	135	176	154	54.5	14.4	35.5	9.4
	2300	20.7					53.6	14.2	34.9	9.2
	2500	18.3					52.5	13.9	35.4	9.4
00.07	2400	18.9	450	400	470	4.40	51.6	13.6	34.8	9.2
60 %	2300	19.5	150	130	170	148	50.6	13.4	34.1	9.0
	2200	20.2					49.7	13.1	33.5	8.8
	2500	17.2					49.6	13.1	34.8	9.2
FF 0/	2400	17.8	444	405	404	4.40	48.6	12.9	34.1	9.0
55 %	2300	18.3	144	125	164	143	47.7	12.6	33.4	8.8
	2200	19.0					46.7	12.4	32.8	8.7

Figure 5.17 – LEVEL FLIGHT PERFORMANCE (8500 ft)

PRESSURE ALTITUDE: 10500 ft

ISA: 49.6°F (-6°C)

CONDITIONS: - Mixture adjusted to the BEST POWER

- Speed without antennas nor external lights

Weight: 2943 lbs (1335 kg)

NOTE:

					_					
%	N	PA	CA	\S	TA	NS	MIXT ADJUS	_	_	CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
65 %	2500	19.0	153	133	180	156	55.5	14.7	35.5	9.4
	2500	17.9					52.5	13.9	34.8	9.2
60 %	2400	18.5	148	129	173	151	51.6	13.6	34.2	9.0
	2300	19.1					50.6	13.4	33.6	8.9
	2500	16.8					49.6	13.1	34.4	9.1
FF 0/	2400	17.4	4.40	400	400		48.6	12.8	33.7	8.9
55 %	2300	17.9	142	123	166	144	47.7	12.6	33.1	8.7
	2200	18.6					46.7	12.3	32.4	8.6

Figure 5.18 – LEVEL FLIGHT PERFORMANCE (10500 ft)

PRESSURE ALTITUDE: 12500 ft

ISA: 14°F (-10°C)

CONDITIONS: - Mixture adjusted to the BEST POWER

Speed without antennas nor external lights

- Weight: 2943 lbs (1335 kg)

NOTE:

%	N	PA	CA	\S	TA	\S	MIXT ADJUS	_	SPECIFIC CONSUMPTION	
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
00.0/	2500	17.5	4.40	407	470	454	52.5	13.9	34.2	9.0
60 %	2400	18.1	146	127	176	154	51.6	13.6	33.6	8.9
	2500	16.5					49.6	13.1	34.0	9.0
55 %	2400	17.0	138	120	168	146	48.6	12.9	33.4	8.8
	2300	17.5	7.5				47.7	12.6	32.7	8.6

Figure 5.19 – LEVEL FLIGHT PERFORMANCE (12500 ft)

#### PRESSURE ALTITUDE: 500 ft

ISA: 57.2°F (14°C)

CONDITIONS: - Mixture adjusted to the BEST ECONOMY

- Speed without antennas nor external lights

- Weight: 2943 lbs (1335 kg)

NOTE:

Bold-faced types represent recommended power.

%	N	PA	CA	\S	TA	\S	MIXT ADJUS	_	_	CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
	2500	23.6					52.8	14.0	35.6	9.4
75.07	2400	24.3	400	4.47	470	4.40	51.8	13.7	35.0	9.2
75 %	2300	25.1	169	147	170	148	50.9	13.5	34.4	9.1
	2200	26.0					50.0	13.2	33.7	8.9
	2500	22.4					50.3	13.3	34.9	9.2
70 %	2400	23.1	405	143	166	444	49.4	13.1	34.2	9.0
70 %	2300	23.9	165	143	166	144	48.5	12.8	33.6	8.9
	2200	24.7					47.5	12.6	32.9	8.7
	2500	21.2					47.9	12.7	34.2	9.0
65 %	2400	21.9	160	139	161	140	46.9	12.4	33.5	8.8
05 %	2300	22.6	160	139	101	140	46.0	12.1	32.8	8.7
	2000	23.4					45.0	11.9	32.2	8.5
	2500	20.1					45.4	12.0	33.5	8.8
60 %	2400	20.7	155	135	156	136	44.5	11.8	32.8	8.7
00 /6	2300	21.3	155	133	130	130	43.5	11.5	32.1	8.5
	2200	22.1					42.6	11.3	31.4	8.3
	2500	18.9					43.0	11.4	33.0	8.7
55 %	2400	19.5	149	129	150	130	42.0	11.1	32.2	8.5
33 /0	2300	20.1	143	123	150	150	41.1	10.8	31.5	8.3
	2200	20.8					40.1	10.6	30.8	8.1
	2500	17.7					40.5	10.7	32.6	8.6
50 %	2400	18.3	142	123	143	124	39.6	10.4	31.8	8.4
30 /3	2300	18.8		.23	143	124	38.6	10.2	31.1	8.2
	2200	19.5					37.7	9.9	30.3	8.0

Figure 5.20 – LEVEL FLIGHT PERFORMANCE (500 ft)

PRESSURE ALTITUDE: 2500 ft

ISA :  $50^{\circ}$ F ( $10^{\circ}$ C)

CONDITIONS: - Mixture adjusted to the BEST ECONOMY

- Speed without antennas nor external lights

- Weight : 2943 lbs (1335 kg)

NOTE:

%	N	PA	C.	NS	TA	\S	MIXT ADJUS	-	_	CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
	2500	23.0					52.8	13.9	35.0	9.2
75 %	2400	23.8	167	145	174	151	51.9	13.7	34.4	9.1
75 %	2300	24.6	107	145	174	151	50.9	13.5	33.7	8.9
	2200	25.4					50.0	13.2	33.1	8.7
	2500	21.9					50.4	13.3	34.3	9.1
70 %	2400	22.6	163	142	169	147	49.4	13.1	33.6	8.9
70 %	2300	23.3	163	142	169	147	48.5	12.8	33.0	8.7
	2200	24.2					47.5	12.6	32.3	8.5
	2500	20.8					47.9	12.7	33.6	8.9
65 %	2400	21.4	158	137	164	143	46.9	12.4	32.9	8.7
05 %	2300	22.1	130	137	104	143	46.0	12.2	32.3	8.5
	2000	22.9					45.1	11.9	31.6	8.3
	2500	19.6					45.4	12.0	33.0	8.7
60 %	2400	20.2	153	133	158	138	44.5	11.8	32.3	8.5
00 /0	2300	20.9	133	133	130	130	43.5	11.5	31.6	8.3
	2200	21.6					42.6	11.2	30.9	8.2
	2500	18.5					43.0	11.4	32.4	8.6
55 %	2400	19.0	147	128	152	133	42.0	11.1	31.7	8.4
33 /0	2300	19.6	147	120	102	100	41.1	10.9	31.0	8.2
	2200	20.3					40.1	10.6	30.3	8.0
	2500	17.3					40.5	10.7	32.1	8.5
50 %	2400	17.8	139	121	145	126	39.5	10.4	31.4	8.3
30 ,3	2300	18.4	.00			0	38.6	10.2	30.6	8.1
	2200	19.0					37.7	10.0	29.9	7.9

Figure 5.21 – LEVEL FLIGHT PERFORMANCE (2500 ft)

## PRESSURE ALTITUDE: 4500 ft

ISA :  $42.8^{\circ}$ F ( $6^{\circ}$ C)

CONDITIONS: - Mixture adjusted to the BEST ECONOMY

- Speed without antennas nor external lights

- Weight: 2943 lbs (1335 kg)

NOTE:

%	N	PA	CA	\S	TA	\S	MIXT ADJUS	_	_	CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
	2500	22.5					52.8	13.9	34.4	9.1
75 %	2400	23.2	165	144	177	154	51.9	13.7	33.7	8.9
	2300	24.0					50.9	13.4	33.1	8.7
	2500	21.4					50.3	13.3	33.7	8.9
70.0/	2400	22.1	404	4.40	470	450	49.4	13.0	33.0	8.7
70 %	2300	22.8	161	140	172	150	48.5	12.8	32.4	8.6
	2200	23.6					47.5	12.6	31.8	8.4
	2500	20.3					47.9	12.7	33.0	8.7
65 %	2400	20.9	156	136	167	145	46.9	12.4	32.3	8.5
05 %	2300	21.6	156	130	107	145	46.0	12.2	31.7	8.4
	2000	22.4					45.0	11.9	31.0	8.2
	2500	19.2					45.4	12.0	32.4	8.6
60 %	2400	19.8	151	131	161	140	44.5	11.8	31.7	8.4
00 %	2300	20.4	151	131	101	140	43.5	11.5	31.1	8.2
	2200	21.1					42.6	11.3	30.4	8.0
	2500	18.0					43.0	11.4	31.9	8.4
55 %	2400	18.6	145	126	155	135	42.0	11.1	31.2	8.2
JJ /6	2300	19.2	143	120	155	133	41.1	10.8	30.5	8.1
	2200	19.9					40.1	10.6	29.8	7.9
	2500	16.9					40.5	10.7	31.9	8.4
50 %	2400	17.4	137	110	146	127	39.6	10.5	31.1	8.2
JU /0	2300	18.0	131	119	146	127	38.6	10.2	30.4	8.0
	2200	18.6					37.7	10.0	29.6	7.8

Figure 5.22 – LEVEL FLIGHT PERFORMANCE (4500 ft)

PRESSURE ALTITUDE: 6500 ft

ISA :  $35.6^{\circ}$ F ( $2^{\circ}$ C)

CONDITIONS: - Mixture adjusted to the BEST ECONOMY

- Speed without antennas nor external lights

- Weight : 2943 lbs (1335 kg)

NOTE:

%	N	PA	CA	AS	TA	\S	MIXT ADJUS			CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
75 %	2500	22.1	163	142	180	157	52.8	14.0	33.7	8.9
	2500	21.0					50.3	13.3	33.1	8.7
70 %	2400	21.6	159	138	175	152	49.4	13.1	32.4	8.6
	2300	22.3					48.4	12.8	31.8	8.4
	2500	19.8					47.9	12.7	32.4	8.6
CE 0/	2400	20.5	454	404	470	4.40	46.9	12.4	31.8	8.4
65 %	2300	21.1	154	134	170	148	46.0	12.2	31.2	8.2
	2000	21.9					45.0	11.9	30.5	8.1
	2500	18.7					45.4	12.0	31.9	8.4
00.07	2400	19.3	4.40	400	404	4.40	44.5	11.8	31.2	8.2
60 %	2300	19.9	149	129	164	142	43.5	11.5	30.6	8.1
	2200	20.6					42.6	11.2	29.9	7.9
	2500	17.6					43.0	11.4	31.5	8.3
FF 0/	2400	18.2	4.40	404	457	400	42.0	11.1	30.8	8.1
55 %	2300	18.8	142	124	157	136	41.1	10.8	30.1	7.9
	2200	19.4					40.1	10.6	29.4	7.8
	2500	16.5					40.5	10.7	31.7	8.4
50.0/	2400	17.0	404	440	4.47	400	39.6	10.5	30.9	8.2
50 %	2300	17.6	134	116	147	128	38.6	10.2	30.2	8.0
	2200	18.2					37.7	10.0	29.4	7.8

Figure 5.23 – LEVEL FLIGHT PERFORMANCE (6500 ft)

PRESSURE ALTITUDE: 8500 ft

ISA: 28.4°F (-2°C)

CONDITIONS: - Mixture adjusted to the BEST ECONOMY

Speed without antennas nor external lights

Weight: 2943 lbs (1335 kg)

NOTE:

							<u> </u>				
%	N	PA	CA	\S	TA	NS	MIXT ADJUS		_	CIFIC MPTION	
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM	
70 %	2500	20.5	157	136	178	155	50.3	13.3	32.5	8.6	
	2500	19.4					47.9	12.6	31.9	8.4	
65 %	2400	20.0	152	132	173	150	46.9	12.4	31.2	8.2	
	2300	20.7					46.0	12.1	30.6	8.1	
	2500	18.3					45.4	12.0	31.3	8.3	
00.07	2400	18.9	4.40	407	407	4.45	44.5	11.7	30.7	8.1	
60 %	2300	19.5	146	127	167	145	43.5	11.5	30.0	7.9	
	2200	20.2					42.6	11.3	29.4	7.8	
	2500	17.2					43.0	11.4	31.0	8.2	
<b>55</b> 0/	2400	17.8	4.40	400	450	400	42.0	11.1	30.4	8.0	
55 %	2300	18.3	140	122	159	138	41.1	10.9	29.7	7.8	
	2200	19.0					40.1	10.6	29.0	7.7	

Figure 5.24 – LEVEL FLIGHT PERFORMANCE (8500 ft)

PRESSURE ALTITUDE: 10500 ft

ISA :  $49.6^{\circ}$ F ( $-6^{\circ}$ C)

CONDITIONS: - Mixture adjusted to the BEST ECONOMY

- Speed without antennas nor external lights

- Weight: 2943 lbs (1335 kg)

NOTE:

%	N	PA	CA	\S	TA	\S	MIXT ADJUS		SPECIFIC CONSUMPTION	
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
65 %	2500	19.0	150	130	176	153	47.9	12.6	31.3	8.3
	2500	17.9					45.4	12.0	30.9	8.2
60 %	2400	18.5	144	125	169	147	44.5	11.7	30.2	8.0
	2300	19.1					43.5	11.5	29.6	7.8
	2500	16.8					43.0	11.3	30.8	8.1
FF 0/	2400	17.4	407	440	404	4.40	42.0	11.1	30.1	7.9
55 %	2300	17.9	137	119	161	140	41.1	10.9	29.4	7.8
	2200	18.6					40.1	10.6	28.7	7.6

Figure 5.25 - LEVEL FLIGHT PERFORMANCE (10500 ft)

PRESSURE ALTITUDE: 12500 ft

ISA: 14°F (-10°C)

CONDITIONS: - Mixture adjusted to the BEST ECONOMY

Speed without antennas nor external lights

Weight: 2943 lbs (1335 kg)

NOTE:

Bold-faced types represent recommended power.

%	N	PA	CA	AS	TA	\S		MIXTURE ADJUSTING		CIFIC MPTION
ВНР	RPM	in.Hg	MPH	kt	MPH	kt	I/h	U.S. Gal / hr	I / 100 NM	U.S. Gal / 100 NM
22.01	2500	17.5					45.4	12.0	30.4	8.0
60 %	2400	18.1	142	123	171	149	44.5	11.7	29.8	7.9
	2500	16.5					43.0	11.4	30.5	8.1
55 %	2400	17.0	134	116	162	141	42.0	11.1	29.9	7.9
	2300	17.6					41.1	10.9	29.2	7.7

Figure 5.26 – LEVEL FLIGHT PERFORMANCE (12500 ft)

### **HOLDING CONDITIONS IN FLIGHT**

45 % BHP

1800 RPM MP = 21.5 in.Hg

Substract 0.3 per 1000 ft

Consumption: 8.5 U.S Gal/h

## LANDING PERFORMANCE

Clear 50 ft (ft)

WEIGHT: 2370 lbs (1075kg)

**CONDITIONS:** Clear 50 ft: 67.5 KIAS - 78 MPH IAS Flaps: Landing position

Runway: Tar, dry

NOTE:

See Paragraph "NOTICE" for corrections due to wind and runway condition.

Tempe-	Distance		Pre	ssure a	ltitude	(ft)	
rature	Distance	0	2000	4000	6000	8000	8000
ISA	Roll (ft)	675	710	755	800	855	905

Tempe-	Distance	Pressure altitude (ft)									
rature	Distance	0	2000	4000	6000	8000	8000				
ISA - 20°C	Roll (ft)	675	710	755	800	855	905				
20 0											

ISA - 20°C	Roll (ft)	675	710	755	800	855	905
	O1 =0 (; (t))	4.400	4 40 =	4 ===0	40=0	4-10	400=

10/							
− 20°C							
(– 36°F)	Clear 50 ft (ft)	1420	1495	1570	1650	1740	1905
( 33 . )	0.00.00.11 (1.1)						

(- 36°F)	Clear 50 ft (ft)	1420	1495	1570	1650	1740	1905
ISA	Roll (ft)	720	765	810	865	920	980
ISA							

1590

1675

1760

1855

1975

1055

2095

Roll (ft) 770 820 870 930 985 ISA + 20°C

1515

1875 (+ 36°F) Clear 50 ft (ft) 1610 1690 1780 1980

Figure 5.1 – LANDING PERFORMANCE (2370 lbs)

Revision 7

## LANDING PERFORMANCE

WEIGHT: 3086 lbs (1400kg)

**CONDITIONS:** Clear 50 ft: 76 KIAS - 88 MPH IAS

Flaps: Landing position Runway: Tar, dry

NOTE:

ISA

Clear 50 ft (ft)

See Paragraph "NOTICE" for corrections due to wind and runway condition.

Tempe-	Distance	Pressure altitude (ft)					
rature	Distance	0	2000	4000	6000	8000	8000
ISA	Roll (ft)	770	815	865	915	980	1040

- 20°C	Clear 50 ft (ft)	1712	1900	1905	1005	2110	2225
(- 30 F)	Clear 50 ft (ft)	1713	1000	1093	1990	2110	2230

(- 36°F)	Clear 50 ft (ft)	1713	1800	1895	1995	2110	2235
	Roll (ft)	825	875	930	985	1050	1115

1920

2015

2120

2245

2380

1200

2535

Roll (ft) 1055 1130 885 940 995 ISA + 20°C 1945 2045 2145 2255 (+ 36°F) Clear 50 ft (ft) 2390

1820

Figure 5.2 – LANDING PERFORMANCE (3086 lbs)

SOCATA

SECTION 6

Page

6.2

6.2

6.2 6.2

6.3

6.5 6.5

6.5

6.12

6.13

6.13A

# **SECTION 6**

# WEIGHT AND BALANCE

TABLE OF CONTENTS	

AIRPLANE WEIGHING PROCEDURES ......

BAGGAGE/CARGO LOADING ..... BAGGAGE ......

DETERMINING WEIGHT AND BALANCE .....

UTILIZATION OF WEIGHT/MOMENT GRAPH ...... 

June 30, 1988

Revision 8

6.1

**SOCATA** 

MODEL TB 20

# **GENERAL**

SECTION 6

and moment of SOCATA Model TB 20 airplane. Procedures for calculating the weight and moment for various operations are also provided. A list of equipment available for this airplane is included at the back of this section. It should be noted that the list of specific optional equipment installed on your

This section contains the procedure for determining the basic empty weight

the airplane. IT IS THE RESPONSIBILITY OF THE PILOT TO ENSURE THAT THE AIRPLANE IS LOADED PROPERLY.

airplane as delivered from the factory can be found in the records carried in

## AIRPLANE WEIGHING PROCEDURES

Refer to Maintenance Manual for the procedures to use.

## NOTE:

Weighing carried out at the factory takes into account all equipment installed on the airplane. The list of these equipment and the weighing result are noted in the Individual Inspection Record.

## **BAGGAGE / CARGO LOADING**

# **BAGGAGE**

The baggage compartment is located at the back of rear passengers bench or, Post-MOD.151, seats. Loading can either be carried out through baggage compartment access door provided with a locking device, located on L.H. side of the airplane, or from the inside of the cabin, on upper part of the

back of the bench or, Post-MOD.151, of the rear seats. In this case, a zip fastener allows folding the sound-proofing cloth.

Tie-down straps are provided for securing baggage on compartment floor.

WEIGHT AND BALANCE

SECTION 6

6.3

## CARGO To facilitate the carrying of equipment, large or bulky items, the rear bench or,

NOTE:

To remove rear bench or seats: See Figure 6.1 (A, B, C)

Post-MOD.151, the rear seats may be removed from the airplane.

- Lift up seating (Item 6) of rear bench or, Post-MOD.151, of rear seats and
- remove arm rest (kept in position with "Velcro" straps)
- If you want to free the back from its support plate, lift it up about 1.5 inch
  - (3 cm) at both ends and pull it forward so that both attaching pins free from
  - apertures.
- To remove the support plate (Item 5) and back (Item 1):
  - Unfasten attachments of sound–proofing cloth on cross–beam (Item 2)
    - Pushing, unscrew 1/4 turn both attaching pins of air regulation duct on
    - rear floor (Item 4)
  - Pull both latches inwards (Item 3) Lift up support plate (Item 5) to disengage it forward.

# reverse removal instructions.

To reinstall rear bench or, <u>Post–MOD.151</u>, rear seats – see Figure 6.1 (a, b, c)

THE PILOT IS RESPONSIBLE FOR CORRECT BAGGAGE AND / OR CARGO LOADING, PRIOR TO ANY FLIGHT HE MUST MAKE SURE THAT

# IMPERATIVELY RESPECT WEIGHT AND BALANCE LIMITS

WEIGHT, BALANCE AND TIE-DOWN ARE CORRECT. Baggage weight :

Maximum 143 lbs (65 kg) at 102.36 in. (2.600 m)

Cargo weight (without baggage) :

Maximum 573 lbs (260 kg) at 74.80 in. (1.900 m)

## CAUTION

## WHEN IN CARGO CONFIGURATION, NO PASSENGERS ARE ALLOWED IN THE CARGO AREA.

June 30, 1988 Revision 8

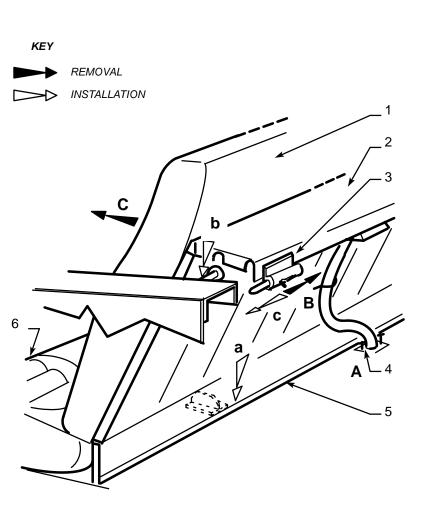


Figure 6.1 - REMOVAL AND INSTALLATION OF REAR BENCH OR, Post-MOD.151, REAR SEATS

6.4 June 30, 1988 Revision 8

## DETERMINING WEIGHT AND BALANCE

The data concerning loading are given on following graphs:

## GENERAL

This paragraph is intended to provide the pilot with a simple means of determining weight and balance of his airplane with regard to its empty characteristics and loading. The empty weight to be considered is the one noted on the last weighing form.

- Loading graph : see Figure 6.4
- Weight / Moment envelope : see Figure 6.5

To determine airplane loading within a given flight configuration, you only have to add up weights and moments of the various loads recorded and to add them to empty airplane data

add them to empty airplane data.

These values carried forward on weight / moment envelope must give a point within the limits drawn with continuous line.

If moment is not directly known (optional equipment for example), determine

If that is the case, loading is acceptable.

### NOTE:

it multiplying weight [lbs (kg)] by arm [in. (m)].

UTILIZATION OF WEIGHT / MOMENT GRAPH

## UTILIZATION OF WEIGHT / MOMENT GRAPH

Extract translucent Figure 6.5 from the manual and take a pencil.

- On Figure 6.5, place point A (1) corresponding to your empty airplane
   [Our sample loading: 1866 lbs (846.5 kg) 70.64 lb.in / 1000 (813.7 m.kg)]
- Superpose point A (1) and point A of graph 1 Figure 6.4.
  Draw on weight / moment envelope the straight line pilot + front passenger to get point A (2) corresponding to front seats loading.
  [Our sample loading: 2 persons 340 lbs (154 kg)].

June 30, 1988 6.5

Revision 2

get point B (2).

SOCATA

MODEL TB 20

- Superpose point B (2) and point B of graph (2), draw the baggage straight line to get point M. [Our sample loading: 110 lbs (50 kg) baggage] Since point M falls within weight / moment envelope, the loading is

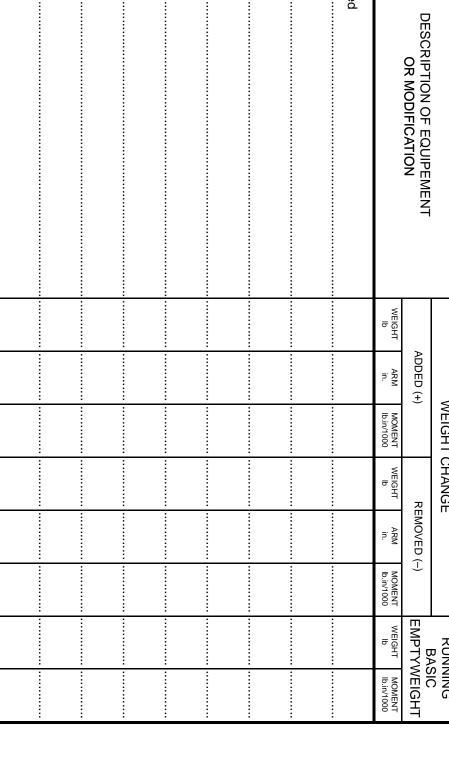
- Superpose point A (2) and point A of graph ①, draw the rear passengers

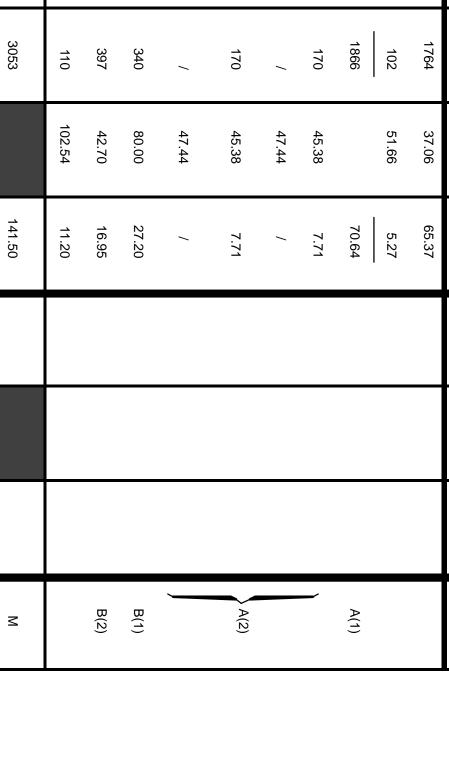
straight line to get point B (1) related to rear seat loading.

[Our sample loading: 2 persons 340 lb (154 kg)]

acceptable. NOTE:

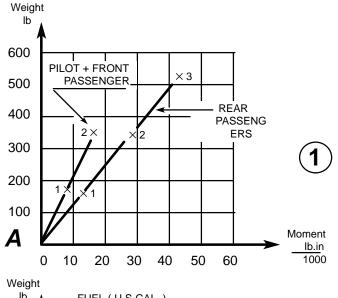
Option No. 0800.00M "L.H. or R.H. front seat back-off installation", option No. 0800.10M "L.H. front seat back-off installation" and/or option No. 0800.20M "R.H. front seat back-off installation" are marked on your airplane by a color ring (yellow / green) located on the 2 front supports (tubes) of each seat. For C.G. location calculation, take 2-inch (50 mm) L.H. front seat or L.H. and R.H. front seats back-off installation into account.

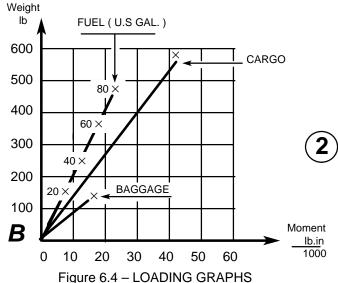




### CAUTION

# OPTION(S) No. 0800.00M (Qty 1 or 2) OR 0800.10M AND 0800.20M (See NOTE on page 6.6): 2-in. (50 mm) back-off installation for L.H. and/or R.H. front seat(s)





WEIGHT AND BALANCE

SOCATA

MODEL TB 20

INTENTIONALLY LEFT BLANK

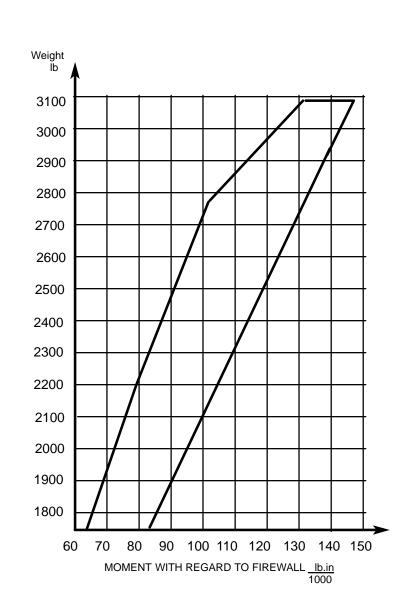


Figure 6.5 – LIMITS WEIGHT / MOMENT

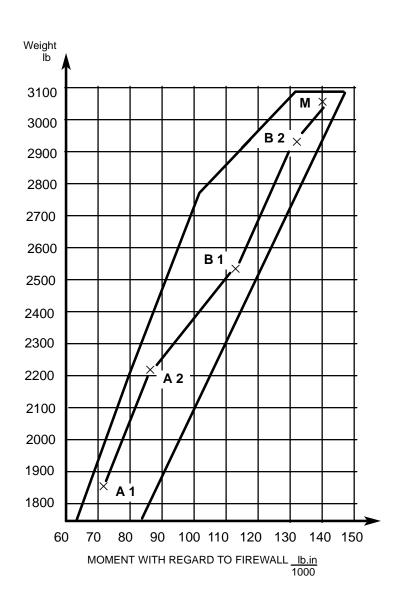


Figure 6.6 – LOADING SAMPLE

MODEL TB 20

**SOCATA** 

## **EQUIPMENT LIST**

SECTION 6

airplane and available optional equipment. A separate equipment list of items installed at the factory in your specific airplane is provided in your airplane file.

The following equipment list contains standard equipment installed on each

Columns showing weight (in pounds) and arm (in inches) provide the weight and center of gravity location for the equipment.

The equipment list provides the following information:

- (a) Required or Standard items - A letter "R" or "S" allows classifying of the equipment :
  - "R": equipment items required for certification

"S": standard equipment items

- (b) Optional equipment (not restrictive)

standard items

- A letter "O" or "A" allows classifying of the equipment :
- "O": optional equipment items replacing required or standard items "A": optional equipment items which are in addition to required or
- In the following column, an item number allows identification of the optional equipment.
- The column marked "\*" will be used to tick off the optional equipment installed on your airplane.

## NOTE 1:

Unless otherwise indicated (-), arms are positive values. Positive arms are distances aft of the airplane datum; negative arms are distances forward of the datum.

NOTE 2:

Equipment list, which validity is "Pre-MOD. 151": S/N 948 to 1999, except S/N 1900 Equipment list, which validity is "Post-MOD. 151": S/N 2000 to 9999, plus S/N 1900

SOCATA

SECTION 7

Page

7.5

7.5

7.5 7.6

7.14

7.14

7.17

7.19

7.19 7.20

7.1

DESCRIPTION

# DESCRIPTION

TABLE OF CONTENTS

AIRFRAME ......... WINGS .............

SURFACES

INSTRUMENT PANEL ..... 7.9

LANDING GEAR

June 30, 1988 Revision 5

LANDING GEAR POSITION INDICATOR LIGHTS .........

7.20 7.21 7.22 FMERGENCY LANDING GEAR EXTENSION ........ 7.22 

**SOCATA** 

7.23

7.25

7.25 7.25

7.25 7.27

7.29 7.29

7.29

7.29

7.30

7.31 7.32

7.32

7.33

7.33

7.33

7.34

7.34

7.34

June 30, 1988 Revision 8

CARGO CONFIGURATION

BAGGAGE COMPARTMENT

SEATS. SEAT BELTS AND SHOULDER HARNESSES. FRONT SEATS 

REAR BENCH OR, Post-MOD, 151, REAR SEATS ........ 

SECTION 7

ENGINE INSTRUMENTS IGNITION - STARTER SYSTEM ....................... 

PROPELLER ........ 

RETRACTABLE LANDING GEAR HYDRAULIC SYSTEM

7.2

BRAKE SYSTEM ......

# (Continued)

SECTION 7

7.40

7.40 7.42

7.42

7.42

7.43

7.43

7.44

7 45 7.45

7.45

7.45 7.45

7.46

7 48

7.48

7 48

7.50

7.50

7.51

7.51

7.51

7.51 7.54

7.54

7.54

7.3

DESCRIPTION

STANDARD ELECTRICAL SYSTEM .......... 

ALTERNATOR CONTROL 

SOCATA

MODEL TB 20

AMMETER .......... CIRCUIT BREAKERS AND FUSES "ALTr" WARNING LIGHT (LOW VOLTAGE) ....... GROUND POWER RECEPTACLE ...............

IFR AND NIGHT VFR ELECTRICAL SYSTEMS ...... EXTERIOR LIGHTING ...... 

DEMISTING, AIR REGULATION, VENTILATION. FIRE CUT-OFF **DEMISTING** 

FIRE CUT-OFF AIR CONDITIONING

AI TIMETER

June 30, 1988

Revision 8

ALTERNATE STATIC SOURCE .................

AIRSPEED INDICATING SYSTEM AND INSTRUMENTS .....

**SOCATA** 

7.59

Revision 8

VACUUM SYSTEM AND INSTRUMENTS	7.54
ATTITUDE GYRO INDICATOR  HEADING INDICATOR  VACUUM GAGE  AUXILIARY DRY AIR PUMP	7.56 7.56
AUTOPILOT	

AUTOPILOT	7.57
STALL WARNING SYSTEM	7.57
STATIC DISCHARGERS	7.57
DE-ICING SYSTEM	7.58
RADIO EQUIPMENT	7.58

TURN AND BANK INDICATOR ..... 7.58

CLEAR-VISION WINDOW ..... 7.58

EMERGENCY LOCATOR TRANSMITTER . . . . . . . . . . . 7.59

FIRE EXTINGUISHER ......

7.4 June 30, 1988

DESCRIPTION

# **GENERAL**

airplane and its systems. Some of the equipment described herein is optional and may not be installed in the airplane. Details of other optional systems and equipment are presented in Section 9 "Supplements" of this Manual.

This section provides description and operation of the SOCATA Model TB 20

## AIRFRAME

The TB 20 is an all-metal, five-place, cantilever low wing, single-engine airplane equipped with retractable tricycle landing gear and is designed to be used in normal category.

The fuselage consists of an all-metal aluminium alloy structure of semimonocoque design. It includes 10 frames. The main frames are as follows:

- Frame No. 0 on which firewall, engine mount and nose gear mount are fixed.
- Frame No. 1 on which wing front attachments are fixed. - Frame No. 2 double frame which allows crossing and attachment of the
- wing spar. Frame No. 3 on which wing rear attachments are fixed.
- Frame No. 7 on which vertical stabilizer front attachment is fixed.
- Frame No. 8 on which vertical stabilizer rear attachment is fixed.
- Frame No. 9 on which horizontal stabilator hinge fittings are fixed.
- The cabin section, from frame No. 0 to frame No. 6, is reinforced by horizontal spars made of extruded aluminium sections.

The streamlined fairing is ensured by a composite material upper duct which includes the two access "gull-wing" doors.

Access to the baggage compartment (behind the bench seat) is provided through a door located on the L.H. side of the fuselage.

# WINGS

The wings contain integral fuel tanks. They consist of stamped metal ribs riveted to the wing skin and to monobloc spar.

June 30, 1988

8

6°3

 $+3^{\circ}$ 

4.002 ft - 1.220 m

4.085 ft - 1.245 m  $128.091 \text{ sq.ft} - 11.90 \text{ m}^2$ 

8.366 ft - 2.550 m

**SOCATA** 

MODEL TB 20

## Wings characteristics: Profile Aspect ratio

Aerodynamic chord

Dihedral

True chord

Wing area Wing setting

Ailerons:

Mean span

 $4.897 \text{ sq.ft} - 0.46 \text{ m}^2$ Unit area 4.081 ft - 1.244 m Mean span Recoil and slotted type wing flaps: Area 20.021 sq.ft – 1.86 m<sup>2</sup>

# **EMPENNAGE**

The horizontal stabilizer is of stabilator type with an automatic anti-tab controlled in its stabilator tab function. Both are of conventional metal structure type (spar, ribs and skin).

The vertical stabilizer consists of a fin, a rudder and a controlled tab.

## Empennage characteristics:

Conventional type vertical stabilizer:

Fin area Pre-MOD.151  $9.472 \text{ sq.ft} - 0.88 \text{ m}^2$ 11.194 sq.ft - 1.04 m<sup>2</sup> Fin area Post–MOD.151  $6.781 \text{ sq.ft} - 0.63 \text{ m}^2$ Rudder area

 $0.474 \text{ sq.ft} - 0.04 \text{ m}^2$ Controlled rudder tab

Stabilator type horizontal stabilizer:

Span 12.07 ft – 3.680 m Stabilator area. anti-tab included  $32.938 \text{ sq.ft} - 3.06 \text{ m}^2$ 

 $5.328 \text{ sq.ft} - 0.50 \text{ m}^2$ Tab area 104 % Tab automaticity

## **FLIGHT CONTROLS**

### **SURFACES**

The airplane is equipped with a conventional three—axis surface system, consisting of aileron, stabilator and rudder surfaces.

Each front seat is provided with a control wheel which actuates ailerons and stabilator through rods and bellcranks.

The control wheel being actuated fully, ailerons deflection must be:

_	upwards	15° ± 1.5°
_	downwards	15° ± 1.5°

Stabilator deflection must be:

- nose-up - 
$$16^{\circ} \pm 1^{\circ}$$
  
- nose-down +  $3^{\circ} \pm 1^{\circ}$ 

The stabilator consists of an automatic anti–tab, which automaticity is 104 %. This anti–tab can also be controlled through the pitch trim.

Each front seat is provided with a rudder pedal which controls the rudder through rods and bellcranks.

Rudder deflection to the left and to the right is  $25^{\circ} \pm 2^{\circ}$ .

Rudder has a controlled tab.

TRIM SYSTEMS

Manually-operated pitch and rudder trims are provided.

Stabilator trimming is accomplished by actuating on stabilator anti-tab through a control wheel vertically mounted on L.H. side of the control panel.

This control wheel actuates stabilator anti-tab through cables and an irreversibility system.

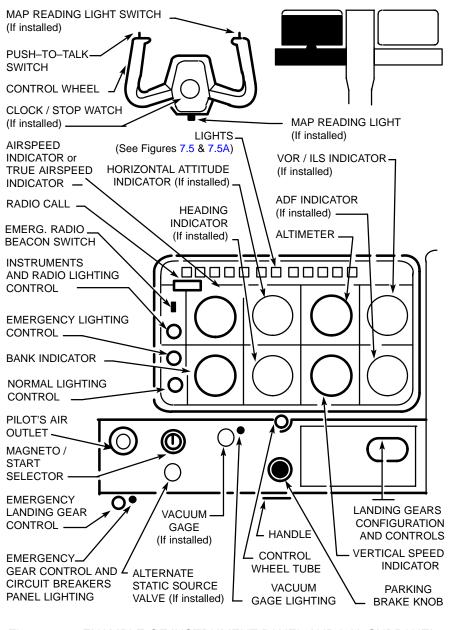


Figure 7.1 – EXAMPLE OF INSTRUMENT PANEL AND L.H. SUBPANEL

7.8

June 30, 1988

\_\_\_\_\_

DESCRIPTION

SECTION 7

conversely, rearward rotation will trim nose-up.

Stabilator tab deflection with stabilator in maximum nose-up attitude must be:

A pointer indicator located on the right of the trim control wheel gives the anti-tab position. Forward rotation of the control wheel will trim nose-down,

- nose-up  $0^{\circ} \pm 0.5^{\circ}$  - nose-down  $15^{\circ} \pm 1.5^{\circ}$ 

- nose-down  $15^{\circ} \pm 1.5^{\circ}$ 

Rudder trimming is accomplished by rotating a control knob (rudder trim) deflecting horizontally, located on the control pedestal. This trim actuates the rudder tab through a sheathed control. Rotating the trim to the right will trim nose—right; conversely, rotating it to the left will trim nose—left.

Rudder tab deflection must be :

- to the right  $10^{\circ} \pm 2^{\circ}$ - to the left  $25^{\circ} \pm 2^{\circ}$ 

## **INSTRUMENT PANEL**

**L.H. instrument panel** (see Figure 7.1) is designed around the basic "T" configuration.

The gyros (if installed) are located in front of the pilot and arranged vertically.

The airspeed indicator or the true airspeed indicator and the altimeter are to the left and right of the gyros, respectively.

The upper edge of the instrument panel contains the advisory panel

The upper edge of the instrument panel contains the advisory panel (see Figures 7.5 and 7.5A).

The left side of the panel contains lighting controls, emergency beacon

switch (if installed) and registration (enabling airplane radio call).

June 30, 1988

SECTION 7 DESCRIPTION

OIL TEMPERATURE

OIL PRESSURE .

(See Figure 7.5B)

ALTERNATE AIR
CONTROL —

ASH-TRAY \_\_\_

SWITCH-BREAKERS

THROTTLE CONTROL -

PROPELLER CONTROL

PITCH TRIM \_\_\_\_

VOLTMETER

RH FUEL QUANTITY

— INDICATOR

LH FUEL QUANTITY
INDICATOR

RADIONAVIGATION EQUIPMENT

(If installed)

WING FLAP

**INDICATOR** 

WING FLAP CONTROL

FRICTION ADJUSTMENT

MIXTURE CONTROL

ENGINE CONTROLS

COMPASS

**SOCATA** 

MODEL TB 20

LIGHTER RUDDER TRIM -STABILATOR TAB FRONT RECEPTION POSITION INDICATOR CONNECTORS (If installed) -\_FUEL SELECTOR AFT OXYGEN CONNECTORS (If installed) -**MICRO** (If installed) **AFT MICRO** CONNECTORS (If installed) -FRONT MICRO CONNECTORS (If installed) AFT MICRO INVERTER-(If installed) FRONT OXYGEN CONNECTORS (If installed) AFT RECEPTION CONNECTORS (If installed) -Figure 7.2 - EXAMPLE OF CONSOLE AND PEDESTAL

0000000

7.10 June 30, 1988

Revision 6

console lower edge.

SOCATA

landing gear control, on R.H. side, the "Alternate Air" control; alternate static source valve and vacuum gage (if installed) complete the L.H. panel strip. The central console (see Figure 7.2) contains in the upper edge, the engine monitoring cluster, then radio-navigation equipment vertically mounted to

The L.H. panel strip (see Figure 7.1) contains from left to right: L.H. air magneto/start selector, parking brake knob, landing configuration and controls; under the panel strip, on L.H. side, emergency

The central pedestal (see Figure 7.2) contains fore to aft:

- the switch-breakers panel, flap control and indicator
- the engine controls (from left to right : throttle, propeller, mixture)
- the pitch trim and its indicator
- the lighter and the ash-tray - the rudder trim
- the fuel selector
- the micro (if installed)
- the reception and micro jacks (if installed)
- the oxygen masks connector (if installed)
- on pedestal R.H. side, engine controls friction device.

VOR/LOC indicator, outside air temperature, cylinder head temperature, exhaust gas temperature...).

The R.H. instrument panel (see Figure 7.3) contains the tachometer or tachometer-hourmeter and the manifold pressure - fuel flow/pressure dual indicator and spare locations for additional equipment (2nd altimeter,

The R.H. panel strip (see Figure 7.3) contains a location for radio equipment or any other one, cabin air selector, R.H. air outlet.

June 30, 1988 7.11 Revision 8

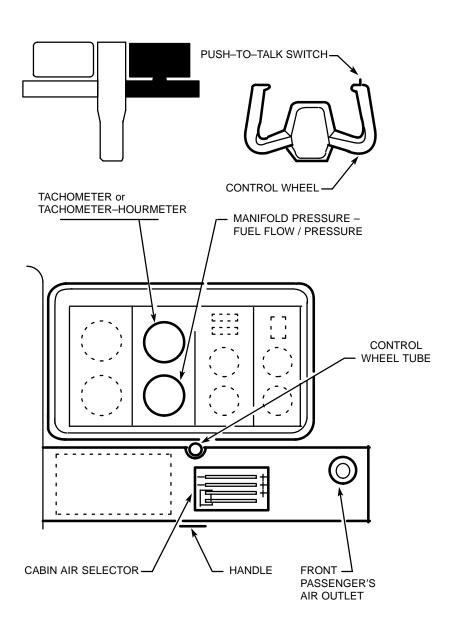
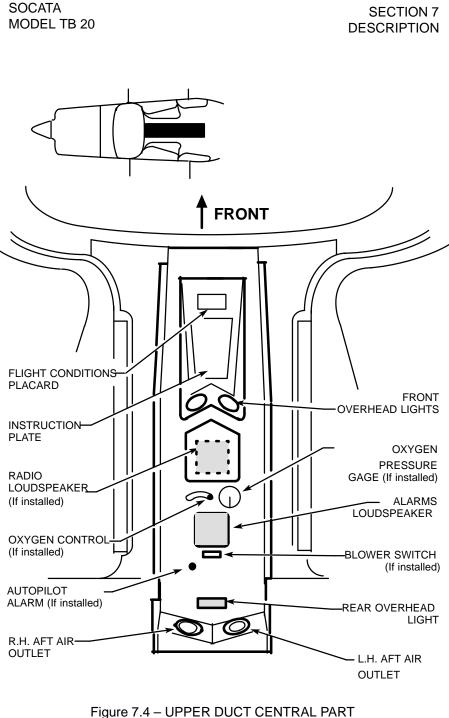


Figure 7.3 – EXAMPLE OF INSTRUMENT PANEL AND R.H. SUBPANEL

7.12 June 30, 1988



rigule 7.4 - OPPER DOCT CENTRAL PAR

June 30, 1988 Revision 6 7.13

**SOCATA** 

# Upper duct central part (see Figure 7.4) contains fore to aft:

- "Flight conditions" placard - "Instruction" plate
- Front overhead lights
- Radio loud-speaker (if installed)
- Oxygen control and pressure gage (if installed)
- Alarms loud-speaker - Blower switch (if installed)
- Autopilot alarm (if installed)
- Rear overhead light
- Rear air outlets.

## ADVISORY PANEL

installed).

7.14

illuminated amber lamp indicates that a cautionary condition exists, but which may not require immediate corrective action. When a hazardous condition exists requiring immediate corrective action, a red light illuminates.

A day / night switch is installed in the centre of the advisory panel to control the intensity of the green indicator lights and of the GPS annunciators (if GPS

The advisory panel (see Figures 7.5 and 7.5A) is located at the top edge of the L.H. instrument panel, directly in front of the pilot. The panel contains separate indicator lights which illuminate green, amber or red when a specific condition occurs in the associated airplane system. A green colored light is illuminated to indicate a normal or safe condition in the system. However, an

Additional annunciators, associated to the GPS (if installed) are installed in the centre of the advisory panel.

## SWITCH-BREAKERS PANEL

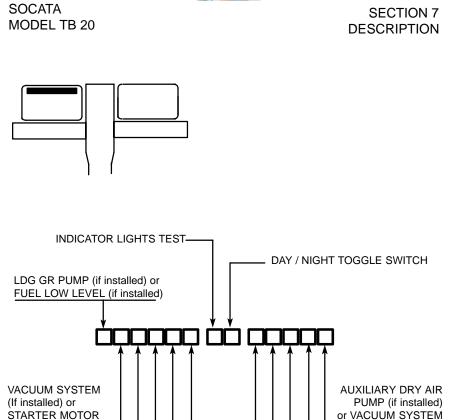
The general electrical equipment switch-breakers are located on the front

part of the central pedestal. The switch-breakers located on this panel are illustrated in Figure 7.5B.

## CIRCUIT-BREAKERS PANEL

The electrical equipment circuit-breakers are located on a separate panel mounted on the L.H. cabin sidewall adjacent to the pilot.

Circuit-breakers located on this panel are illustrated in Figure 7.6.



(if installed)

ALTERNATOR -

FUEL SELECTOR \_

PARKING BRAKE \_\_\_\_

OIL PRESSURE \_\_\_\_

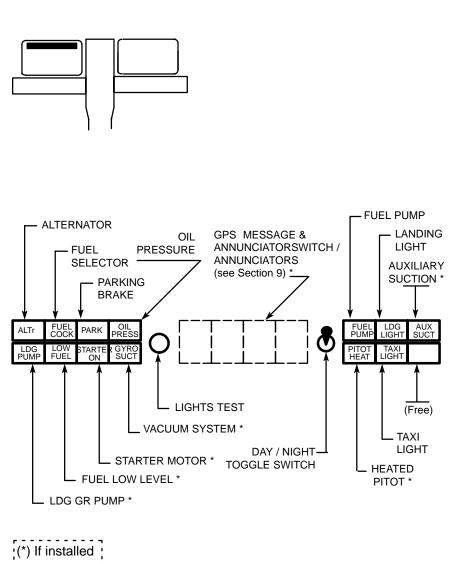
(if installed)

— TAXI LIGHT

- LANDING LIGHT

\_\_\_\_ FUEL PUMP

- HEATED PITOT (If installed)



DESCRIPTION

**SOCATA** 

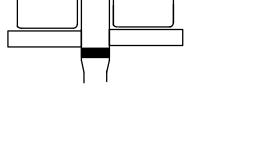
Revision 8

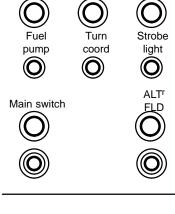
MODEL TB 20

Figure 7.5A – ADVISORY PANEL (EXTENDED)

7.15A June 30, 1988

**SOCATA** 







Pitot

heat







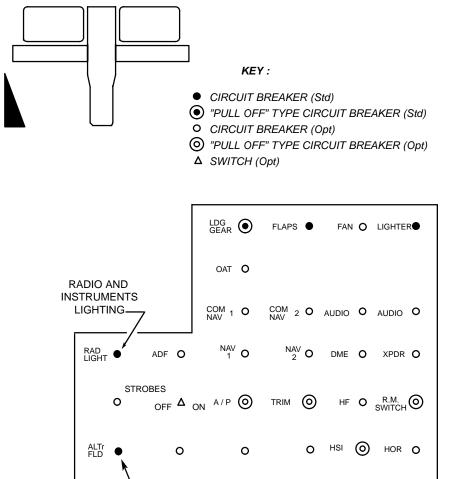


Figure 7.6 – CIRCUIT BREAKERS ASSEMBLY

Pre-Mod.151

(Typical arrangement)

BAT (

ALTr (•)

ALTERNATOR FIFL D

> June 30, 1988 Revision 8

TERMINAL STRIPS

BUS 2

 $\odot$ 

BUS 1

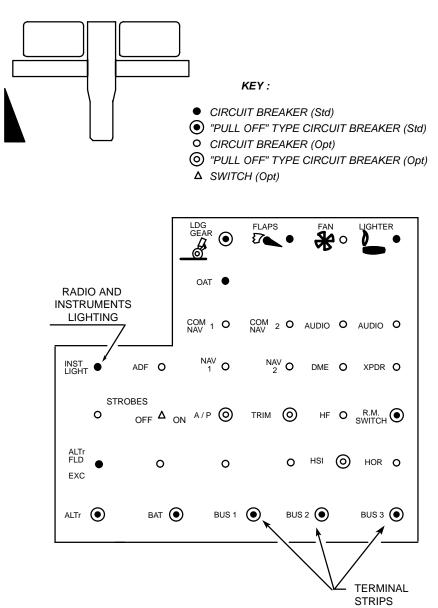


Figure 7.6A – CIRCUIT BREAKERS ASSEMBLY (Typical arrangement)

## **GROUND CONTROL**

Effective ground control while taxiing is accomplished through nose—wheel steering by using the rudder pedals connected to nose—wheel through rods.

When a rudder pedal is fully pushed, the nose—wheel rotates through an arc of approximately 18°30' each side of the center. By applying either left or right brake, the degree of turn may be increased.

The minimum turning radius of the airplane is obtained by using differential braking and nose gear steering (see Figure 7.7).

Moving the airplane by hand is most easily accomplished by attaching a tow bar (stowed in the baggage compartment) to the nose gear leg.

If the airplane is to be towed by vehicle, never turn the nose gear more than 18°30' either side of center or structural damage to the nose gear could result.

**SECTION 7** 

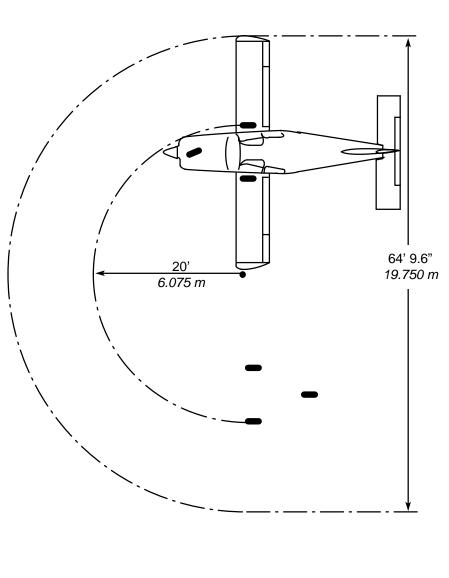


Figure 7.7 – MINIMUM TURNING RADIUS

June 30, 1988 *Revision 8* 

SOCATA

MODEL TB 20

### WING FLAPS

The wing flaps are of the large span, single-slot type. They are retracted or extended by positioning to the desired flap deflection position the flaps control located on the pedestal, on R.H. side of the switch-breakers.

The switch lever is moved up or down in a slotted panel with mechanical

stops at "retracted" (0°); "take-off" (10°) and "landing" (40°) positions (see Figure 7.2). An indicator located near the control provides various flaps positions.

The wing flaps system is protected by a 10-amp circuit breaker, labeled "FLAPS" located on L.H. circuit breakers side panel (see Figure 7.6).

#### **LANDING GEAR**

The landing gear system is a retractable tricycle type utilizing a conventional steerable nose gear and a trailing beam type main landing gear. Nose gear and main gears are provided with oil / air shock absorbers. Each main gear wheel is equipped with a hydraulically—actuated, single—disc brake on the

inboard side of the wheel.

Landing gear extension or retraction is accomplished by actuators powered by an electrically—driven hydraulic power pack: the hydraulic generator. The latter is located under the rear seat.

The hydraulic system fluid level may be checked by utilizing the dipstick / filler cap located on the rear R.H. side of the pump. The dipstick / filler cap is accessible through a door located under the rear seat. The level should be checked at 100–hour intervals. When the fluid level it at or below the slot on the dipstick, hydraulic fluid (MIL–H–5606 D) should be added to bring the

level to the top of the dipstick / filler cap opening.

A normal operating pressure is automatically maintained in the landing gear system; this pressure is sufficient to provide a positive up pressure on the landing gear.

June 30, 1988 7.19

Revision 7

A hinge strut provides the mechanical downlock of the nose and main gears. Mechanically-actuated wheel well doors connected to landing gear are provided for the nose and main gears.

Hydraulic generator operation is started and stopped by a pressure switch when landing gear control is on "up" position.

## Post-MOD.151

The footsteps extension/retraction is combined with that of main landing gears.

### LANDING GEAR CONTROL

the gear to the selected position.

located on the annunciator panel.

The landing gear lever is located on the R.H. side of the L.H. panel strip. The lever has two positions, up and down, which give a mechanical indication of the gear position selected. From either position, the lever must be pulled out to clear a detent before it can be repositioned; operation of the landing gear system will not begin until the lever has been repositioned. After the lever has been repositioned, it directs hydraulic pressure within the system to actuate

### LANDING GEAR POSITION INDICATOR LIGHTS

Position indicator lights located adjacent to the landing gear lever indicate the gear is either down and locked or unlocked. Separate green gear "down" indicator lights are provided for each gear and a

red single gear unlocked light illuminates anytime one gear at least is not locked down or fully up. The landing gear system is also equipped with gear safety (squat)

microswitches, an emergency extension control and a gear-up warning system.

The gear unlocked red light and the green gear down lights (one for each gear) are tested using a push-knob labeled "TEST" on the annunciator

panel. The green lights are dimmed with the toggle switch labeled "D/N"

Revision 8

#### LANDING GEAR OPERATION To retract or extend the landing gear, pull out on the gear lever and move it to

the desired position. During a normal cycle, the gear retracts fully or extends and locks, limit microswitches close and green indicator lights illuminate (down cycle only), indicating completion of the cycle. While the gear is in transit, or whenever any gear is not fully retracted or

The electric pump will continue to run:

locked down, the red gear unlocked light will illuminate.

- during landing gear extension, until the green indicator lights illuminate and the red indicator light goes out;
- during landing gear retraction, until the green and red indicator lights go out.

If pressure in the system drops, the pressure switch starts operation of the hydraulic generator which increases pressure.

During cruising flight with the landing gear retracted, automatic cycling on the hydraulic pump motor to restore system pressure bleed down may normally

occur a few times per hour. Frequent cycling is an indication of an abnormal pressure loss and the cause of such condition should be investigated. The safety (squat) microswitches, actuated by the main gears, electrically

prevent inadvertant retraction whenever the gear shock-absorber is compressed by the weight of the airplane. A pull-off type circuit breaker is also provided in the system as a maintenance safety feature. With the circuit breaker pulled out, landing gear operation by the gear pump is prevented. After maintenance is completed, and prior to flight, the circuit breaker should be pushed back in.

June 30, 1988 7.21

# EMERGENCY LANDING GEAR EXTENSION In the event the landing gear fails to extend normally, slowling the airplane

below 97 kt (180 km/h) and placing the landing gear lever in the down position should allow the landing gear to "free fall" to the down and locked position, as evidenced by the green gear down lights illuminating. Following this procedure, should the gear lights indicate that the gear is still not down and locked, utilize the emergency landing gear control under the L.H. panel strip to extend the gear.

For this, push on central knob before pulling the lever rearward. For complete procedures, refer to Section 3 "Emergency procedures".

The emergency landing gear control cannot be used to retract the gear, however, it is necessary to push back this control to retract the landing gear in a normal way.

The airplane is equipped with a landing gear warning system designed to help prevent the pilot from inadvertently making a wheels—up landing. The system consists of a throttle—actuated microswitch which is electrically

#### LANDING GEAR WARNING SYSTEM

connected to an aural warning unit.

In gear up configuration, when throttle is retarded at approximately ½ inch (12 mm) of the aft stop (battery switch–breaker ON), the throttle linkage will actuate on a microswitch which is electrically connected to the gear aural

If the landing gear is retracted (or not down and locked), a continuous tone will be heard on the alarm loud–speaker. In addition, a microswitch connected to the wing flap system also sounds a tone when the flaps are extended beyond 10° with the landing gear retracted.

A "LDG PUMP" amber warning light (if installed) located at advisory panel L.H. side, illuminates to indicate operation of the hydraulic generator.

warning unit.

#### **BAGGAGE COMPARTMENT**

The baggage compartment extends from the rear seat to the rear bulkhead of the cabin (former  $n^{\circ}$  6). The access is possible either through a lockable door located on the left side of the airplane, or from the inside of the cabin.

Prior to any flight, check that this door is locked.

To open the access door, proceed as follows:

POUSSER POUR TOURNER
PUSH TO TURN – DRÜCKEN UM ZU DREHEN

Figure 7.8

#### **WARNING**

ANY PARCEL OR BAGGAGE MUST BE FIXED WITH STRAPS. IT IS FORBIDDEN TO TRANSPORT PEOPLE IN THE BAGGAGE COMPARTMENT.

ANY MATERIAL THAT MIGHT BE DANGEROUS FOR THE AIRPLANE OR THE OCCUPANTS SHOULD NOT BE PLACED IN THE AIRPLANE.

#### **CARGO CONFIGURATION**

The rear seat may be taken off for easy loading in cargo configuration. For further information, refer to Section 6 "Weight and Balance".

June 30, 1988

7.23

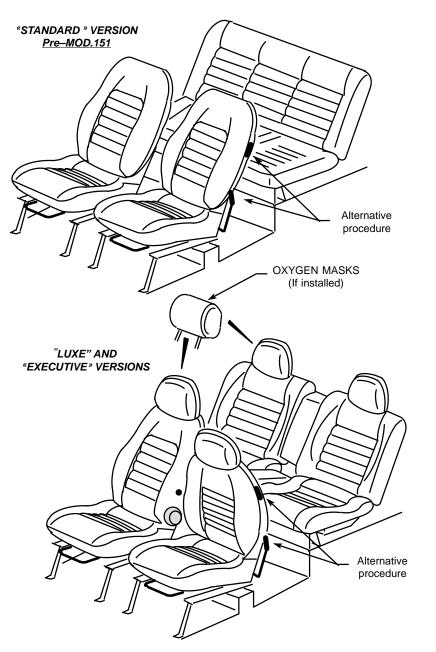


Figure 7.9 - FRONT SEATS AND REAR SEAT

SECTION 7

DESCRIPTION

### FRONT SEATS

#### The various possibilities of seats adjustment depend on the version chosen.

- To move the seat forward and rearward (\*):
   Use the adjustment bar located on the front part of the seat, under the
- seating and grasp handle under instrument panel strip.
- To tilt the seat (\*):
   Use the lever located on the outboard side of the seat.
- Use the lever located on the outboard side of the seat.To change the seat back angle (if installed) :
- Use the knurled knob located at the bottom part on the inboard side of the seat back.
- To adjust the back, at lumbar level (if installed):
   Use the knob located over the knurled knob on the inboard side of the seat back.
   Press on the knob and moderately lean back to the desired position, release the button, the seat back should fit perfectly with your back.
  - (\*) Lift up adjustment bar or lever to unlock; when in desired position, release it and make sure it is locked.

# REAR BENCH OR, <u>Post–MOD.151</u>, REAR SEATS – To remove rear bench or rear seats, refer to Section 6 "Weight and

Balance".

Rear bench or rear seats is/are not adjustable.

#### **HEAD-RESTS** (if installed)

- Before Model "95" :
  - To adjust and remove the head–rest : Simply make it slide vertically.
  - . To fit the head–rest into the seat back :
  - Turn the centering bush (bearing an arrow) of ½ turn clockwise (in the arrow direction) and maintain it to fit the head–rest in the seat back.
- arrow direction) and maintain it to fit the head–rest in the seat back.If oxygen equipment is installed, the masks are stored inside the
- head-rests.
- Model "95":To install, adjust and remove the head–rest, simply make it slide

vertically.

June 30, 1988

Revision 8

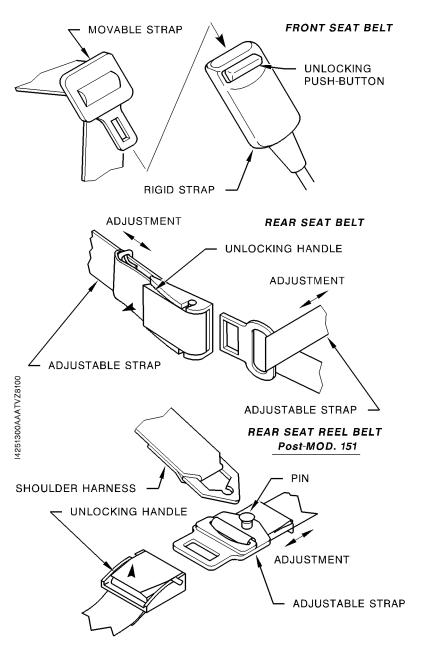


Figure 7.10 - SEAT BELTS

June 30, 1988

**SEAT BELTS** (see Figure 7.10)

SOCATA

SECTION 7

DESCRIPTION

## RECOMMENDATIONS

Misuse of the safety belt may introduce a risk.

Be sure the belt is tightened when it is fastened. To be effective, the seat belt shall not be twisted.

In any case and for all types of belts, check that they are not impeded in their operation.

Further to a severe accident, replace the belts which were installed when the

#### Front seat belts

accident happened.

- To lock them:
   Engage movable strap into rigid strap up to clipping.
  - Should a blocking occur during operation, slightly ease back [5 in. (10 cm) approximately], then unwind strap again.
- To unlock them :
   Depress red unlocking push-button to free movable strap.

## Rear seat belts

To lock them :

straps).

- Engage both straps up to clipping.
- Be sure the belt is properly tightened (adjustement is possible on both
- To unlock them :
  - Pull on unlocking handle to release straps.

# Post-MOD.151 Rear seat reel belts

#### Rear seat reel be

- To lock them :
- Engage reel shoulder harness rigid part on adjustable strap pin. Then
- engage straps so attached in the locking handle up to clipping. Be sure the belt is properly tightened.
- To unlock them :
   Pull on unlocking handle to release straps.
  - Disengage shoulder harness rigid part from the pin.

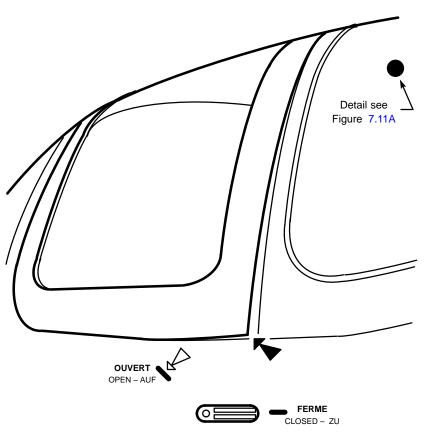


Figure 7.11 – DOORS OPENING AND CLOSING



Figure 7.11A – EMERGENCY EXIT – <u>Pre–MOD.151</u>

SECTION 7

DESCRIPTION

## DOORS AND EXITS (see Figure 7.11)

### DOORS

- To open them:
   Push handle forward.
   Lift the door at the location marked with a shaded arrow.
   Follow door up to maximum position.
- To close them :
   Close the door and set handle to "Closed" position .

#### **WARNING**

## PRIOR TO EACH FLIGHT, CHECK THAT BOTH CABIN ACCESS DOORS ARE NOT KEY-LOCKED

## CHECK THAT BOTH LOCKING HOOKS ARE PROPERLY NOTCHED

#### **EXITS**

Pre-MOD.151

Revision 8

airplane in a hurry (risks of fire, drowning...) jettisson one or both rear windows, kicking out at the location of the placard.

In case of L.H. and R.H. doors locking, and if it is necessary to leave the

The placard (see Figure 7.11A) is located on both rear windows and is legible from the inside of the airplane.

#### **CONTROLS LOCK**

A locking pin located in lateral case on pilot's side is provided to block the control wheel.

To insert the blocking pin into the control wheel tube pull the control wheel backwards to approximately half—way and line up the tube hole with that of the fixed part on the panel. The blocking pin will be inserted vertically from top to bottom.

A safety device preventing the introduction of the magneto/start selector key forbids operation of the engine with blocked control wheel.

Pull the blocking pin upwards to free the control wheel and the magneto/start selector.

June 30, 1988 7.29

### **ENGINE**

drive LYCOMING IO-540-C4-D5D (or IO-540-C4-B5D, if the starting vibrator, optional equipment A86500M is installed) engine rated at 250 BHP at 2575 RPM. It is provided with a starter, a 24-volt / 70-amp alternator, an all-weather shielded ignition harness, a dual magneto, a vacuum pump drive, a fuel pump and a manifold air filter.

The TB 20 airplane is powered by a six-cylinder, horizontally opposed, direct

The engine cowl is a laminate cantilever structure, fixed on the firewall and made of two elements. The upper cowl is fitted with an inspection door provided to check oil level; it can also be fitted with an access door to the propeller deicing fluid tank. The lower cowl is fitted with incorporated air

intakes and may be fitted with an inspection door to easy quick drain. Both

cowls are completely removable without requiring removal of the propeller. The engine mount is made of steel tube, rigidly attached on firewall. Engine attachment is provided by dynafocal mounting brackets to attenuate vibrations.

penetrates through holes located on each side of the propeller cone, is guided around the engine by airproof deflectors, then conducted to two air outlets located on the lower cowl.

Engine inlet air penetrates through an air intake located at the front of the

Engine and accessories cooling is provided by a downwards airflow. Air

Engine inlet air penetrates through an air intake located at the front of the lower cowl and goes directly through a filter, before being admitted in the air duct under the injection unit.

The air duct can also be air–feeded by an alternative air supply source "Alternate air" which is mechanically actuated by pushing the control lever located on the R.H. side under the L.H. instrument panel. From S / N 948 push central knob before pulling control lever rearward or pushing it back forward. This air source provides the injection unit with heated air when the airplane is involuntarily into icing conditions.

SECTION 7

evacuated through the exhaust duct at the basis of engine lower cowl, on R.H. side.

In order to obtain the maximum engine performance and T.B.O, the pilot should apply the procedures recommended by Lycoming Operator's Manual concerning the engine.

The stainless steel exhaust system comprises a silencer with a heat exchanger in order to provide cabin hot air supply. Exhaust gases are

### ENGINE CONTROLS

- Engine manifold pressure is controlled by the throttle (large black knob) located on the control pedestal on the L.H. side. In the forward position, the throttle is open (full power); in the aft position, it is closed (engine idling).
  - throttle is open (full power); in the aft position, it is closed (engine idling). At approximately ½ in. (12 mm) of its rear stop, the throttle actuates on landing gear alarm microswitch.

 The propeller governor is controlled by the propeller control (blue or black notched knob) located at the centre of the central pedestal. In the forward position, the propeller moves to "low pitch" position (high RPM), in the aft

- position, it moves to "high pitch" position (low RPM).
  The mixture is controlled by the mixture control (red notched knob) located on R.H. side of the central pedestal. In the forward position, the mixture is
- open (full rich); in the aft position, the mixture is closed (idle cut-off).
  Engine controls friction is controlled by a knurled knob located in the alignment of the controls on the R.H. side of the pedestal.

June 30, 1988 Revision 8

MODEL TB 20

**SOCATA** 

### ENGINE INSTRUMENTS

SECTION 7

Indicators enable the pilot to assure a permanent check of oil pressure, oil temperature, tachometer, manifold pressure, flowmeter and (if installed) EGT and CHT.

### **IGNITION - STARTER SYSTEM**

Engine ignition is provided by a dual magneto on two spark plugs per cylinder. The R.H. part of the magneto fires the R.H. lower and L.H. upper spark plugs; the L.H. part of the magneto fires the L.H. lower and R.H. upper spark plugs.

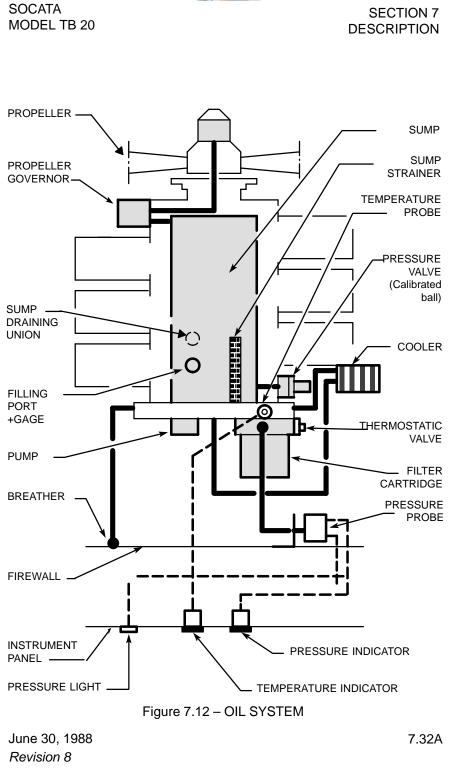
Ignition is controlled by a key-operated rotating selector, located on L.H. side of the L.H. panel strip.

The selector operates clockwise:

- if the airplane is not equipped with the starting vibrator : OFF; L.H. magneto; R.H. magneto; L.H. + R.H. magnetos; STARTER by pushing.
- if the airplane is equipped with the starting vibrator (OPT A865): OFF; R.H. magneto; L.H. magneto; L.H. + R.H. magnetos; STARTER by pushing.

#### CAUTION

RELEASE THE PRESSURE ON THE KEY AFTER ENGINE START



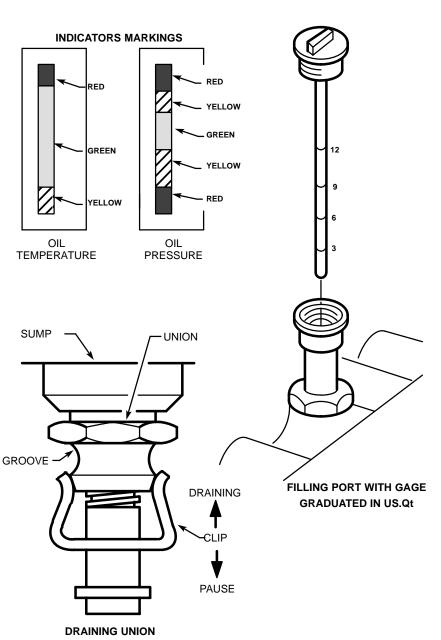


Figure 7.12A – OIL SYSTEM

June 30, 1988

SECTION 7 DESCRIPTION

#### NEW ENGINE BREAK-IN AND OPERATION

The engine has undergone a break–in at the factory and is ready for the full range of use. It is, however, recommended that cruising flights be accomplished at 65 to 75 % until a total of 50 hours has accumulated or oil consumption has stabilized.

The airplane is delivered from the factory with corrosion preventive engine oil. If, during the first 50 hours, oil must be added, use only aviation grade straight mineral oil in compliance with Specification MIL-L-6082.

Use dispersant oil in compliance with Specification MIL-L-22851 only after the first 50 hours.

### **ENGINE LUBRICATION SYSTEM** (See Figures 7.12 and 7.12A)

engine rear accessory housing. A sump located at the bottom of the engine allowing oil recovery, a cartridge throw—away type filter located on engine rear accessory housing and a strainer type filter located in the sump complete the system.

A pressure probe and a temperature probe transmitting the values to two indicators located on upper edge of the console enable the pilot to check the

The engine is lubricated by an oil system powered by a pump located on

oil system.

An inspection door located on engine upper cowl provides access to oil system filling port.

A dipstick attached on the port blanking cap enables to check oil level in the sump. A union located under the engine case enables a quick drain of the

A dipstick attached on the port blanking cap enables to check oil level in the sump. A union located under the engine case enables a quick drain of the latter.

#### **AIR INDUCTION SYSTEM**

The engine is supplied with an air intake located under the propeller cone. This air intake is fitted with a filter which removes dust and other foreign

matters from the induction air so that they do not penetrate into the air duct. However, in the event the air filter becomes blocked, pull on "Alternate Air"

control to open an alternate air door allowing air to enter the engine. For flights in sandy or dusty atmosphere, install a second specific filter.

June 30, 1988 7.33

Revision 6

### EXHAUST SYSTEM

Exhaust gas from each cylinder is collected by pipes to be conducted, in order to reduce its noise level to an exhaust duct which vents it outboard on R.H. side of lower engine cowl.

### PROPELLER

The airplane is fitted with all-metal, two-bladed, constant-speed, governor-regulated propeller. The propeller control actuates on the governor. According to the control position, the governor determines propeller rotation speed, and thus the engine speed to be maintained. The governor controls flow of engine oil, boosted to high pressure by the governing pump, on a piston located in propeller hub. Oil pressure twists the blades toward high pitch (low RPM). When oil pressure to the piston is

relieved, the blades twist to low pitch (high RPM).

#### **FUEL SYSTEM**

The fuel system (see Figures 7.13 and 7.14) consists of two vented integral fuel tanks (one in each wing), a selector valve, a filter, an auxiliary fuel pump as well as an engine—driven fuel pump, a fuel distributor and six fuel—injection nozzles.

Engine—driven fuel pump suction draws fuel from L.H. or R.H. tank through the three—position selector valve and a filter.

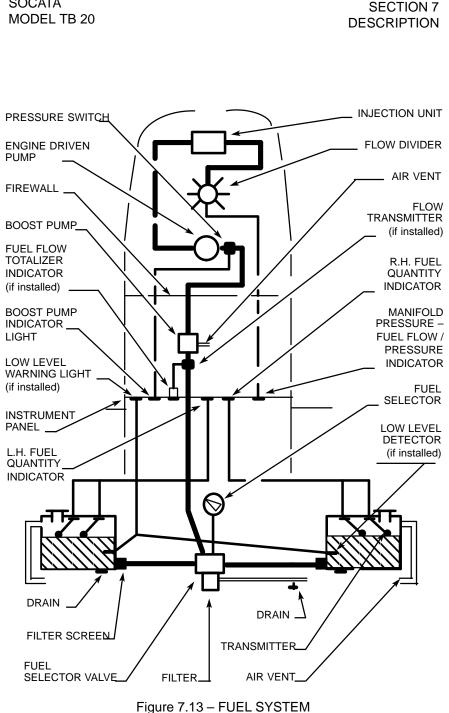
The selector valve is controlled through a knob labeled "FUEL SELECTOR"

The selector valve knob has following positions labeled: "CLOSED", "LEFT", "RIGHT".

Then, the fuel goes through the auxiliary fuel pump (electric) and supplies the

engine fuel pump. The engine pump supplies fuel under pressure to injection unit. The fuel is then conducted to the divider, to the injectors in the cylinders. A dual indicator gives the manifold pressure as well as the fuel flow and

A dual indicator gives the manifold pressure as well as the fuel flow and pressure (the fuel pressure is a nozzle pressure picked up on the flow divider).



June 30, 1988 Revision 3

SOCATA

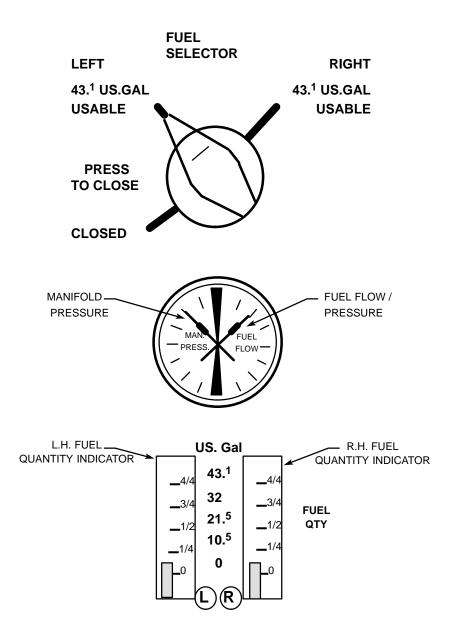


Figure 7.14 - FUEL SYSTEM MARKINGS

Revision 2

2.6 U.S Gal

88.8 U.S Gal (336 I) 86.2 U.S Gal (326 I)

Total maximum : Total usable Unusable

SOCATA

(10 I)

In cruise flight, a continuation of fuel flow must be assured as the new tank is being selected. When switching from one tank to the other, place the auxiliary

fuel pump switch momentarily in the "ON" position until normal fuel flow has been restored.

Each fuel tank is equipped with its own ventilation system, an essential

element in the operation of the fuel system. Should a vent become blocked, the fuel flow from the tank concerned is reduced and the engine may cut out. The ventilation is ensured by ducts which run to the lower surface of each wing.

central console. The indicators are graduated in 1/4, 1/2, 3/4 and 4/4, with the zero indicating an empty tank. When the pointer of the indicator is at zero, approximately 1.3 U.S. Gal (5 litres) of unusable fuel remains in the tank. The indicators cannot be relied upon for accurate readings during skids, slips

The quantity of fuel is measured by four electric gage transmitters (two in each wing) and is displayed by two level indicators located at the top of the

or unusual attitudes. If both indicator pointers should rapidly move to a zero, check voltmeter and oil temperature indicators. If they are not indicating, an electrical malfunction has occurred A low level warning light (if installed), located on the advisory panel, comes

on whenever fuel quantity, remaining in one of both tanks, (airplane in line of flight) reaches approximately 7.9 U.S. Gal (30 litres). In this configuration, the warning light illumination is controlled by a low level detector, located in each

tank. The auxiliary fuel pump is controlled by a switch-breaker located on front part

of pedestal. An indicator light located on the advisory panel shows operation of the auxiliary pump.

June 30, 1988 Revision 7

SECTION 7

examination of the fuel in the system for contamination and grade. The system should be drained every day before the first flight and after each refueling by using the fuel sampler provided to drain fuel from the wing tank sump drain and the fuel strainers drains. The fuel tank sump drains are located just outboard of each main landing gear well and the fuel strainer drain is located under the R.H. front fuselage, near its intersection with R.H. wing.

The fuel system is equipped with drain valves to provide a means for the

respecting the weight and balance limits.

The tanks are provided with a gage visible from the filling port.

Fuel tanks are full (fuel level not marked on the gage) when fuel is at the level of the filling port.

The fuel tanks should be filled after each flight to minimize condensation,

#### RETRACTABLE LANDING GEAR HYDRAULIC SYSTEM

The only function of the hydraulic generator located under rear seat is to supply hydraulic power necessary for operation of the retractable landing gear.

#### **BRAKE SYSTEM**

#### **BRAKING**

Braking is provided by disc brakes hydraulically actuated by brake pedals located on the L.H. station rudder pedals.

The R.H. station may also be equipped with brake pedals.

- Differential braking helps to maneuver during taxiing :
- L.H. pedal actuates the L.H. wheel brake,
- R.H. pedal actuates the R.H. wheel brake.

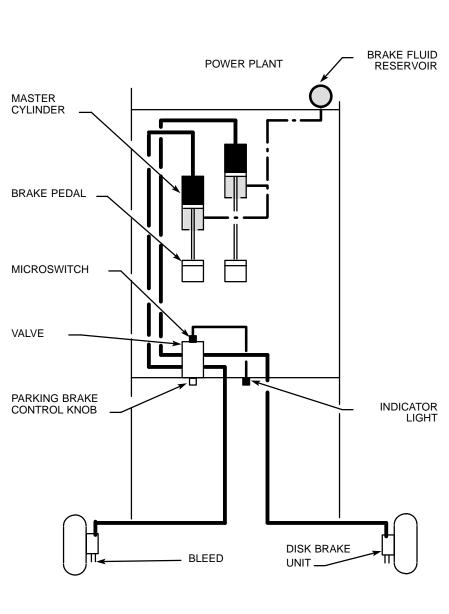


Figure 7.15 – BRAKE SYSTEM (L.H. station only)

June 30, 1988 Revision 8

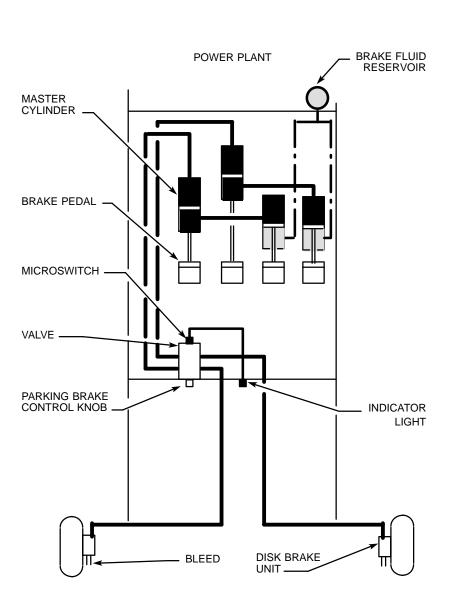


Figure 7.15A – BRAKE SYSTEM (L.H. + R.H. stations) (if installed)

7.39A June 30, 1988 Revision 5 PARKING BRAKE

**SOCATA** 

SECTION 7

DESCRIPTION

### Parking brake is constituted with a knob located on the lower section of the

- L.H. strip, actuating a valve.
- To apply the parking brake, depress the pedals and turn the parking brake knob rightward.
- To release the parking brake, depress the pedals and set knob again in its vertical position (turn it leftward).
- An indicator light located on the advisory panel shows the position of the parking brake knob.

NOTE: Operating the brake knob does not cause the parking brake to operate.

MODEL TB 20

**SOCATA** 

### STANDARD ELECTRICAL SYSTEM

Figures 7.16 and 7.16A). A belt–driven 70–amp alternator installed on the engine and, in standard version, a battery located in a compartment under the baggage compartment floor, supply the system. In optional version, the battery is located in a compartment over the front table, forward the R.H. instrument panel.

The airplane is equipped with a 28-volt, direct-current electrical system (see

The alternator is controlled by an alternator control unit providing voltage regulation, plus overvoltage sensing.

A "pull-off" type circuit breaker calibrated at 60 amps limits the alternator electrical load to the battery and the networks.

#### **ALTERNATOR CONTROL UNIT**

The alternator control unit located on the firewall, on cabin side provides the alternator voltage regulation and overvoltage protection.

In the event of overvoltage, the alternator control unit cuts off the alternator field and the amber (red on UK airplanes) warning light labeled "ALTr" illuminates. In this case only the battery powers the airplane mains.

The reset of the alternator control unit is operated by disconnecting and closing the switch–breaker labelled "ALT" FLD".

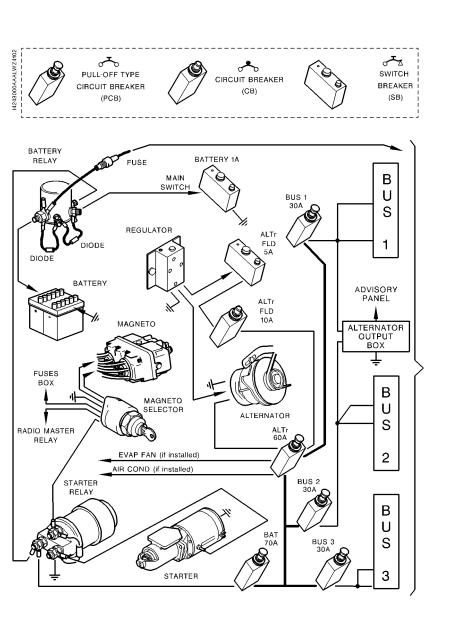


Figure 7.16 - TYPICAL ELECTRICAL SYSTEM

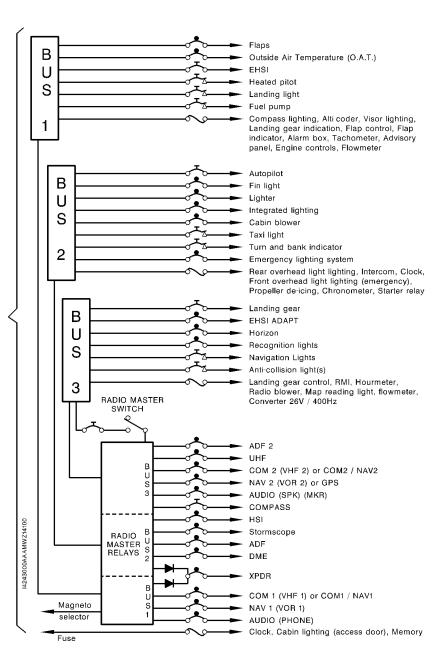


Figure 7.16A – TYPICAL ELECTRICAL SYSTEM

### MAIN SWITCH

SECTION 7

Battery connection to the electrical network is made through the switch-breaker labeled "MAIN SWITCH".

Before connecting ground power receptacle (if installed) on external power unit, check that main switch is OFF.

### ALTERNATOR CONTROL

Located on the R.H. side of the main switch, the alternator switch-breaker labeled "ALT" FLD" controls the operation of the alternator through the regulator. In the event of an alternator disconnection, should the flight be continued,

only the necessary electrical equipment will be used. The opening of "BAT" and "ALTr FLD" pull-off type circuit breakers in flight cuts off simultaneously all electrical power supplies.

#### **AVIONICS POWER SWITCH** (if installed)

to control power supply to avionics and enables automatic disconnection of avionics systems when the engine starts, or manual disconnection during abnormal conditions. When the switch is in OFF position, no electrical power will be applied to the avionics equipment. The avionics power switch "RADIO MASTER" should be

A switch labeled "RADIO MASTER" is installed on R.H. side of the L.H. strip

an external power source and may be utilized in place of the individual avionics equipment switches. Pulling off the "R.M. SWITCH" circuit breaker enables to inhibit the "RADIO

placed in the OFF position prior to turning main switch ON or OFF, or applying

MASTER" switch operation, and so to recover the power supply of the radio set in case of faulty operation of the "RADIO MASTER" switch.

"RADIO MASTER" function does not concern some optional equipment such as electric trim, autopilot, HF transceiver...

#### VOLTMETER

A voltmeter is incorporated to the engine control instruments module, located on the upper part of the console, to monitor electric generation system efficiency.

With the alternator operating, the indication must stabilize in the green sector.

With the alternator off, indication may go down to the yellow sector.

If indication is within lower red sector, remove and charge the battery.

If indication is within the upper red sector with the alternator operating, the regulator has to be adjusted.

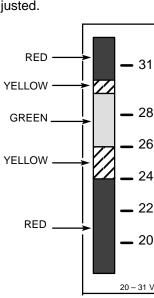


Figure 7.17 - VOLTMETER MARKING

#### **AMMETER** (if installed – standard equipment for "BRAZIL")

The ammeter indicates current flow, in amperes, from the alternator to the battery, or from the battery to the electrical system. With the engine operating and master switch "ON", the ammeter indicates the rate of charge being applied to the battery.

been installed:

SECTION 7

**SOCATA** 

MODEL TB 20

#### CIRCUIT BREAKERS AND FUSES Most of electrical circuits are protected by circuit breakers installed on the

L.H. side panel, adjacent to the pilot. Should an overload occur on a circuit, the circuit breaker opens and will switch off the circuit. Allow it to cool for three minutes approximately, then the circuit breaker may be closed again (pressed down).

Avionics equipment are protected by circuit breakers grouped in the lower part of the L.H. side circuit breakers panel. In addition to protection of the alternator supply with a 60-amp pull-off type circuit breaker labeled "ALTI", the following pull-off type circuit breakers have

- 70 A labeled "BAT" between battery and network
- 30 A labeled "BUS 1" on bus bar 1 supply - 30 A labeled "BUS 2" on bus bar 2 supply
- 30 A labeled "BUS 3" on bus bar 3 supply

These five pull-off type circuit breakers are manually-operated and can isolate the various sources or bus bars. Fuses located on L.H. firewall door protect following circuits (from left to

right):

advisory panel, landing gears warning lights, advisory Upper row: panel, compass lighting, rear cabin light, starter relay,

electric tachometer, emergency lighting,

propeller de-icing, RMI, converter 26 V / 400 Hz, and if installed: radio fan. spare. engine monitoring cluster, engine monitoring cluster,

Lower row: landing gears control, flaps indicator, flaps control, alarms box (landing gear + stall), visor lighting,

and if installed: chronometer, intercom, clock, alti-coder, maps light, spare, hourmeter, fuel flowmeter.

Revision 8

"Supplements".

DESCRIPTION

SECTION 7

#### Anytime electrical system voltage falls below approximately 26 volts, as directly sensed by the distribution systems, an amber (red on UK airplanes)

"ALTr" WARNING LIGHT (LOW VOLTAGE)

EXTERIOR LIGHTING

warning light labeled "ALTr" illuminates on advisory panel to warn the pilot.

system. Details of the ground power receptacle are presented in Section 9

**GROUND POWER RECEPTACLE** (if installed)

A ground power receptacle permits the use of an external power source for cold weather starting and during maintenance work on the airplane electrical

### IFR AND NIGHT VFR ELECTRICAL SYSTEMS (if installed)

See Section 9 "Supplements".

#### LIGHTING SYSTEMS

### Pre-MOD.151

the wing tips and tail cone, a landing light and a taxi light mounted on the L.H. wing leading edge. The airplane may be equipped with an anticollision assembly, including a

Basic exterior lighting consists of conventional navigation lights located on

light on each wing tip and, as a replacement for the navigation light at the tail cone end, if required, with a double-function light (navigation light/strobe light).

#### Post-MOD.151

Basic exterior lighting consists of :

- a unit located on each wing tip including side and rear navigation lights, as well as an anticollision light.
- a landing light and a taxi light installed in the L.H. wing leading edge.

The airplane may be equipped, on each wing tip, with a recognition light.

June 30, 1988

MODEL TB 20

### ΑII

light installed on the vertical stabilizer and under the fuselage. Lighting controls:

The switch-breakers, located on the central pedestal front part (see Figure 7.5B), control the lighting of the landing and taxi lights, the navigation lights and anticollision lights.

### NOTE:

The amperage of the wing tip anticollision light switch-breaker is increased when the airplane is equipped with the tail cone strobe light.

A switch, located on the circuit breaker panel (see Figure 7.6), controls the strobe light illumination. This circuit is protected by a circuit breaker located on the left of the switch.

Anticollision lights and strobe lights should not be used when flying through clouds or overcast, the flashing light reflected from water droplets or particles

in the atmosphere, particularly at night, can produce vertigo and loss of orientation. INTERIOR LIGHTING

Instrument panel and control panels lighting is provided by integral, flood, post lights and electroluminescent lighting. Three lighting control knobs are

These three controls vary the intensity of all instrument panel and L.H.

sidewall circuit breakers panel lightings, except for the rear overhead light. The following paragraphs describe the function of these controls.

grouped together on the L.H. part of the L.H. instrument panel.

## Lighting controls:

- They allow the operating from down to up of: - "Normal" control which controls and modulates L.H. and R.H. instrument
- panels visors lighting.
- "Emergency" control Pre-MOD.151:
- which modulates lighting of overhead lights controlled by rotating them. - "Emergency" control Post-MOD.151:
  - which controls and modulates lighting of front overhead lights.

SECTION 7

DESCRIPTION

landing gear control and circuit breakers panel. NOTE: - Both "normal" and "radio and instruments" controls and, Post-MOD.151.

## the emergency control operate and modulate lighting; from high position

SOCATA

"OFF", turn clockwise for "FULL INTENSITY OPERATION" then still clockwise, modulate towards "MINIMUM INTENSITY", turn back to "OFF" position turning counterclockwise. - "Emergency" control, Pre-MOD.151, modulates lighting; from high

position "FULL INTENSITY" turn clockwise to modulate towards "MINIMUM INTENSITY"; turn back to high position "FULL INTENSITY" turning counterclockwise. A courtesy light is installed in the cabin headliner, in front of the air outlets, to facilitate boarding or deplaning the airplane during night operations. The light

circuit does not require power to be applied to the main electrical system bus bars for operation (Main switch may remain OFF) . This light is controlled by a toggle switch integrated to the light. Throwing this overhead light provides its extinguishing, a continuous or an intermittent

lighting controlled by the opening of the L.H. front door. A maps reading light may be installed on the bottom of the control's wheel.

This light illuminates the lower portion of the cabin in front of the pilot and is used for reading maps and other flight data during night operation. It is

controlled by a switch located on the right horn of the pilot's control wheel.

June 30, 1988 Revision 8

MODEL TB 20

**SOCATA** 

# DEMISTING, AIR REGULATION, VENTILATION, FIRE CUT-OFF

The temperature and air flow to the cabin are regulated by the cabin air regulation system and the air outlets (see Figure 7.18).

# **DEMISTING**The air intake located on the L.H. side of the propeller cone provides air

supply to the exchanger located around the exhaust duct, the heated air supplies a box located on the upper portion of the aft face of the firewall. This box may be shut off by a fire cut—off shutter and allows hot air distribution on both sides of the windshield.

Hot airflow is regulated from the control panel located on R.H. side of instrument panel strip.

#### **AIR REGULATION**

#### Hot air

Comes from the exchanger (located around exhaust duct).

front passenger's feet).

The hot airflow supplying this mixer is regulated by a fire cut-off shutter from

This heated air supplies a cabin air mixer located aft of the firewall (in front of

the control panel located on R.H. portion of the instrument panel strip.

## Cool air

Comes from R.H. NACA air intake which may be shut off by means of two flaps with simultaneous opening. This cool air supplies cabin air mixer.

#### NOTE: Shutting off NACA air intakes

Shutting off NACA air intakes reduces appreciably the cabin noise level.

#### Hot / cool air mixing in cabin air mixer

Hot and cool airflows in cabin air mixer are actuated through a single control. Regulation is obtained by moving the control; rightwards air becomes warmer, leftwards air becomes cooler, fully moved to the left in fire cut-off position for the cabin air mixer.

#### Distribution of regulated air

The mixed airflow in the cabin air mixer is regulated by a shutter before being distributed in the cabin towards pilot's feet, front and rear passengers' feet and in upper part of rear seat back—rest.

7.48

June 30, 1988

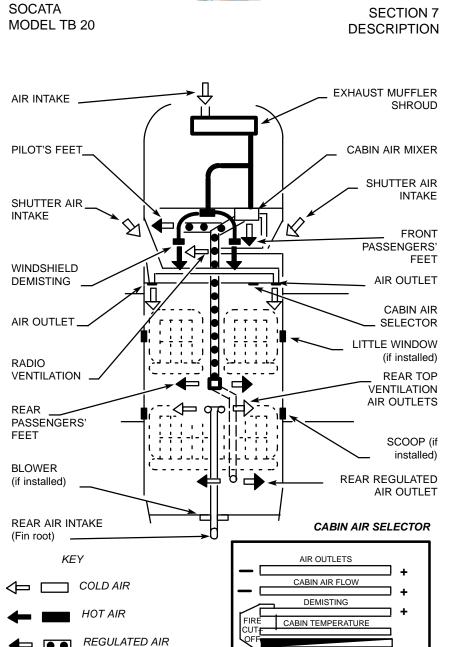


Figure 7.18 – DEMISTING, AIR REGULATION, VENTILATION, CUT-OFF SYSTEM

June 30, 1988 Revision 7

Revision 7

#### VENTILATION Low ventilation

SECTION 7

See "Cool air" and "Distribution of regulated air" of the previous "AIR REGULATION" paragraph.

# Pilot + front passenger

High ventilation

Air (at outside temperature) coming from NACA L.H. shutter air intake supplies two swivelling air outlets which airflow may be regulated, located on both parts of the instrument panel strip. The upper control of cabin air selector allows adjustment of NACA opening.

#### NOTE:

To get air from the air outlets, combine their opening with opening of NACA air intake. Shutting off NACA air intakes reduces appreciably the cabin noise level.

A little window may be installed on the access doors to facilitate high ventilation for pilot and front passenger.

- Rear passengers
  - supplies two air outlets (swivelling and with adjustable airflow) installed on the upper duct.

An air intake (at outside temperature), located at the bottom part of the fin,

A swivelling scoop may be installed on rear windows to facilitate high ventilation for rear passengers.

A blower (if installed) attached on aft face of the baggage compartment (former 6) and picking up outside air in aft fuselage permits to accelerate the cool airflow at rear seats. The blower switch is located on the upper duct, in front of air outlets (see Figure 7.4).

FIRE CUT-OFF

# CAUTION

# TO PROVIDE THE CUT-OFF OPERATION, BOTH "DEMISTING" AND "CABIN TEMPERATURE" CONTROLS

MUST BE POSITIONED FULLY TO THE LEFT

7.50 June 30, 1988

SECTION 7 DESCRIPTION

# AIR CONDITIONING (if installed)

See Section 9 "Supplements".

#### **OXYGEN SYSTEM** (if installed)

speed indicator and the altimeter.

See Section 9 "Supplements".

#### AIRSPEED INDICATING SYSTEM AND INSTRUMENTS

The airspeed indicating system (see Figure 7.19) supplies pitot air pressure to the airspeed indicator or to the true airspeed indicator and a static air

pressure to the airspeed indicator or to the true airspeed indicator, the vertical

The system consists of a pitot, which can be heated, located on the lower surface of the L.H. wing, two static ports located on L.H. and R.H. side of aft fuselage, a static system drain located on the wings splicing.

located on the central pedestal. The alternate static source (if installed) is controlled by a knob located on the

The pitot heating system (if installed) is controlled by a switch-breaker

L.H. strip, this knob controls a valve which supplies static pressure from inside the cabin. Refer to Sections 3 "Emergency procedures" and 5 "Performance" of this

manual for the pressure variations influence on instruments indication. When stopped, protect the static ports and pitot with covers.

#### TRUE AIRSPEED INDICATOR (if installed)

Revision 5

The true airspeed indicator is fitted with a rotable ring which works in conjunction with its dial in a manner similar to a flight computer.

To set the indicator, first rotate the ring until pressure altitude is aligned with outside air temperature.

To obtain pressure altitude, set the barometric scale of the altimeter to 29.92 in.Hg (1013.2 hPa) and read pressure altitude. Pressure altitude should not be confused with QNH altitude.

June 30, 1988 7.51

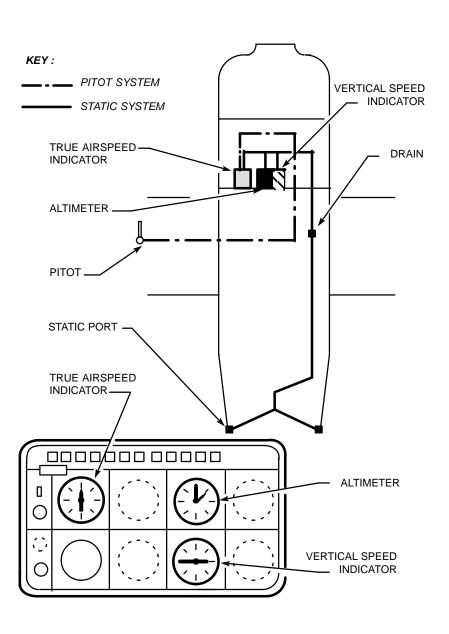


Figure 7.19 - AIRSPEED INDICATING SYSTEM

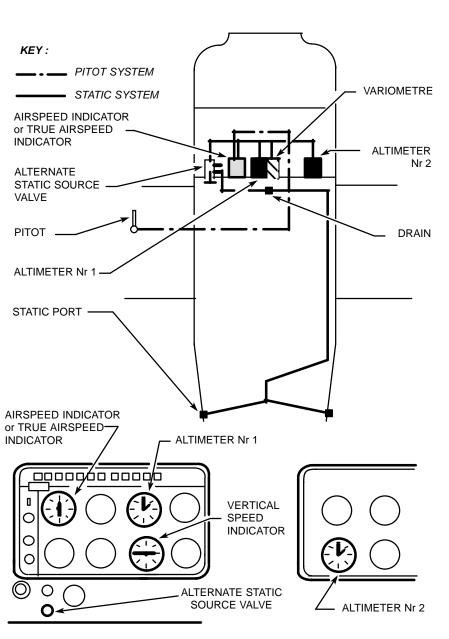


Figure 7.19A – AIRSPEED INDICATING SYSTEM WITH ALTERNATE STATIC SOURCE

MODEL TB 20

**SOCATA** 

Having set the ring to correct for altitude and temperature, read the true airspeed shown on the rotable ring by the indicator pointer.

For best accuracy, the indicated airspeed should be corrected to corrected

airspeed by referring to the Airspeed calibration chart in Section 5 "Performance". Knowing the calibrated airspeed, read true airspeed on the ring opposite the calibrated airspeed.

#### VERTICAL SPEED INDICATOR

The vertical speed indicator depicts airplane rate of climb or descent in feet per minute. The pointer is actuated by atmospheric pressure changes resulting from changes of altitude as supplied by the static source.

#### **ALTIMETER**

Airplane altitude is depicted by a barometric type altimeter. A knob near the lower left portion of the indicator provides adjustment of the instrument barometric scale to the current altimeter setting.

#### ALTERNATE STATIC SOURCE (if installed)

A two position selector allows the normal static source system of the airplane to be isolated in case of clogging or icing of static ports.

The ON position ("PULL") of the alternate static source valve admits cabin static pressure to the static system (see Figure 7.19A).

#### **VACUUM SYSTEM AND INSTRUMENTS**

The airplane may be fitted with a vacuum system (see Figures 7.20 and 7.20A) providing the suction necessary to operate an attitude gyro indicator and heading indicator.

The system consists of an engine—driven vacuum system, a vacuum relief valve and an air filter installed between the firewall and instrument panel, vacuum—operated instruments installed on L.H. instrument panel and a vacuum gage installed on L.H. panel strip, near the pilot's control wheel.

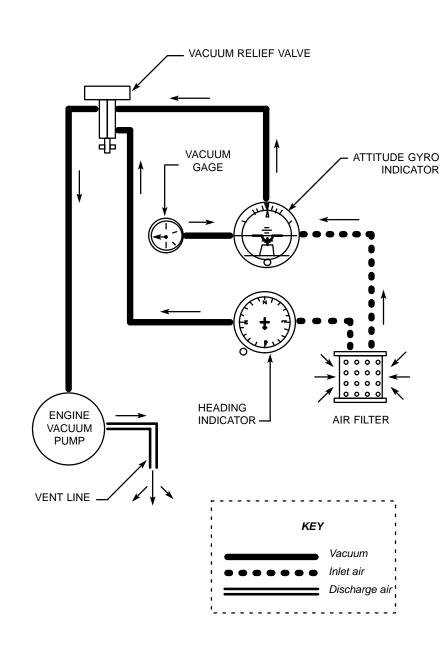


Figure 7.20 – VACUUM SYSTEM (With heading indicator)

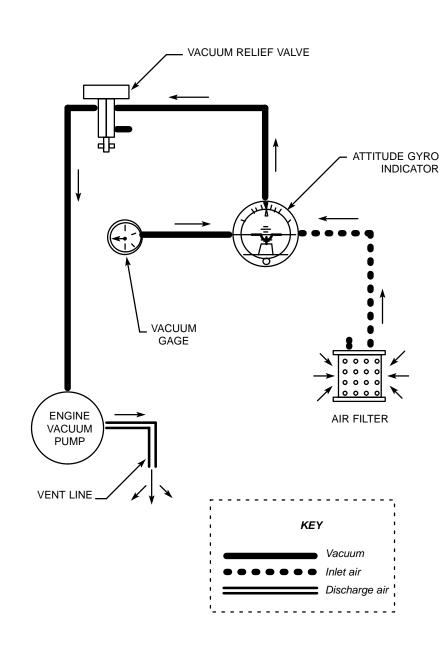


Figure 7.20A – VACUUM SYSTEM (Without heading indicator)

7.55A June 30, 1988 Revision 8 SECTION 7

MODEL TB 20

**SOCATA** 

The system may be provided with an alarm, red warning light labelled "GYRO SUCT" on the advisory panel; this warning light indicating an insufficient suction illuminates between 3 and 3.5 in.Hg. **ATTITUDE GYRO INDICATOR** (if installed)

The attitude gyro indicator gives a visual indication of flight attitude. Bank attitude is presented by an index at the top of the indicator relative to the bank scale which has index marks at 10°, 20°, 30°, 60° and 90° either side of the center mark.

Pitch and roll attitudes are presented by a miniature airplane superimposed over a symbolic horizon area divided into two sections by a white horizon bar.

The upper "sky blue" area and the lower "ground" area have arbitrary pitch reference lines useful for pitch attitude control. A knob at the bottom of the instrument is provided for inflight adjustment of the miniature airplane to the horizon bar for a more accurate flight attitude

#### **HEADING INDICATOR** (if installed)

indication.

precession.

The heading indicator displays airplane heading on a compass card in relation to a fixed simulated airplane image and index. The heading indicator will precess slightly over a period of time. Therefore, the compass card should be set in accordance with the magnetic compass just prior to take-off and regularly re-adjusted on extended flights. A knob on the lower left edge of the instrument is used to adjust the compass card to correct for any

## **VACUUM GAGE** (if installed)

The vacuum gage is calibrated in inches of mercury and indicates the suction available for operation of the attitude and heading indicators. The desired suction range is 4.4 to 5.2 in.Hg.

A suction reading out of this range may indicate a system malfunction or improper adjustment, and in this case, the indicators should not be considered reliable.

configurations.

these areas.

Revision 5

SECTION 7 DESCRIPTION

# AUXILIARY DRY AIR PUMP (if installed)

Refer to Section 9 "Supplements".

#### AUTOPILOT (if installed)

Refer to Section 9 "Supplements".

#### STALL WARNING SYSTEM

edge of the left wing. The unit is electrically connected to an aural warning. The vane in the wing senses the change in airflow over the wing and operates the warning unit, which produces a tone over the alarms speaker. This warning tone begins between 5 and 10 knots above the stall in all

The airplane is equipped with a vane-type stall warning unit in the leading

The stall warning system should be checked during the preflight inspection by momentarily turning on the battery switch and actuating the vane in the wing. The system is operational if a continuous tone is heard on the alarms speaker.

#### **STATIC DISCHARGERS** (if installed)

As an aid in IFR flights, wick-type static dischargers are installed to improve radio communications during flight through dust or various forms of precipitation (rain, snow or ice crystals).

Under these conditions, the build-up and discharge of static electricity from the trailing edges of the wings (flaps and ailerons), rudder, stabilator,

propeller tips and radio antennas can result in loss of usable radio signals on all communications and navigation radio equipment. Usually, the ADF is first to be affected and VHF communication equipment is the last to be affected. Installation of static dischargers reduces interference from precipitation static, but it is possible to encounter severe precipitation static conditions.

Installation of static dischargers reduces interference from precipitation static, but it is possible to encounter severe precipitation static conditions which might cause the loss of radio signals, even with static dischargers installed. Whenever possible, avoid known severe precipitation areas to prevent loss of dependable radio signals. If avoidance is impractical,

minimize airspeed and anticipate temporary loss of radio signals while in

June 30, 1988 7.57

# **DE-ICING SYSTEM**

SECTION 7

Refer to Section 9 "Supplements".

# RADIO EQUIPMENT

Refer to Section 9 "Supplements".

#### TURN AND BANK INDICATOR (if installed)

## CLEAR-VISION WINDOW (if installed)

In case a lot of mist appears on the windshield, turn both clear-vision window attachment knobs upwards and tilt window downwards.

The bank indicator located under the airspeed indicator or the true airspeed indicator may be replaced by a turn and bank indicator; it is controlled by a switch-breaker located in front of the pedestal and labeled "TURN COORD.".

#### NOTE: Close the clear-vision window and lock it with both knobs prior to opening

SUN VISOR

"gull-wing" access door.

To remove sun-visor, firmly pull downwards the foamed attachment pin.

Up to S / N 1115, the attachment pin is equipped (in its upper part) with an adjusting screw which provides friction on arm swivelling. After adjustment, lock the screw using varnish.

From S/N 1116, an adjusting knurled knob located under the attachment pin stiffens sun-visor arm rotation without removing the pin.

To reinstall the sun-visor, hit it firmly upwards, at the base of the foamed attachment pin.

# FIRE EXTINGUISHER (if installed)

moving the seat full backwards. It is attached on the floor by means of a quick-disconnect clamp. A pressure gage allows checking the fire extinguisher condition, follow the recommendations indicated on the extinguisher.

The fire extinguisher is located under L.H. front seat. It is accessible by

#### **EMERGENCY LOCATOR TRANSMITTER** (if installed)

enables to locate it in case of distress. It is located in the baggage compartment. The emergency locator transmitter assembly is constituted of a transmitter supplied by a battery, of a retractable antenna integrated in the locator

The airplane may be equipped with an emergency locator transmitter, which

transmitter and allowing use of the latter outside the airplane and of a remote control located on the instrument panel.

Operation of the emergency locator transmitter is obtained as follows:

(locator transmitter "MANU-OFF-AUTO" position "MAN/RESET-OFF-AUTO" control switch in stand-by on AUTO position),

- from the instrument panel by setting "ELT" remote control switch to ON or

- from the locator transmitter by setting its "MANU-OFF-AUTO" or "MAN/RESET-OFF-AUTO" control switch to MANU or MAN/RESET position,
- automatically in case of shock, when both switches are set to AUTO.

When "MANU-OFF-AUTO" locator transmitter or

"MAN/RESET-OFF-AUTO" switch is set to OFF, transmission is impossible. "XMIT ALERT" indicator light (if installed) located above "ELT" remote control switch indicates to the pilot the emergency locator transmitter is transmitting.

June 30, 1988 7.59 Revision 8

SECTION 7

The

signal.

transmitting

remains on.

remains on.

ELT

On remote control, the "XMIT ALERT" red warning light

The ELT does not transmit

emergency signal any longer. On remote control, the "XMIT ALERT" red warning light

On ELT, the red warning light

1) Set ELT switch to "MAN/RESET" or remote control switch to "MAN"

control switch to "AUTO".

c) On ELT, the red warning light

a)

2) Set again ELT switch or remote a)

ELT 96 (EUROCAE) – ELT 97 (TSO) 1) Set ELT switch to "MAN/RESET"

then to "AUTO" or press push button "AUTO TEST/RESET" on the remote control.

JE2. ELT 10 ET POINTER 3000 On ELT, press on button "RESET".

The ELT does not transmit a) warning

goes off.

goes off.

emergency signal any longer. b)

On remote control and on ELT switch, the "XMIT ALERT" red light illuminates during 2 seconds, then goes

June 30, 1988 Revision 8

**SOCATA** 

on

MODEL TB 20

keeps

emergency

June 30, 1988

Revision 2

AND MAINTENANCE

AIRPLANE HANDLING, SERVICING

SECTION 8

8.8

8.9

8.16

8.1

# **SECTION 8**

# AIRPLANE HANDLING, SERVICING AND MAINTENANCE

Т	TABLE OF CONTENTS	
		Page

8.3 8.3

IDENTIFICATION PLATE .....

8.4 8.4 ALTERATIONS OR REPAIRS ...... 8.4

GROUND HANDLING ..... 8.5 8.5 8.5 8.7 8.7

LEVELING .........

8.7 8.7 FLYABLE STORAGE ...... 8.8 STORAGE WITHOUT FLYING POSSIBILITY ....... 8.8

SERVICING ..... MAINTENANCE 8.11 

8.16

OXYGEN .....

AIRPLANE CLEANING AND CARE ......

WINDOWS AND WINDSHIELD ................

 PAINTED SURFACES
 8.17

 PROPELLER CARE
 8.18

 ENGINE CARE
 8.18

 INTERIOR CARE
 8.18

 FRONT ASH-TRAY
 8.18

 REAR ASH-TRAYS
 8.18

Revision 2

**SOCATA** 

8.17 8.17

**SECTION 8** 

#### SECTION 8 AIRPLANE HANDLING, SERVICING AND MAINTENANCE

# GENERAL

This section contains the procedures recommended by SOCATA for the proper ground handling and routine care and servicing of your SOCATA Model TB 20 airplane. Also included in this section are the inspection and maintenance requirements which must be followed if your airplane is to retain its performance and dependability.

It is recommended that a planned schedule of lubrication and preventive maintenance be followed, and that this schedule be tailored to the climatic or flying conditions to which the airplane is subjected.

For this, see Manufacturer's Maintenance Manual.

#### **IDENTIFICATION PLATE**

All correspondence regarding your airplane should include its serial number. This number together with the model number, type certificate number and production certificate number are stamped on the identification plate

attached at the rear of the fuselage beneath the horizontal stabilizer.

MODEL TB 20

# PUBLICATIONS

Operating Handbook and supplemental data covering optional equipment installed in the airplane.

When the airplane is delivered from the factory, it is supplied with a Pilot's

In addition, the owner may purchase the following:

- Maintenance Manual
- Illustrated Parts CatalogPrice Catalog
- Labor Allowance Guide

#### **CAUTION**

# PILOT'S OPERATING HANDBOOK MUST ALWAYS BE IN THE AIRPLANE

#### **INSPECTION PERIODS**

Refer to regulations in force in the certification country for information

concerning preventive maintenance which is to be carried out by pilots.

A maintenance Manual should be obtained prior to performing any preventive maintenance to ensure that proper procedures are followed. Maintenance must be accomplished by licensed personnel.

## ALTERATIONS OR REPAIRS

It is essential that the Airworthiness authorities be contacted prior to any alterations or repairs on the airplane to ensure that airworthiness of the airplane is not violated. Alterations or repairs must be accomplished by licensed personnel.

#### SECTION 8 AIRPLANE HANDLING, SERVICING AND MAINTENANCE

# GROUND HANDLING

#### TOWING

#### CAUTION

# USING THE PROPELLER FOR GROUND HANDLING COULD RESULT IN SERIOUS DAMAGE, ESPECIALLY IF PRESSURE OR PULL IS EXERTED ON BLADE TIPS

The airplane should be moved on the ground with the aid of nose gear strut fork tow bar which is stowed in the baggage compartment or with a vehicle which will not damage the nose gear steering device or exert excessive loads on the latter.

#### CAUTION

# WHEN TOWING WITH A VEHICLE, DO NOT EXCEED THE NOSE GEAR TURNING ANGLE, OR DAMAGE TO THE GEAR AND STEERING DEVICE WILL RESULT

(see Figure 8.1)

#### PARKING

When parking the airplane, head into the wind. Do not set the parking brake when brakes are overheated or during cold weather when accumulated moisture may freeze the brakes. Care should be taken when using the parking brake for an extended period of time during which an air temperature rise or drop could cause difficulty in releasing the parking brake or damage the brake system.

MODEL TB 20

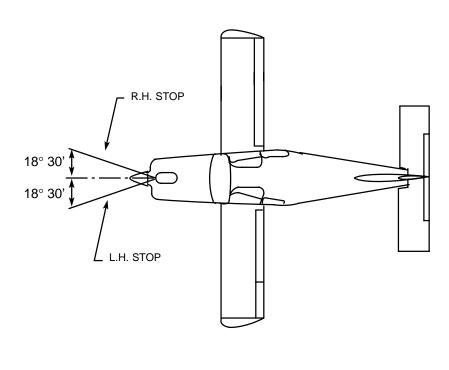


Figure 8.1 – TURNING ANGLE LIMITS

8.6 June 30, 1988 Revision 2

# AIRPLANE HANDLING, SERVICING AND MAINTENANCE

SECTION 8

severe weather and high wind conditions, tie the airplane down as outlined in the following paragraph.

TIE-DOWN

parked airplane by gusty or strong winds. To tie-down the airplane securely,

For long term parking, blanking covers (static ports, pitot), cockpit cover, tie-downs, wheel chocks and control wheel lock are recommended. In

#### Proper tie-down procedure is the best protection against damage to the

proceed as follows :

- Install control wheel lock.

- Chock all wheels.
- Chock all wheels.
- Tie sufficiently strong ropes or chains to hold airplane back; insert a rope in each tie-down hole located on flaps hinge arms and in rear tie-down fitting, located under horizontal stabilizer; secure each rope to a ramp

When it is necessary to jack the airplane off the ground or when jacking points are used, refer to Maintenance Manual for specific procedures and

tie-down.

- Check that doors are closed and locked.

## JACKING

equipment required. **LEVELING** 

# Level the airplane as described in Maintenance Manual.

Revision 2

**FLYABLE STORAGE**Airplanes placed in storage for a maximum of 30 days or those which receive

only intermittent use for the first 25 hours are considered in flyable storage. Every seventh day during these periods, the propeller should be rotated by hand through several revolutions. This action "limbers" the oil and prevents any accumulation of corrosion on engine cylinder walls.

June 30, 1988 8.7

E HE

**SOCATA** 

MODEL TB 20

## CAUTION

CHECK THAT THE MAGNETO SELECTOR IS OFF, THE THROTTLE IS CLOSED, THE MIXTURE CONTROL IS IN THE IDLE CUT-OFF POSITION, AND THE AIRPLANE IS SECURED BEFORE ROTATING THE PROPELLER BY HAND. DO NOT STAND WITHIN THE ARC OF THE PROPELLER BLADES WHILE TURNING THE PROPELLER

or a ground runup should be made just long enough to produce an oil temperature within the lower green arc range. Avoid prolonged runups. Engine runup helps to eliminate excessive accumulations of water in the fuel

After 30 days in storage, the airplane should be flown for at least 30 minutes,

system and other air spaces in the engine. Keep fuel tanks full to minimize condensation in the tanks. Keep the battery fully charged to prevent the electrolyte from freezing in cold weather.

#### LONG TERM STORAGE WITHOUT FLYING POSSIBILITY

Refer to Maintenance Manual for the procedures to follow.

#### **SERVICING**

#### **MAINTENANCE**

In addition to the preflight inspection in Section 4, servicing, inspection, and test requirements for your airplane are detailed in the Maintenance Manual.

Maintenance Manual outlines all items which require attention at 50, 100, 400, 500 and 1000 hours intervals plus those items which require servicing, inspection or testing at special intervals, first 25 flight hours, yearly inspection, major inspection.

**ENGINE OIL** 

AIRPLANE HANDLING, SERVICING

MIL-L-22851 Spec. **Dispersant Grades** 

after 50 hours

SAE 30, SAE 40

or SAE 20W40

SAE 20W50 or 15W50

SAE 30 or SAE 20W30

SECTION 8

#### Grade and Viscosity for temperature range Outside MIL-L-6082 Spec.

Air

Temperature

Under 10°F (-12°C)

All temperatures		SAE 15W50 or 20W50
Above 80°F (27°C)	SAE 60	SAE 60
Above 60°F (15°C)	SAE 50	SAE 40 or SAE 50
30°F (–1°C) to 90°F (32°C)	SAE 40	SAE 40

Mineral Grades

50 first hours

30°F (-1°C) to 90°F (32°C)

0°F (-18°C) to 70°F (21°C)

0°F (-18°C) to 90°F (32°C)

This airplane was delivered from the factory with a corrosion-preventive

changes 1.3 additional U.S. qt (1.2 litres) is required for the filter.

SAE 30 SAE 20

NOTE:

aircraft engine oil. If oil must be added during the first 50 hours, use only aviation grade straight mineral oil conforming to specification MIL-L-6082.
Capacity of engine sump: 12 U.S. qt (11.3 litres)
Do not operate on less than 6 U.S. qt (5.7 litres). To minimize loss of oil through breather, fill to 9 U.S. qt (8.5 litres) for normal flights of less than 3 hours. For extended flights, fill to 12 U.S. qt (11.3 litres). These quantities refer to oil dipstick level readings. During oil and filter

Revision 2

AIRPLANE HANDLING, SERVICING AND MAINTENANCE

**SOCATA** 

MODEL TB 20

#### After the first 25 hours of operation, drain engine oil sump and replace filter. Refill sump with straight mineral oil and use this kind of oil until a total of 50

Oil and oil filter change:

SECTION 8

hours has accumulated or oil consumption has stabilized; then change to dispersant oil and replace filter. It is recommended that the oil filter element be changed every 50 hours or sooner under unfavourable conditions. Engine oil is changed with the filter. Drain the engine oil sump and replace the filter at least every 4 months even though less than the recommended hours have

accumulated. Reduce intervals for prolonged operation in dusty areas, cold climates, or even when short flights and long idle periods result in sludging

#### NOTE:

conditions.

recommended.

During the first 25-hour oil and filter change, a general inspection of engine compartment is required. Items which are not normally checked during a preflight inspection should be given a particular attention. Hoses, metal lines and fittings should be inspected for signs of oil and fuel leaks, and checked for abrasions, chafing, security, proper routing and support and evidence of deterioration.

Inspect the intake and exhaust systems for cracks, evidence of leakage and security of attachment. Engine controls and linkages should be checked for freedom of movement through their full range, security of attachment and evidence of wear. Inspect wirings for security, chafing, burning, defective insulation, loose or broken terminals, heat deterioration and corroded terminals. Check the alternator belt and retighten if necessary. A periodic items during subsequent servicing operations is check of these

8.10

Revision 5

SOCATA MODEL TB 20

SECTION 8 AIRPLANE HANDLING, SERVICING AND MAINTENANCE

# **FUEL**

#### Approved fuel grades (and colors) 100 LL Grade Aviation Fuel (Blue)

100 Grade Aviation Fuel (Formerly 100 / 130) (Green).

#### CAUTION

#### **NEVER FLY THE AIRPLANE WITH CONTAMINATED (WATER, SAND, RUST, DUST...) OR UNAPPROVED FUEL**

NOTE:

Isopropyl alcohol or ethylene glycol monomethyl ether may be added to the fuel supply in quantities not to exceed 1 % or 0.15 % by volume, respectively, of the total. Refer to "Fuel Additives" paragraph hereafter for additional

## Capacity each tank: 44.4 U.S Gal (168 I)

information.

NOTE: Service the fuel system after each flight and keep fuel tanks full to minimize condensation in the tanks, respecting weight and balance limits.

#### WARNING

DO NOT OPERATE ANY AVIONICS OR ELECTRICAL EQUIPMENT ON THE AIRPLANE DURING FUELING, DO NOT ALLOW OPEN FLAME OR SMOKING IN THE VICINITY OF THE AIRPLANE WHILE FUELING

DURING ALL FUELING OPERATIONS, FIRE FIGHTING EQUIPMENT MUST BE AVAILABLE; ATTACH GROUNDING WIRE TO ANGLE (IF INSTALLED) ON UPPER SURFACE OF WING NEAR THE CAP; IN CASE THERE IS NO ANGLE, ATTACH CABLE TO A METALLIC PART OF THE AIRPLANE WHICH IS NOT PAINTED

#### **SECTION 8** AIRPLANE HANDLING, SERVICING AND MAINTENANCE

**SOCATA** 

MODEL TB 20

Fuel additives Strict adherence to recommended preflight draining instructions as called for

in Section 4 will eliminate any free water accumulations from the tank sumps. While small amounts of water may still remain in solution in the gasoline, it will normally be consumed and go unnoticed in the operation of the engine. One exception to this can be encountered when operating under the

combined effect of use of certain fuels, with high humidity conditions on the ground followed by flight at high altitude and low temperature. Under these unusual conditions, small amounts of water in solution can precipitate from the fuel stream and freeze in sufficient quantities to induce partial icing of the engine fuel system.

While these conditions are quite rare and will not normally pose a problem to owners and operators, they do exist in certain areas of the world and consequently must be dealt with, when encountered.

Therefore, to alleviate the possibility of fuel icing occurring under these unusual conditions, it is permissible to add ispropyl alcohol or ethylene glycol

The introduction of alcohol or EGME compound into the fuel provides two distinct effects:

monomethyl ether (EGME) compound to the fuel supply.

- it absorbs the dissolved water from the fuel
- alcohol has a freezing temperature lowering effect.

Alcohol, if used, is to be mixed with the fuel in a concentration of 1 % by volume. Concentrations greater than 1 % are not recommended since they can be detrimental to fuel tank materials.

The manner in which the alcohol is added to the fuel is significant because alcohol is most effective when it is completely dissolved in the fuel.

MODEL TB 20 AIRPLANE HANDLING, SERVICING

SOCATA

SECTION 8

AND MAINTENANCE

- For best results, the alcohol should be added during the fueling operation by pouring the alcohol directly on the fuel stream issuing from the fueling

To ensure proper mixing, the following is recommended:

- nozzle. - An alternate method that may be used is to premix the complete alcohol
- dosage with some fuel in a separate clean container (approximately 2 to 3 U.S. Gal – 7 to 11 litres) and then transferring this mixture to the tank prior to the fueling operation. Any high quality isopropyl alcohol may be used, such as anti-icing fluid or

isopropyl alcohol (Federal Specification TT-I-735a). Figure 8.2 provides

alcohol - fuel mixing ratio information. Ethylene glycol monomethyl ether (EGME) compounds, in compliance with MIL-I-27686, if used, must be carefully mixed with the fuel in concentration not to exceed 0.15 % by volume. Figure 8.2 provides EGME – fuel mixing ratio information

MIXING OF THE EGME COMPOUND WITH THE FUEL IS EXTREMELY

**SOCATA** 

MODEL TB 20

# CAUTION

IMPORTANT. A CONCENTRATION IN EXCESS OF THAT RECOMMENDED (0.15 % BY VOLUME MAXIMUM) WILL RESULT IN DETRIMENTAL EFFECTS TO THE FUEL TANKS (DETERIORATION OF PROTECTIVE PRIMER AND SEALANTS) TO FUEL SYSTEM AND ENGINE COMPONENTS (DAMAGE TO SEALS). USE ONLY BLENDING EQUIPMENT RECOMMENDED BY THE MANUFACTURER TO OBTAIN PROPER PROPORTIONING

DO NOT ALLOW CONCENTRATED EGME COMPOUND TO COME IN CONTACT WITH THE AIRPLANE FINISH AS DAMAGE CAN RESULT

Prolonged storage of the airplane will result in a water buildup in the fuel which "leeches out" the additive. An indication of this is when an excessive amount of water accumulates in the fuel tank sumps. The concentration can be checked using a differential refractometer. It is imperative that the technical manual for the differential refractometer be followed explicitely when checking the additive concentration.

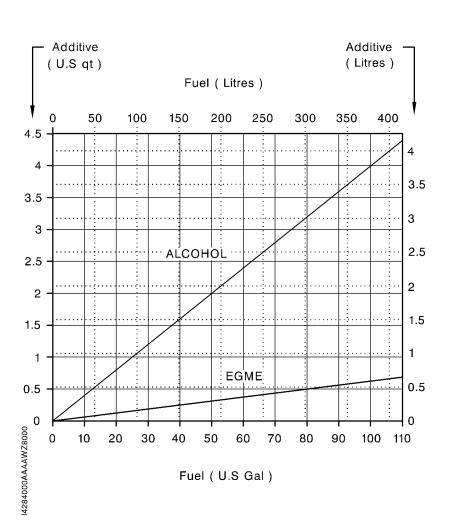


Figure 8.2 – ADDITIVE MIXING RATIO

## LANDING GEAR Nose gear tire : 5.00–5 6 PRTT – Inflating pressure : 56.5 psi (3.9 bars) Main gear tires : 15 6.00–6 6 PRTT – Inflating pressure : 63.9 psi (4.4 bars)

# Nose gear shock absorber:

AIRPLANE HANDLING, SERVICING

SECTION 8

AND MAINTENANCE

Filling with hydraulic fluid MIL-H-5606; inflate with pressurized dry air or nitrogen to 108.7 psi ( $\pm$  4) that is 7.5 bars ( $\pm$  0.3) .

# Main gears shock absorbers:

Filling with hydraulic fluid MIL-H-5606; inflate with pressurized dry air or nitrogen to 666 psi (+15; -0) that is 45.9 bars (+1; -0). Check every 100 hours and service with MIL-H-5606 hydraulic fluid.

# Brakes:

Service as required with MIL-H-5606 hydraulic fluid.

**OXYGEN** (if installed)

Aviator's breathing oxygen: Specification MIL-O-27210.

Maximum pressure (cylinder temperature stabilized after filling): 1850 psi pressures.

(128 bars) to 70°F (21°C). Refer to Maintenance Manual for inflating

June 30, 1988 Revision 7

**SOCATA** 

MODEL TB 20

8.16

SECTION 8 AIRPLANE HANDLING, SERVICING AND MAINTENANCE

#### AIRPLANE CLEANING AND CARE

#### WINDOWS AND WINDSHIELD

The plastic windshield and windows should be cleaned with an airplane windshield cleaner. Apply the cleaner sparingly with soft cloths and rub with moderate pressure until all dirt, oil scum and bug stains are removed. Allow the cleaner to dry, then wipe it off with soft flannel cloths.

#### CAUTION

NEVER USE GASOLINE, BENZINE ALCOHOL, ACETONE, FIRE EXTINGUISHER OR ANTI-ICE FLUID, LACQUER THINNER OR GLASS CLEANER TO CLEAN THE PLASTIC. THESE MATERIALS WILL ATTACK THE PLASTIC AND MAY CAUSE IT TO CRAZE

Follow by carefully washing with a mild detergent and plenty of water. Rinse thoroughly, then dry with a clean moist chamois. Do not rub the plastic with a dry cloth since this builds up an electrostatic charge which attracts dust. Waxing with a good commercial wax will finish the cleaning job. A thin, even

coat of wax polished out by hand with clean soft flannel cloths will fill in minor scratches and help prevent further scratching.

Do not use a canvas cover on the windshield unless freezing rain or sleet is anticipated since the cover may scratch the plastic surface.

#### PAINTED SURFACES

Refer to Maintenance Manual for the procedures to follow.

# AIRPLANE HANDLING, SERVICING AND MAINTENANCE

**SOCATA** 

MODEL TB 20

# PROPELLER CARE Preflight inspection of propeller blades for nicks and wiping them

**SECTION 8** 

occasionally with an oily cloth to clean off grass and bug stains will assure long blade life. Small nicks on the propeller, particularly near the tips and on the leading edges, should be dressed out as soon as possible since these

nicks produce stress concentrations, and if ignored, may result in cracks. Never use an alkaline cleaner on the blades; remove grease and dirt.

# ENGINE CARE

Refer to Maintenance Manual for the procedures to follow.

#### **INTERIOR CARE**

To remove dust and loose dirt from the upholstery and carpet, clean the interior regularly with a vacuum cleaner.

#### For additional information, refer to Maintenance Manual.

FRONT ASH-TRAY

To empty front ash-tray, remove it while holding it on its edges (if necessary,

## lift it up with a screwdriver wrapped up in a cloth).

**REAR ASH-TRAYS**To empty a rear ash-tray, open it tilting its movable part to its stop, then push

To install again the ash–box, insert upper part then push on lower part.

moderately on central part to disengage the ash-box.